



**DONGHUA<sup>®</sup>**

**杭州东华链条集团有限公司**  
**HANGZHOU DONGHUA CHAIN GROUP CO., LTD**  
**兴化东华齿轮有限公司**  
**XINGHUA DONGHUA GEAR CO., LTD**

## 齿轮 / 轴 GEARS &amp; SHAFTS

01-14

轮式拖拉机变速箱齿圈 .....	02
Gear Ring of Wheeled Tractor Gear-box	
轮式拖拉机变速箱接合齿套 .....	02
Joint Sleeve of Wheeled Tractor Gear-box	
轮式拖拉机变速箱行星轮架花键圈 .....	03
Planet Carrier Splined Ring of Wheeled Tractor Gear-box	
轮式拖拉机变速箱二轴三四档齿轮 .....	03
Third and Forth Gears of Wheeled Tractor Gear-box Main Shaft	
轮式拖拉机变速箱二轴一档齿轮 .....	04
First Gear of Wheeled Tractor Gear-box Main Shaft	
轮式拖拉机变速箱中间轴一档齿轮 .....	04
First Gear of Wheeled Tractor Gear-box Countershaft	
轮式拖拉机变速箱主动齿轮 .....	05
Driving Gear of Wheeled Tractor Gear-box	
轮式拖拉机变速箱行星齿轮 .....	05
Planet Gear of Wheeled Tractor Gear-box	
轮式拖拉机变速箱中间轴常啮合齿轮 .....	06
Constant Mesh Gear of Wheeled Tractor Gear-box Countershaft	
轮式拖拉机变速箱倒档齿轮总成 .....	06
Reverse Gear Assembly of Wheeled Tractor Gear-box	
轮式拖拉机变速箱动力输出轴 .....	07
Output Shaft of Wheeled Tractor Gear-box	
轮式拖拉机变速箱输入轴 .....	07
Input Shaft of Wheeled Tractor Gear-box	
轮式拖拉机变速箱二轴 .....	08
Main Shaft of Wheeled Tractor Gear-box	
轮式拖拉机变速箱中间轴 .....	08
Countershaft of Wheeled Tractor Gear-box	
汽车变速箱齿毂 .....	09
Gear Hub of Automobile Gear-box	
汽车变速箱齿套 .....	09
Gear Sleeve of Automobile Gear-box	
汽车变速箱倒档齿轮 .....	10
Reverse Gear of Automobile Gear-box	
汽车变速箱中间轴超速档齿轮 .....	10
Overdrive Gear of Automobile Gear-box Countershaft	





## 目录

## CONTENTS

XINGHUA DONGHUA GEAR CO.,LTD

汽车变速箱中间轴二三档齿轮 .....	11
Second and Third Gear of Automobile Gear-box Countershaft	
汽车变速箱二轴超速档齿轮总成 .....	11
Overdrive Gear Assembly of Automobile Gear-box Main Shaft	
汽车变速箱一轴总成 .....	12
First Shaft Assembly of Automobile Gear-box	
汽车变速箱二轴 .....	12
Main Shaft of Automobile Gear-box	
汽车变速箱中间轴 .....	13
Countershaft of Automobile Gear-box	
变速箱输入轴 .....	13
Input Shaft of Gear-box	
直齿锥齿轮 .....	14
Straight Bevel Gear	
弧齿锥齿轮 .....	14
Spiral Bevel Gear	

## 链轮 SPROCKETS & PLATEWHEELS

15-79

A / B系列链轮 .....	16 - 49
A / B Series Sprockets and Platewheels	
精制孔链轮 .....	50 - 56
Finished Bore Sprockets	
球轴承惰轮 .....	57
Idler Sprocket With Ball Bearing	
凸台分离式链轮 .....	57
Disassembling Hubs for Sprocket	
ASA系列链轮 .....	58 - 79
ASA Series Sprockets and Platwheels	

## 企业简介

ENTERPRISE INTRODUCTION  
XINGHUA DONGHUA GEAR CO.,LTD

兴化东华齿轮有限公司是制造圆柱齿轮、圆锥齿轮、标准链轮、非标链轮和中、轻型汽车、拖拉机变速箱总成的齿轮专业公司，是杭州东华链条集团的全资子公司。

公司拥有先进水平的滚、插、剃、磨等齿加工设备和检测设备 500 余台，热处理为 UNIC 多用炉生产线，年产齿轮、齿轴、链轮 400 万件，以及各类变速箱总成 5 万台。主要产品有发动机齿轮、变速箱齿轮、拖拉机齿轮、传动链轮等，广泛配套于中卡、轻卡、农用车、拖拉机、工程机械等。

公司是南京汽车集团、时风集团、山东临工集团、江苏英田集团、常州东风农机集团等集团企业的齿轮和变速箱生产基地，SOFIM 发动机齿轮、17H 系列汽车变速箱齿轮、农机齿轮等产品随同主机出口，部分齿轮件、链轮件产品直接销往国际市场。

长期以来，公司坚持“以质量创品牌，以诚信赢顾客，以产品拓市场”的经营理念，坚持技术进步和技术创新的品质保证体系，通过 ISO9001:2000 质量管理体系认证和 ISO10012:2003 测量管理体系认证 (AAA 级)。

兴化东华齿轮产品连续荣获“江苏省名牌产品”称号，是“江苏省重合同、守信用”单位。2004 年被中华人民共和国国家工商总局授予“全国守合同、重信用”企业称号。

“以人为本、科学发展”。兴化东华齿轮有限公司愿为国内外客户不断提供优质产品和最佳服务，愿与广大客户精诚合作，共求发展。







Xinghua Donghua Gear Co., Ltd. a wholly-owned subsidiary of Hangzhou Donghua Chain Group Co., Ltd. is the professional manufacturer of cylinder gear, bevel gear, standard & non-standard sprocket and gearbox for middle & light type vehicle and tractor.

The enterprise possesses more than 500 sets of advanced equipments for hobbing, shaping, shaving, grinding and testing, and imported UNIC carburizing automatically lines for heat treatment. Our annual outputs of gears, shafts and sprockets are 4 million pieces and gearboxes are 50,000 sets. The main products are engine gear, gearbox gear, tractor gear and power-transmission sprocket, which widely used in middle & light type trucks, agricultural vehicle, tractors and engineering machinery etc.

Our enterprise is the manufacturing base of gear and gearbox for Nanjing Auto Group, Shifeng Group, Shangdong Lingong Group, Jiangsu Yingtian Group, Changzhou Dongfeng Agricultural Machinery Group, Changzhou Changfa Group and other renowned enterprises. With main engine, Sofim engine gears, auto gears 17H, tractor gears and other products have been entered international markets; some finished gears & sprockets have been exported to the oversea market directly.

We insist in the marketing principles of “ Build up a top brand with quality; Satisfy our customers with credibility; Develop the markets with perfect products”; insist in the quality assurance system of technological innovation; insist in the prompt services in order to adapt to the competition and to promote the progress of our enterprise. So far, we passed ISO9001:2000 Certification of Quality Management System and ISO10012:2003 Measurement System (AAA Grade).

Our products “Feiyu Gears” gain “The Famous Brand of Jiangsu Province” and in 2004 we were awarded the “State-level Unit of Valuing Contracts and Keeping on Credit” by State Administration of Industry and Commerce.

High quality, best service, reasonable price, we are willing to co-operate with all the customers and develop together.





专业设备

PROFESSIONAL EQUIPMENT  
XINGHUA DONGHUA GEAR CO.,LTD



锥度插齿加工  
Taper gear shaping manufacture



卧式数控铣床立式加工中心  
Horizontal CNC milling machines vertical machining centre



箱体加工中心机群  
Gearbox machining group centre



卧式数控车床  
Horizontal CNC lathe



电子束焊机  
EBW welding machine



多用热处理炉  
Multi-purpose furnace



齿轮数控加工机群  
Gear CNC machining groups





## 专业设备

## PROFESSIONAL EQUIPMENT XINGHUA DONGHUA GEAR CO.,LTD



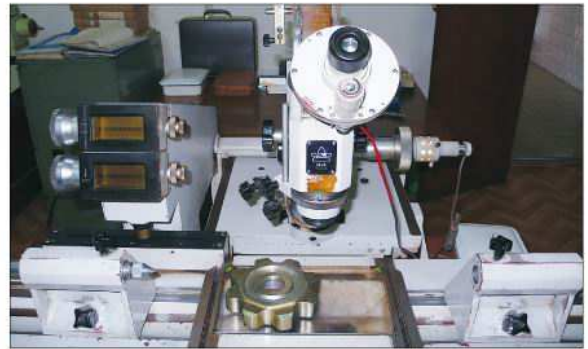
高效数控滚齿机  
High efficient digital-controlling gear hobbing machine



链轮加工专用机床  
Sprocket-machining special tool



立式数控插齿机床  
Vertical CNC gear shaping tool



万能工具显微镜  
Almighty instrument microscope



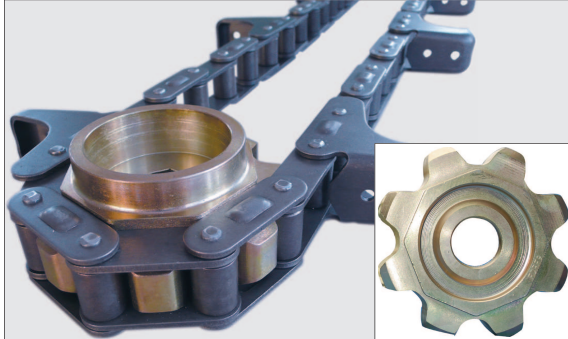
3204B齿形齿向检查仪  
3204B checking instrument for gear shape and alignment



齿轮检测中心  
Gear checking centre



## 产品展示

OUR PRODUCTS  
XINGHUA DONGHUA GEAR CO.,LTD

玉米链轮  
Corn picker sprocket



各种链轮产品  
All types of sprockets



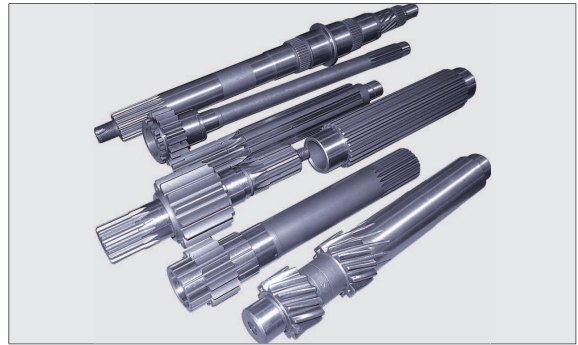
直齿轮  
Spur gear



直齿锥齿轮  
Straight bevel gear



DF200系列轮式拖拉机变速箱齿轮  
Gears of wheeled tractor (DF200 series)



DF轮式拖拉机系列, 轻卡系列变速箱轴类产品  
Tractor gear-box shafts (DF and light light type vehicle series)

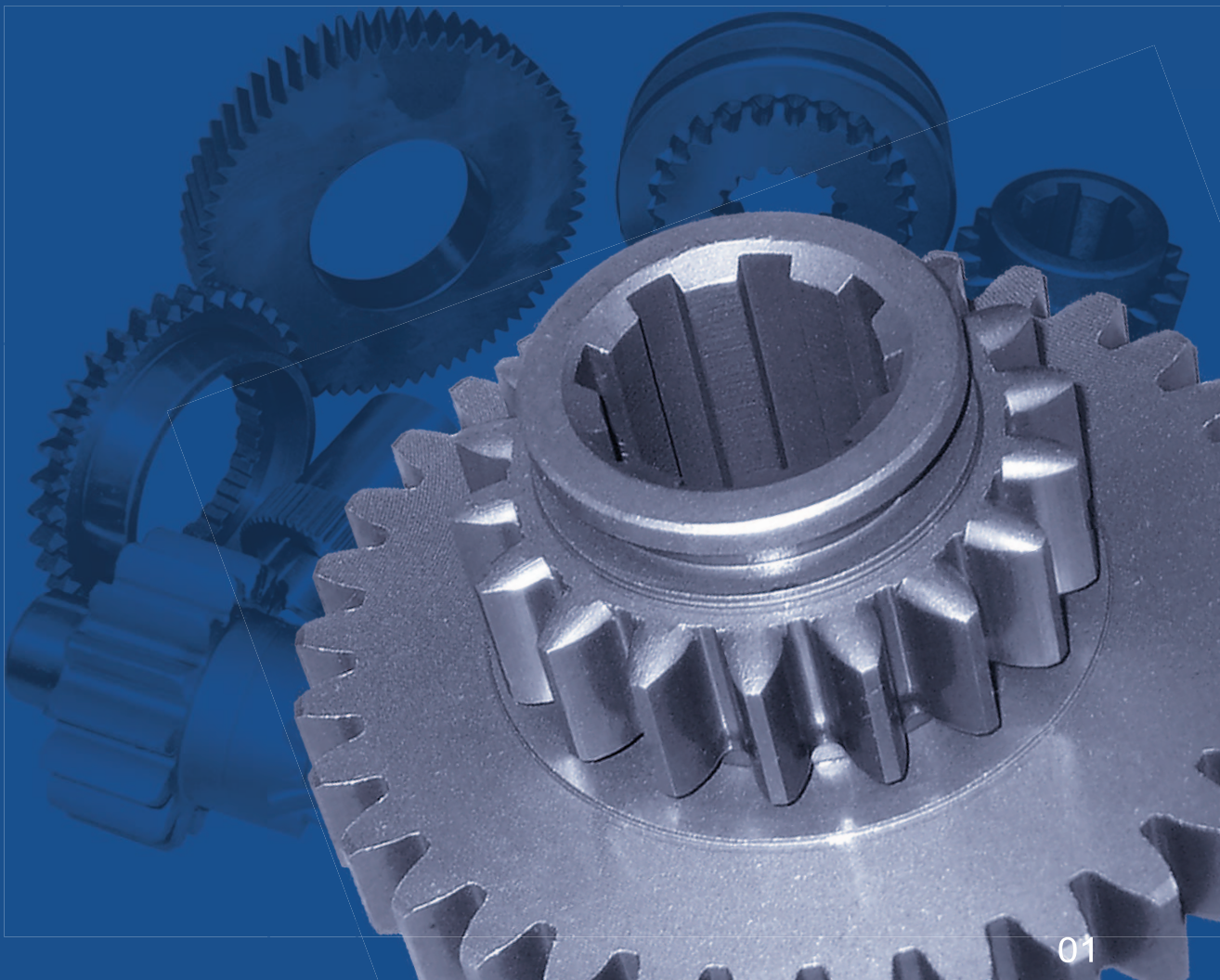


江淮系列轻卡变速箱齿轮  
Gears of light type vehicle (JiangHuai series)

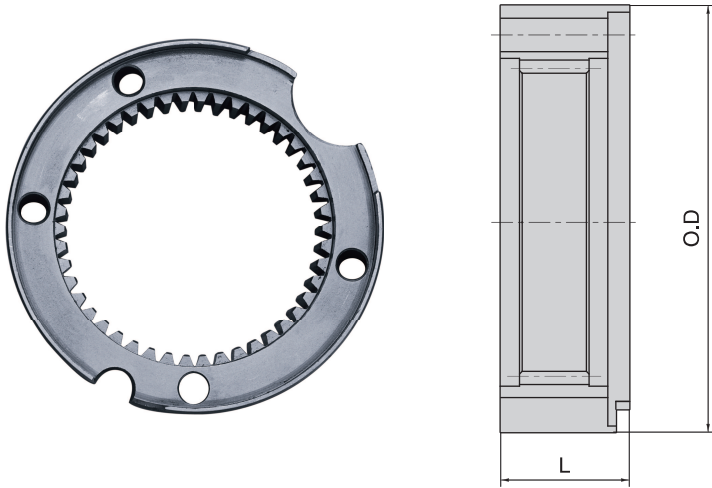


南汽SOFIM发动机,DF-12系列齿轮产品  
NJ SOFIM engine gears and DF-12 series gear-box gears

**齿轮 / 轴**  
**GEARS & SHAFTS**

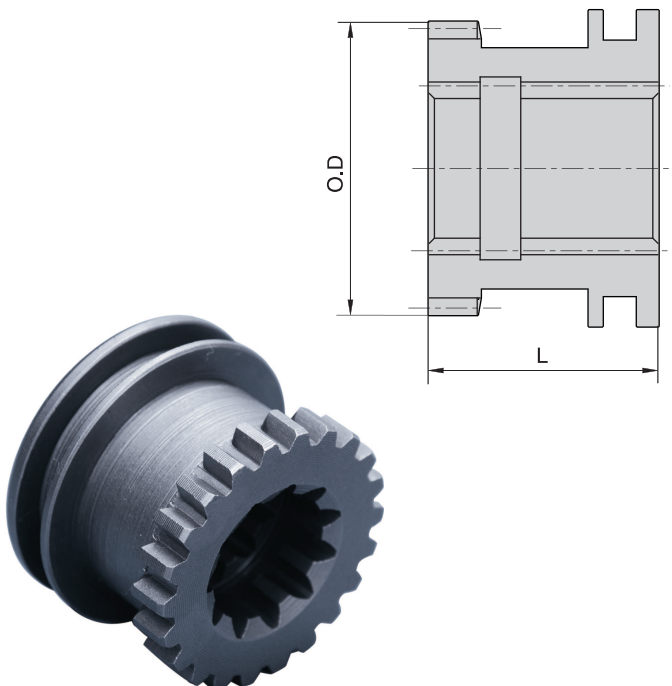


## 轮式拖拉机变速箱齿圈 Gear Ring of Wheeled Tractor Gear-box



		花键 I spline I	花键 II spline II	花键 III spline III
模数 Module	最小min	1.5	-	-
	最大max	4.0	-	-
齿数 Teeth Number	最小min	20	-	-
	最大max	50	-	-
压力角 Pressure Angle	最小min	20°	-	-
	最大max	30°	-	-
螺旋角 Spiral Angle	最小min	-	-	-
	最大max	-	-	-
外径 O.D	最小min	40	-	-
	最大max	255	-	-
总长(最大) L (max)	60			

## 轮式拖拉机变速箱接合齿套 Joint Sleeve of Wheeled Tractor Gear-box



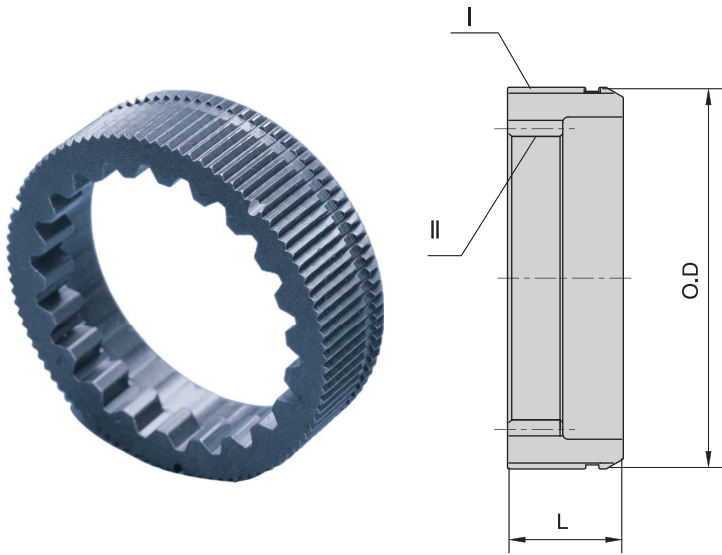
		齿轮 gear	花键 I spline I	花键 II spline II
模数 Module	最小min	1.5	1.0	-
	最大max	4.0	2.5	-
齿数 Teeth Number	最小min	20	11	-
	最大max	50	30	-
压力角 Pressure Angle	最小min	20°	20°	-
	最大max	30°	50°	-
螺旋角 Spiral Angle	最小min	-	-	-
	最大max	-	-	-
外径 O.D	最小min	33	-	-
	最大max	215	-	-
总长(最大) L (max)	30			





## 轮式拖拉机变速箱行星轮架花键圈

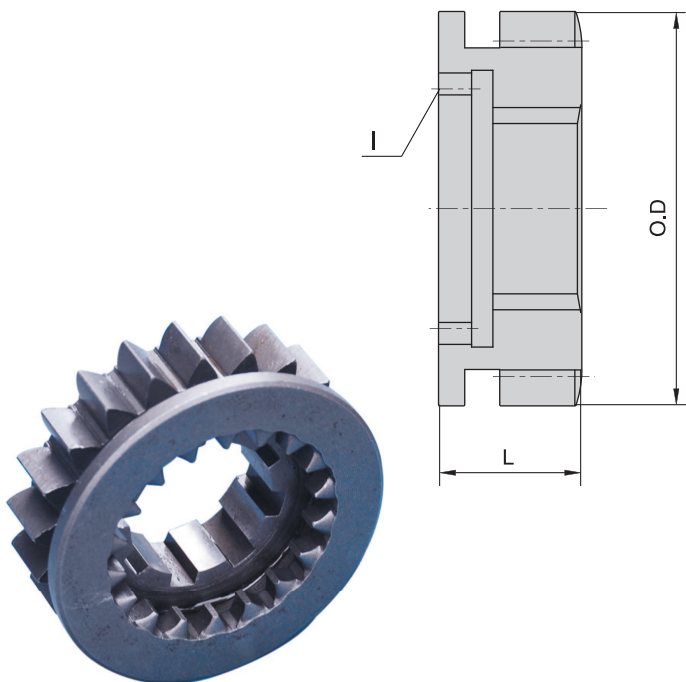
### Planet Carrier Splined Ring of Wheeled Tractor Gear-box



		花键 I spline I	花键 II spline II	花键 III spline III
模数 Module	最小min	0.5	0.5	-
	最大max	1.5	1.5	-
齿数 Teeth Number	最小min	80	80	-
	最大max	100	100	-
压力角 Pressure Angle	最小min	20°	20°	-
	最大max	50°	50°	-
螺旋角 Spiral Angle	最小min	-	-	-
	最大max	-	-	-
外径 O.D	最小min	41	-	-
	最大max	153	-	-
总长(最大) L (max)	30			

## 轮式拖拉机变速箱二轴三四档齿轮

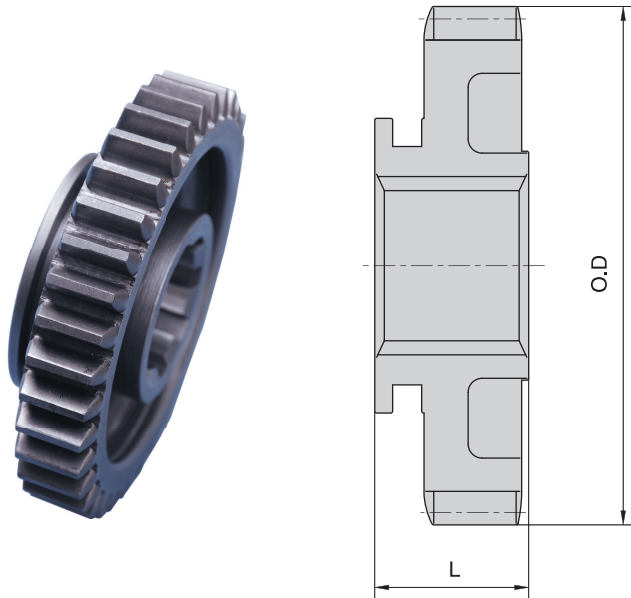
### Third And Fourth Gears of Wheeled Tractor Gear-box Main Shaft



		齿轮 gear	花键 I spline I	花键 II spline II
模数 Module	最小min	2.0	1.5	-
	最大max	4.5	4.5	-
齿数 Teeth Number	最小min	20	15	-
	最大max	30	30	-
压力角 Pressure Angle	最小min	17°	17°	-
	最大max	25°	25°	-
螺旋角 Spiral Angle	最小min	-	-	-
	最大max	-	-	-
外径 O.D	最小min	44	-	-
	最大max	144	-	-
总长(最大) L (max)	40			

## 轮式拖拉机变速箱二轴一档齿轮

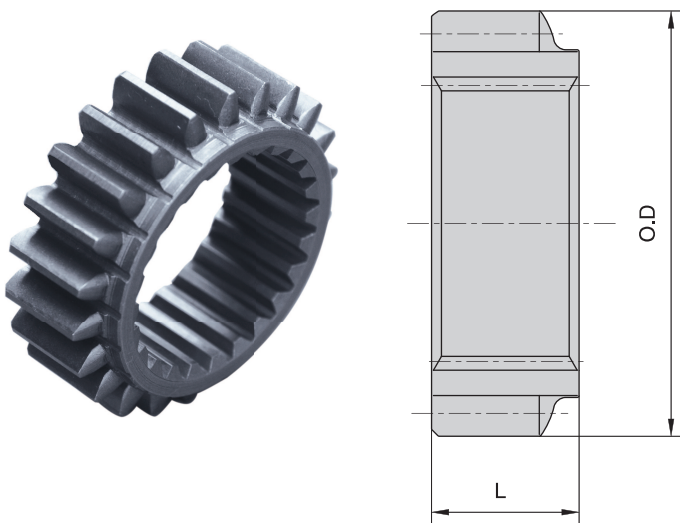
### First Gear of Wheeled Tractor Gear-box Main Shaft



		齿轮 gear	花键 II spline II	花键 III spline III
模数 Module	最小min	2.0	-	-
	最大max	4.5	-	-
齿数 Teeth Number	最小min	30	-	-
	最大max	50	-	-
压力角 Pressure Angle	最小min	17°	-	-
	最大max	25°	-	-
螺旋角 Spiral Angle	最小min	-	-	-
	最大max	-	-	-
外径 O.D	最小min	64	-	-
	最大max	234	-	-
总长(最大) L (max)	50			

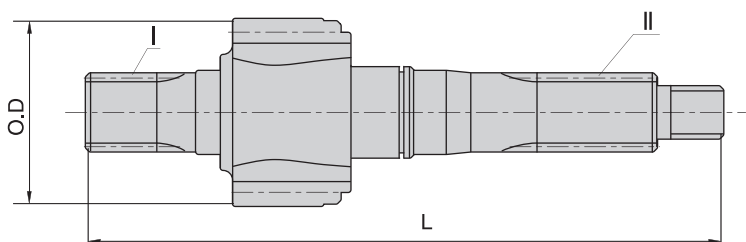
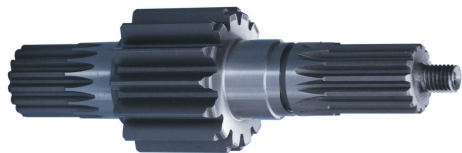
## 轮式拖拉机变速箱中间轴一档齿轮

### First Gear of Wheeled Tractor Gear-box Countershaft



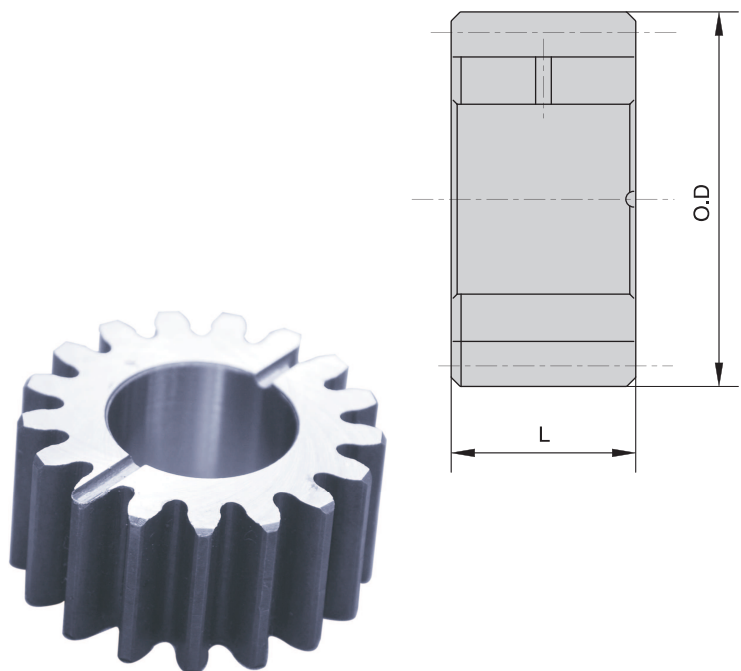
		齿轮 gear	花键 I spline I	花键 II spline II
模数 Module	最小min	2.5	1.5	-
	最大max	4.5	4.0	-
齿数 Teeth Number	最小min	20	20	-
	最大max	35	30	-
压力角 Pressure Angle	最小min	17°	20°	-
	最大max	25°	30°	-
螺旋角 Spiral Angle	最小min	-	-	-
	最大max	-	-	-
外径 O.D	最小min	55	-	-
	最大max	166.5	-	-
总长(最大) L (max)	35			

## 轮式拖拉机变速箱主动齿轮 Driving Gear of Wheeled Tractor Gear-box



		齿轮 gear	花键 I spline I	花键 II spline II
模数 Module	最小min	1.5	1.5	1.5
	最大max	3.5	3.0	3.0
齿数 Teeth Number	最小min	12	10	12
	最大max	20	16	20
压力角 Pressure Angle	最小min	17°	20°	20°
	最大max	25°	30°	30°
螺旋角 Spiral Angle	最小min	-	-	-
	最大max	-	-	-
外径 O.D	最小min	21	-	-
	最大max	77	-	-
总长(最大) L (max)	250			

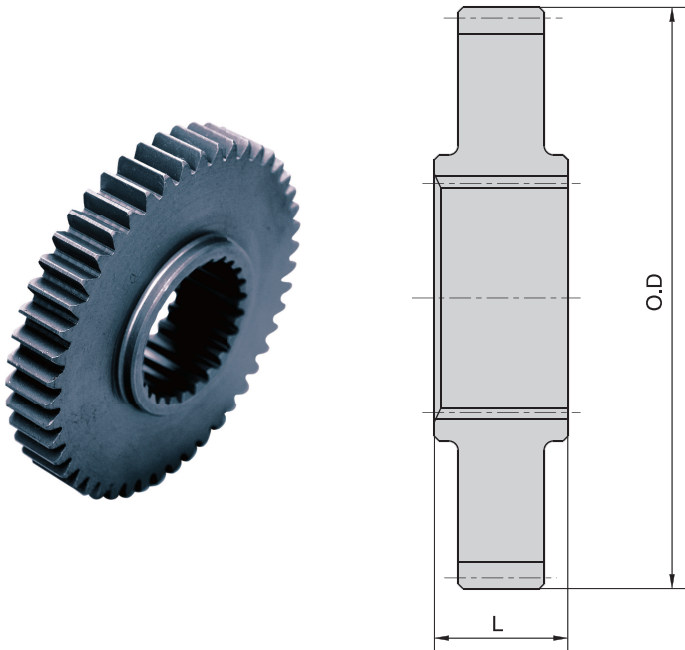
## 轮式拖拉机变速箱行星齿轮 Planet Gear of Wheeled Tractor Gear-box



		齿轮 gear	花键 I spline I	花键 II spline II
模数 Module	最小min	1.5	-	-
	最大max	3.5	-	-
齿数 Teeth Number	最小min	15	-	-
	最大max	25	-	-
压力角 Pressure Angle	最小min	17°	-	-
	最大max	25°	-	-
螺旋角 Spiral Angle	最小min	-	-	-
	最大max	-	-	-
外径 O.D	最小min	25.5	-	-
	最大max	87.5	-	-
总长(最大) L (max)	40			

## 轮式拖拉机变速箱中间轴常啮合齿轮

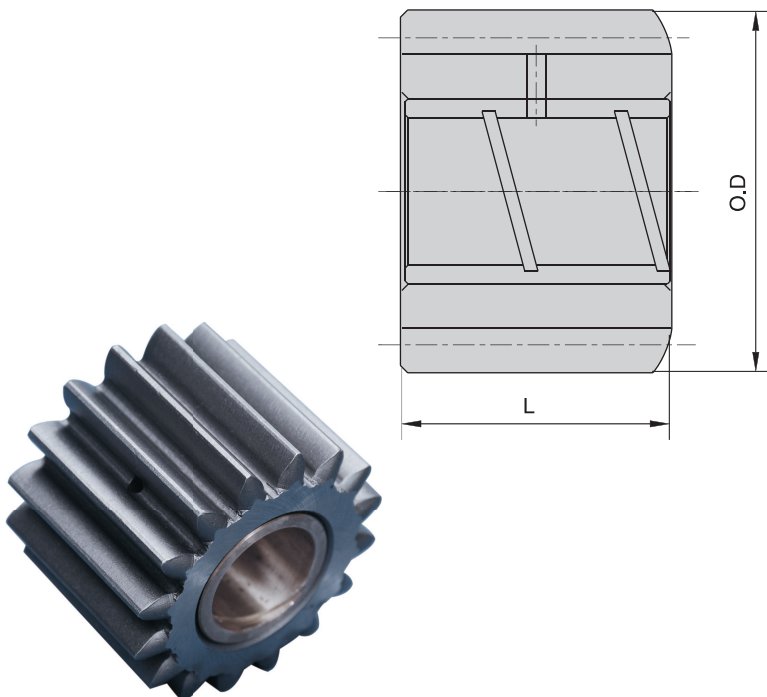
## Constant Mesh Gear of Wheeled Tractor Gear-box Counter Shaft



		齿轮 gear	花键 I spline I	花键 II spline II
模数 Module	最小min	2.5	1.5	-
	最大max	5.0	3.0	-
齿数 Teeth Number	最小min	30	20	-
	最大max	50	40	-
压力角 Pressure Angle	最小min	17°	20° P	-
	最大max	25°	30° P	-
螺旋角 Spiral Angle	最小min	-	-	-
	最大max	-	-	-
外径 O.D	最小min	88	-	-
	最大max	260	-	-
总长(最大) L (max)	40			

## 轮式拖拉机变速箱倒档齿轮总成

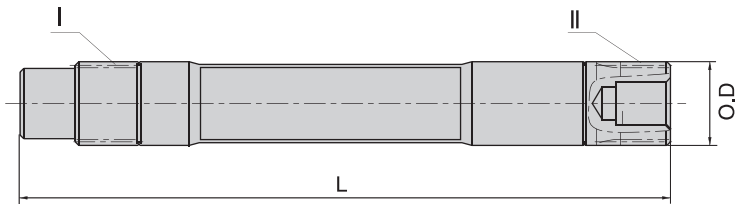
## Reverse Gear Assembly of Wheeled Tractor Gear-box



		齿轮 gear	花键 I spline I	花键 II spline II
模数 Module	最小min	2.5	-	-
	最大max	4.5	-	-
齿数 Teeth Number	最小min	15	-	-
	最大max	30	-	-
压力角 Pressure Angle	最小min	17°	-	-
	最大max	25°	-	-
螺旋角 Spiral Angle	最小min	7°	-	-
	最大max	30°	-	-
外径 O.D	最小min	42.5	-	-
	最大max	144	-	-
总长(最大) L (max)	80			

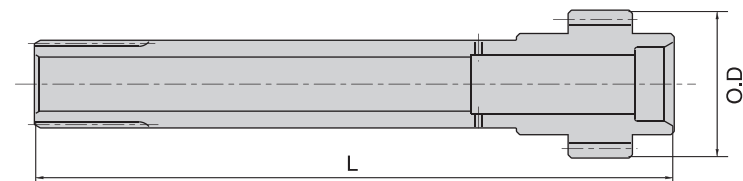


## 轮式拖拉机变速箱动力输出轴 Output Shaft of Wheeled Tractor Gear-box



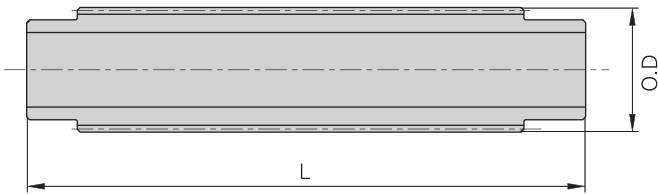
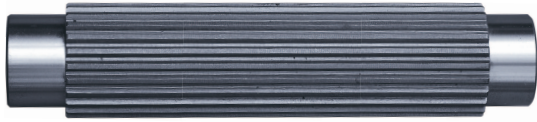
		花键 I spline I	花键 II spline II	花键 III spline III
模数 Module	最小min	1.5	1.5	-
	最大max	3.0	3.0	-
齿数 Teeth Number	最小min	15	15	-
	最大max	25	25	-
压力角 Pressure Angle	最小min	20°	20°	-
	最大max	30°	30°	-
螺旋角 Spiral Angle	最小min	-	-	-
	最大max	-	-	-
外径 O.D	最小min	22.5	-	-
	最大max	75	-	-
总长(最大) L (max)	400			

## 轮式拖拉机变速箱输入轴 Input Shaft of Wheeled Tractor Gear-box



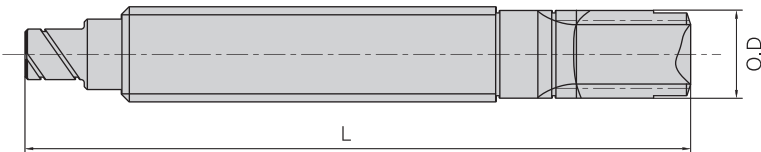
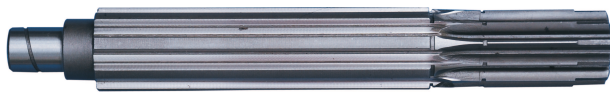
		齿轮 gear	花键 I spline I	花键 II spline II
模数 Module	最小min	2.5	1.5	-
	最大max	4.5	3.0	-
齿数 Teeth Number	最小min	15	20	-
	最大max	30	40	-
压力角 Pressure Angle	最小min	17°	20° P	-
	最大max	25°	30° P	-
螺旋角 Spiral Angle	最小min	-	-	-
	最大max	-	-	-
外径 O.D	最小min	42.5	-	-
	最大max	144	-	-
总长(最大) L (max)	350			

## 轮式拖拉机变速箱二轴 Main Shaft of Wheeled Tractor Gear-box



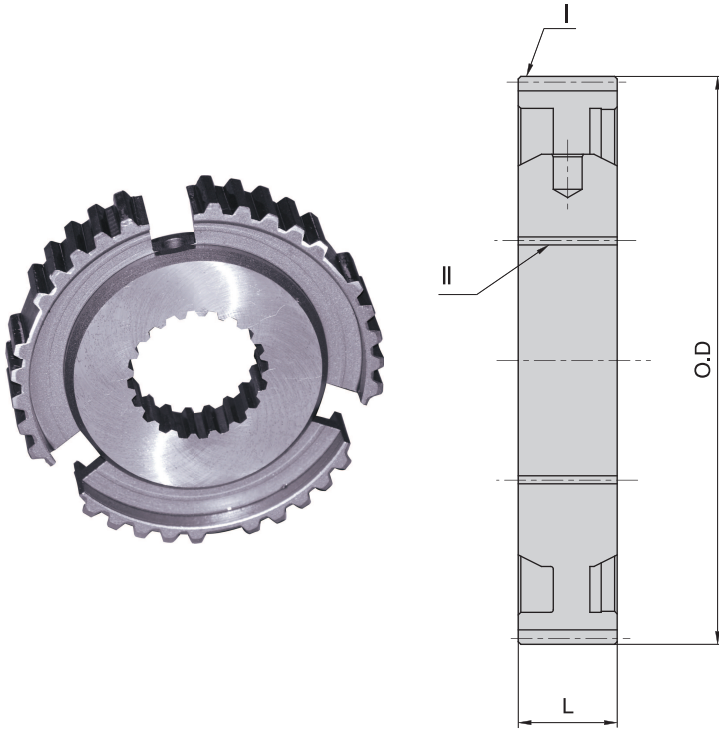
		花键 I spline I	花键 II spline II	花键 III spline III
模数 Module	最小min	1.5	-	-
	最大max	3.0	-	-
齿数 Teeth Number	最小min	20	-	-
	最大max	30	-	-
压力角 Pressure Angle	最小min	20° P	-	-
	最大max	30° P	-	-
螺旋角 Spiral Angle	最小min	-	-	-
	最大max	-	-	-
外径 O.D	最小min	33	-	-
	最大max	96	-	-
总长(最大) L (max)	250			

## 轮式拖拉机变速箱中间轴 Countershaft of Wheeled Tractor Gear-box



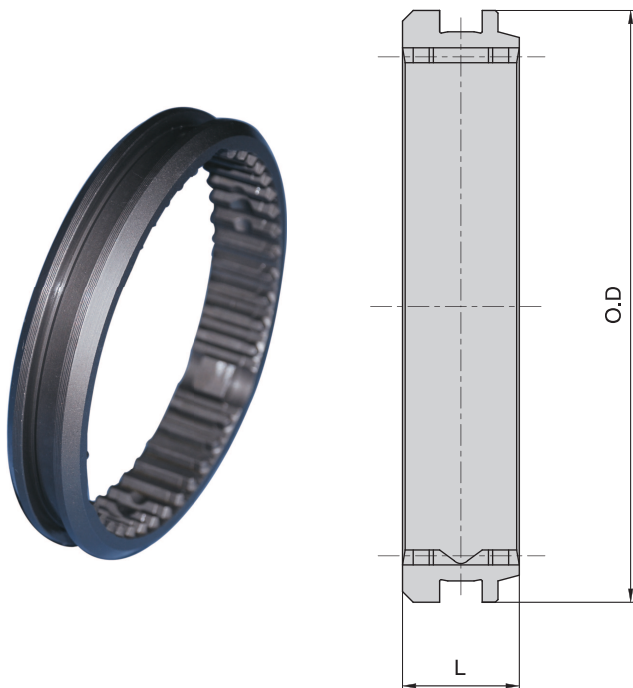
		齿轮 gear	花键 I spline I	花键 II spline II
模数 Module	最小min	2.0	-	-
	最大max	4.5	-	-
齿数 Teeth Number	最小min	10	-	-
	最大max	20	-	-
压力角 Pressure Angle	最小min	17°	-	-
	最大max	25°	-	-
螺旋角 Spiral Angle	最小min	-	-	-
	最大max	-	-	-
外径 O.D	最小min	24	-	-
	最大max	99	-	-
总长(最大) L (max)	300			

## 汽车变速箱齿毂 Gear Hub of Automobile Gear-box



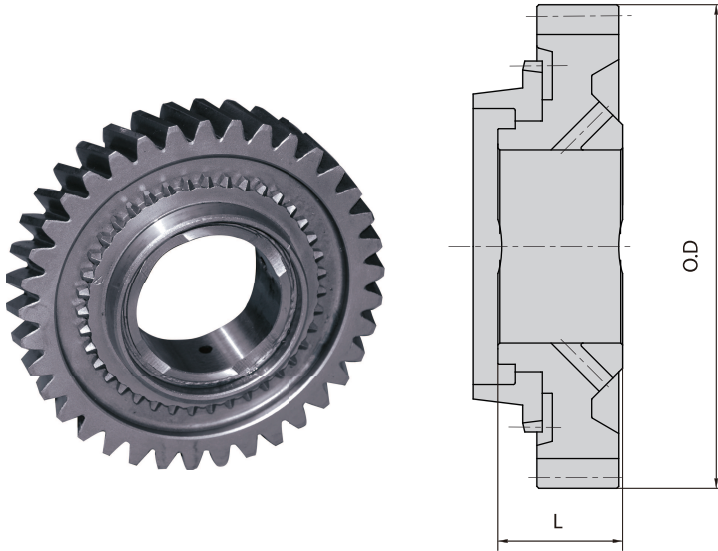
		花键 I spline I	花键 II spline II	花键 III spline III
模数 Module	最小min	1.5	1.5	-
	最大max	4.0	3.0	-
齿数 Teeth Number	最小min	30	20	-
	最大max	45	30	-
压力角 Pressure Angle	最小min	20°	20°	-
	最大max	30°	30°	-
螺旋角 Spiral Angle	最小min	-	-	-
	最大max	-	-	-
外径 O.D	最小min	48	-	-
	最大max	188	-	-
总长(最大) L (max)	30			

## 汽车变速箱齿套 Gear Sleeve of Automobile Gear-box



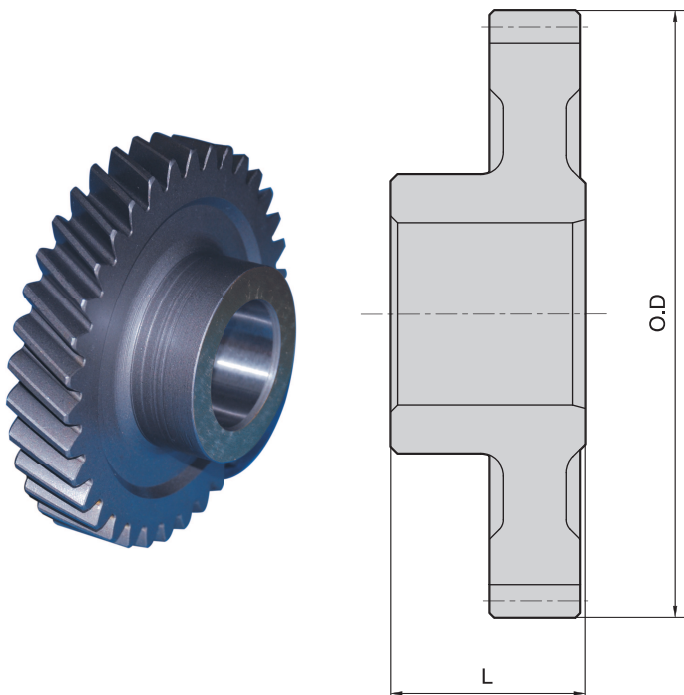
		花键 I spline I	花键 II spline II	花键 III spline III
模数 Module	最小min	1.5	-	-
	最大max	4.0	-	-
齿数 Teeth Number	最小min	20	-	-
	最大max	50	-	-
压力角 Pressure Angle	最小min	20°	-	-
	最大max	30°	-	-
螺旋角 Spiral Angle	最小min	-	-	-
	最大max	-	-	-
外径 O.D	最小min	33	-	-
	最大max	208	-	-
总长(最大) L (max)	60			

## 汽车变速箱倒档齿轮 Reverse Gear of Automobile Gear-box



		齿轮 gear	花键 I spline I	花键 II spline II
模数 Module	最小min	2.0	1.5	-
	最大max	5.0	4.0	-
齿数 Teeth Number	最小min	30	30	-
	最大max	50	50	-
压力角 Pressure Angle	最小min	20°	20°	-
	最大max	30°	30°	-
螺旋角 Spiral Angle	最小min	-	-	-
	最大max	-	-	-
外径 O.D	最小min	64	-	-
	最大max	260	-	-
总长(最大) L (max)	50			

## 汽车变速箱中间轴超速档齿轮 Overdrive Gear of Automobile Gear-box Countershaft

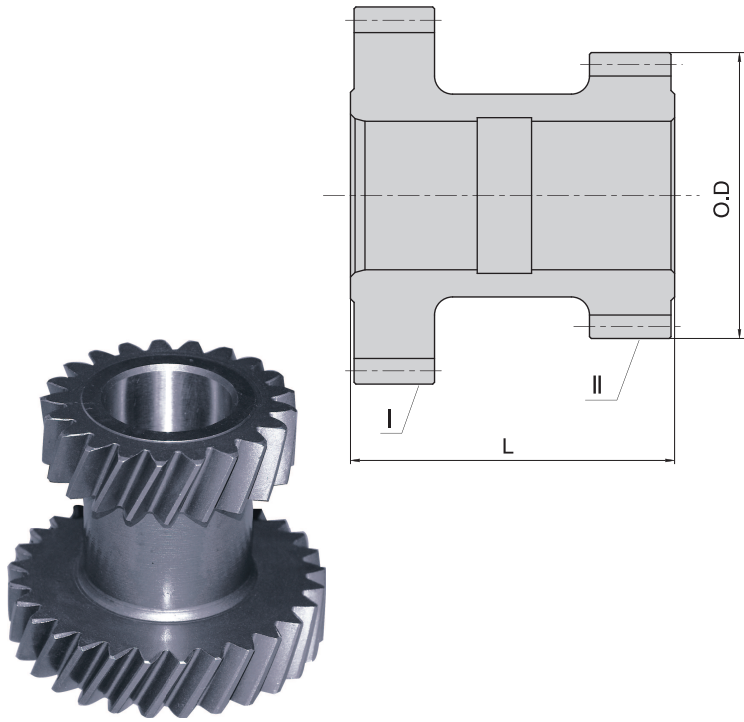


		齿轮 gear	花键 I spline I	花键 II spline II
模数 Module	最小min	2.0	-	-
	最大max	5.0	-	-
齿数 Teeth Number	最小min	20	-	-
	最大max	60	-	-
压力角 Pressure Angle	最小min	20°	-	-
	最大max	30°	-	-
螺旋角 Spiral Angle	最小min	7°	-	-
	最大max	30°	-	-
外径 O.D	最小min	45	-	-
	最大max	318	-	-
总长(最大) L (max)	60			



## 汽车变速箱中间轴二三档齿轮

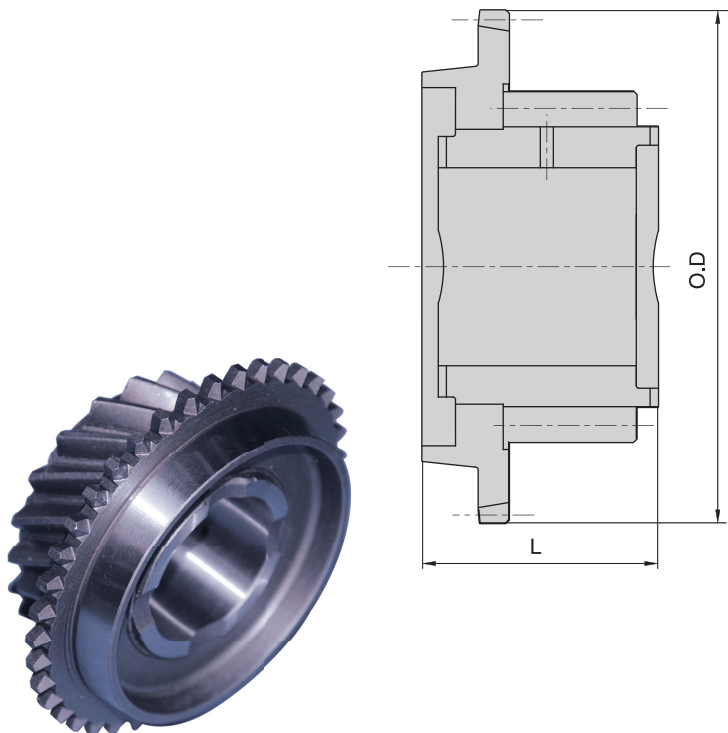
### Second and Third Gear of Automobile Gear-box Countershaft



		齿轮 I gear I	齿轮 II gear II	花键 spline
模数 Module	最小min	2.5	2.0	-
	最大max	4.5	4.5	-
齿数 Teeth Number	最小min	20	18	-
	最大max	60	50	-
压力角 Pressure Angle	最小min	17°	17°	-
	最大max	25°	25°	-
螺旋角 Spiral Angle	最小min	-	-	-
	最大max	-	-	-
外径 O.D	最小min	55	-	-
	最大max	280	-	-
总长(最大) L (max)	110			

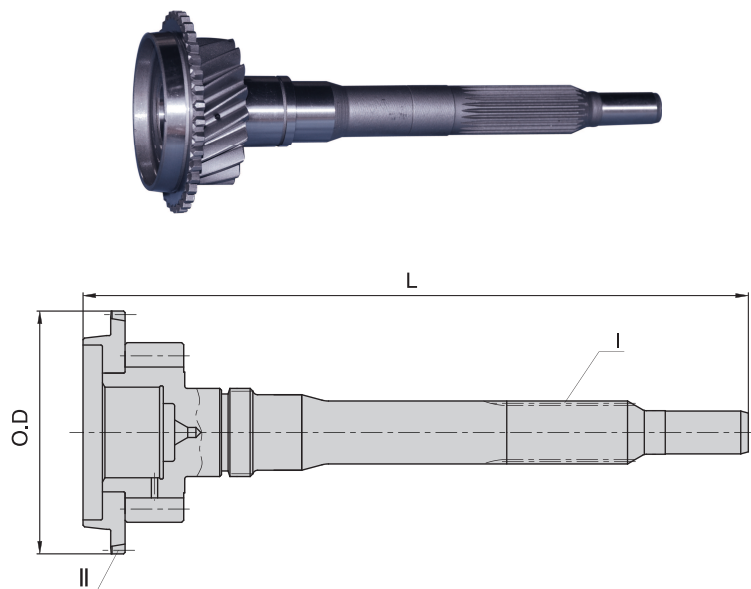
## 汽车变速箱二轴超速档齿轮总成

### Overdrive Gear Assembly of Automobile Gear-box Main Shaft



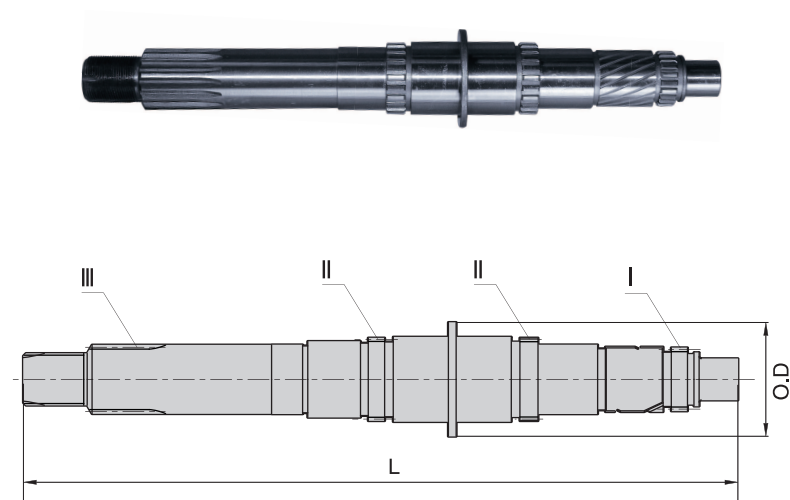
		齿轮 gear	花键 I spline I	花键 II spline II
模数 Module	最小min	2.0	1.5	-
	最大max	5.0	4.0	-
齿数 Teeth Number	最小min	15	30	-
	最大max	50	60	-
压力角 Pressure Angle	最小min	17.5°	20°	-
	最大max	25°	30°	-
螺旋角 Spiral Angle	最小min	7°	-	-
	最大max	30°	-	-
外径 O.D	最小min	-	49	-
	最大max	-	250	-
总长(最大) L (max)	50			

## 汽车变速箱一轴总成 First Shaft Assembly of Automobile Gear-box



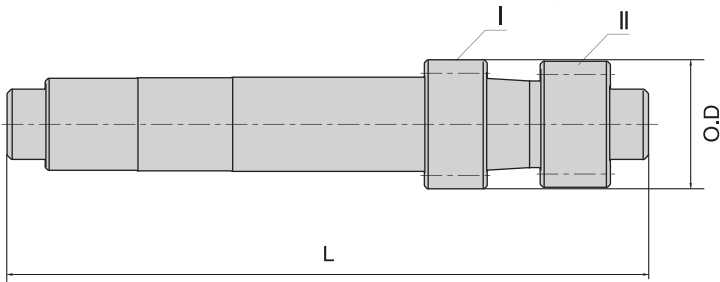
		齿轮 gear	花键 I spline I	花键 II spline II
模数 Module	最小min	2.0	1.5	1.0
	最大max	5.0	4.0	5.0
齿数 Teeth Number	最小min	15	30	15
	最大max	50	60	50
压力角 Pressure Angle	最小min	17.5°	20°	20°
	最大max	25°	30°	30°
螺旋角 Spiral Angle	最小min	7°	-	-
	最大max	30°	-	-
外径 O.D	最小min	-	47	-
	最大max	-	249	-
总长(最大) L (max)	450			

## 汽车变速箱二轴 Main Shaft of Automobile Gear-box



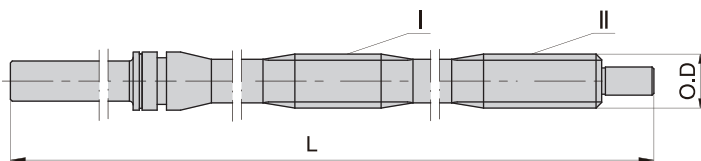
		花键 I spline I	花键 II spline II	花键 III spline III
模数 Module	最小min	2.5	1.0	1.0
	最大max	5.0	5.0	5.0
齿数 Teeth Number	最小min	15	15	15
	最大max	25	60	50
压力角 Pressure Angle	最小min	20°	20°	20°
	最大max	30°	30°	30°
螺旋角 Spiral Angle	最小min	-	-	-
	最大max	-	-	-
外径 O.D	最小min	-	-	-
	最大max	-	-	-
总长(最大) L (max)	450			

## 汽车变速箱中间轴 Countershaft of Automobile Gear-box



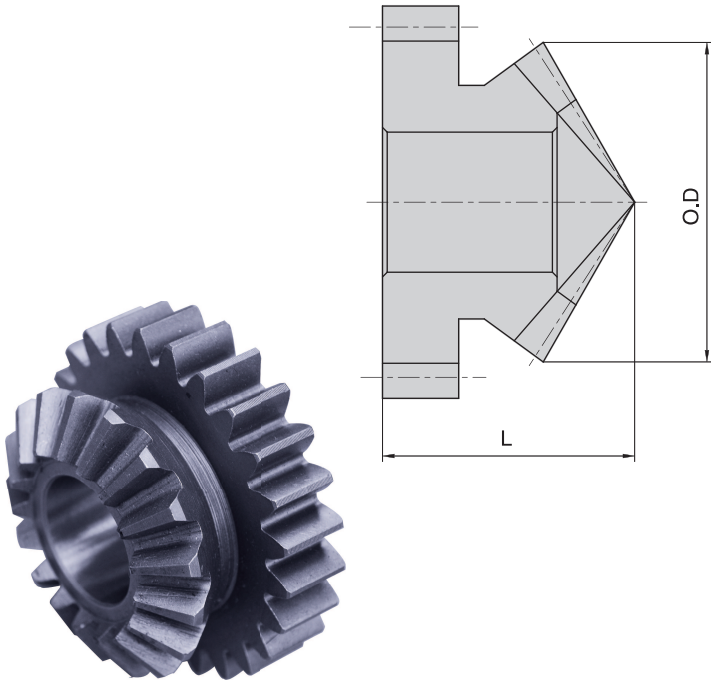
		齿轮 I gear I	齿轮 II gear II	花键 spline
模数 Module	最小min	2.0	2.0	-
	最大max	4.5	4.5	-
齿数 Teeth Number	最小min	13	13	-
	最大max	60	50	-
压力角 Pressure Angle	最小min	17°	17°	-
	最大max	25°	25°	-
螺旋角 Spiral Angle	最小min	7°	7°	-
	最大max	30°	30°	-
外径 O.D	最小min	55	55	-
	最大max	280	280	-
总长(最大) L (max)	500			

## 变速箱输入轴 Input Shaft of Gear-box



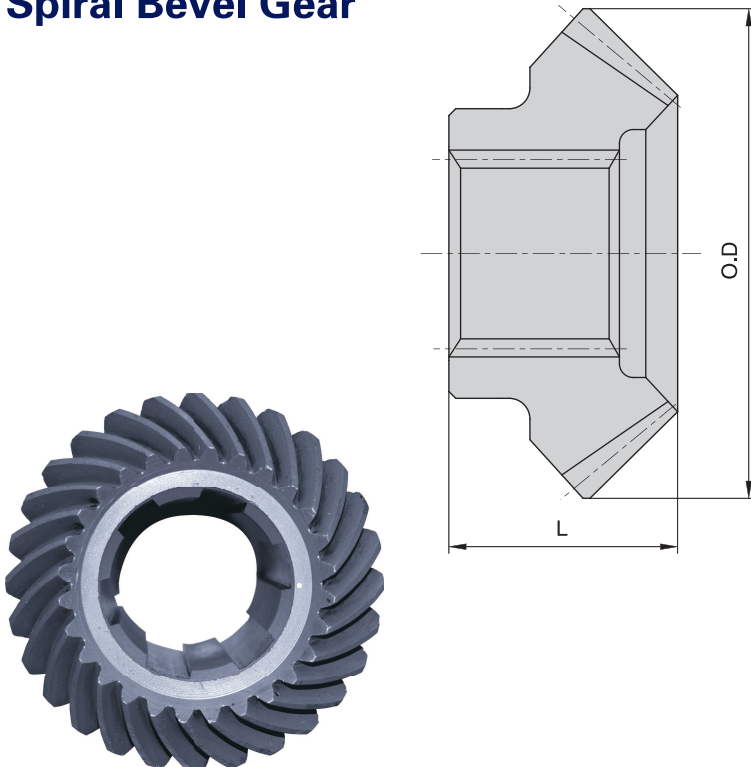
		花键 I spline I	花键 II spline II	花键 III spline III
模数 Module	最小min	-	-	-
	最大max	-	-	-
齿数 Teeth Number	最小min	6	6	-
	最大max	12	12	-
压力角 Pressure Angle	最小min	-	-	-
	最大max	-	-	-
螺旋角 Spiral Angle	最小min	-	-	-
	最大max	-	-	-
外径 O.D	最小min	30	30	-
	最大max	60	60	-
总长(最大) L (max)	500			

## 直齿锥齿轮 Straight Bevel Gear



		齿轮 gear	花键 I spline I	花键 II spline II
模数 Module	最小min	1.5	-	-
	最大max	5.0	-	-
齿数 Teeth Number	最小min	16	-	-
	最大max	30	-	-
压力角 Pressure Angle	最小min	17°	-	-
	最大max	25°	-	-
分度圆锥角 Pitch Angle	最小min	18°	-	-
	最大max	56°	-	-
螺旋角 Spiral Angle	最小min	-	-	-
	最大max	-	-	-
外径 O.D	最小min	26	-	-
	最大max	157	-	-
总长(最大) L (max)	200			

## 弧齿锥齿轮 Spiral Bevel Gear



		齿轮 gear	花键 I spline I	花键 II spline II
模数 Module	最小min	1.5	1.5	-
	最大max	5.0	4.0	-
齿数 Teeth Number	最小min	16	30	-
	最大max	30	50	-
压力角 Pressure Angle	最小min	17°	20°	-
	最大max	25°	30°	-
分度圆锥角 Pitch Angle	最小min	18°	-	-
	最大max	56°	-	-
螺旋角 Spiral Angle	最小min	20°	-	-
	最大max	35°	-	-
外径 O.D	最小min	26	-	-
	最大max	157	-	-
总长(最大) L (max)	200			



**链轮**  
**SPROCKETS & PLATEWHEELS**



# 链轮 SPROCKET

## 5 × 2.5mm

### 03B-1

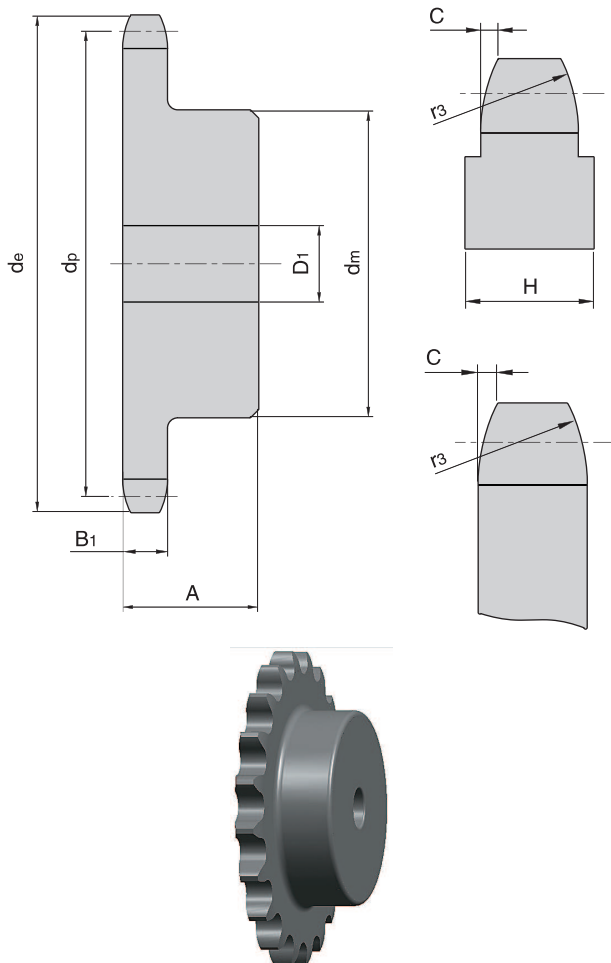
#### 链轮 SPROCKET 5 × 2.5mm

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

链轮 SPROCKET	mm
齿侧倒角半径 Tooth Radius r3	5.0
齿侧倒角宽 Radius Width C	0.6
齿宽 Tooth Width B <sub>1</sub>	2.3

链条 CHAIN	mm
节距 Pitch	5.0
内节内宽 Internal Width	2.5
滚子直径 Roller Diameter	3.2

齿数等于或超过80时, H=4mm  
When Z ≥ 80, H=4mm



Z	de	dp	SIMPLEX		
			dm	D1	A
8	15.2	13.06	7	4	10
9	16.8	14.62	8	5	10
10	18.3	16.18	9	5	10
11	19.9	17.75	11	6	10
12	21.5	19.32	12	6	10
13	23.0	20.89	14	6	10
14	24.6	22.47	15	6	10
15	26.2	24.04	16	6	10
16	27.8	25.63	18	8	13
17	29.4	27.20	18	8	13
18	30.9	28.79	18	8	13
19	32.5	30.38	18	8	13
20	34.1	31.96	18	8	13
21	35.7	33.54	20	8	13
22	37.3	35.13	20	8	13
23	38.9	36.72	20	8	13
24	40.5	38.30	20	8	13
25	42.0	39.89	20	8	13
26	43.6	41.48	25	8	15
27	45.2	43.07	25	8	15
28	46.8	44.65	25	8	15
29	48.4	46.25	25	8	15
30	50.0	47.83	25	8	15
31	51.6	49.42	30	8	15
32	53.2	51.01	30	8	15
33	54.8	52.60	30	8	15
34	56.3	54.19	30	8	15
35	57.9	55.78	30	8	15
36	59.5	57.37	30	8	15
37	61.1	58.96	30	8	15
38	62.7	60.54	30	8	15
39	64.3	62.13	30	8	15
40	65.9	63.73	30	8	15
41	67.5	65.30	40	8	18
42	69.1	66.91	40	8	18
43	70.6	68.49	40	8	18
44	72.2	70.09	40	8	18
45	73.8	71.68	40	8	18
46	75.4	73.27	40	8	18
47	77.0	74.86	40	8	18
48	78.6	76.45	40	8	18
49	80.2	78.03	40	8	18
50	81.8	79.63	40	8	18
51	83.4	81.22	40	8	18
52	85.0	82.81	40	8	18
53	86.6	84.40	40	8	18
54	88.1	85.97	40	8	18
55	89.7	87.58	40	8	18
56	91.3	89.17	40	8	18
57	92.9	90.76	40	8	18
58	94.5	92.35	50	8	20
59	96.1	93.94	50	8	20
60	97.7	95.53	50	8	20
62	100.9	98.72	50	8	20
64	104.1	101.90	50	8	20
65	105.6	103.49	50	8	20
66	107.2	105.08	50	8	20
68	110.4	108.26	50	8	20
70	113.6	111.44	50	8	20
72	116.8	114.63	50	8	20
75	121.6	119.40	50	8	20
76	123.1	120.99	50	8	20
78	126.3	124.17	70	8	30
80	129.5	127.35	70	8	30
85	137.5	135.31	70	8	30
90	145.4	143.27	70	8	30
95	153.4	151.22	70	8	30
100	161.3	159.18	70	8	30
110	177.2	175.09	70	8	30
114	183.6	181.45	70	8	30
120	193.2	191.01	70	8	30
125	201.1	198.96	70	8	30

# 链轮 PLATEWHEEL 5 × 2.5mm

## 03A-1

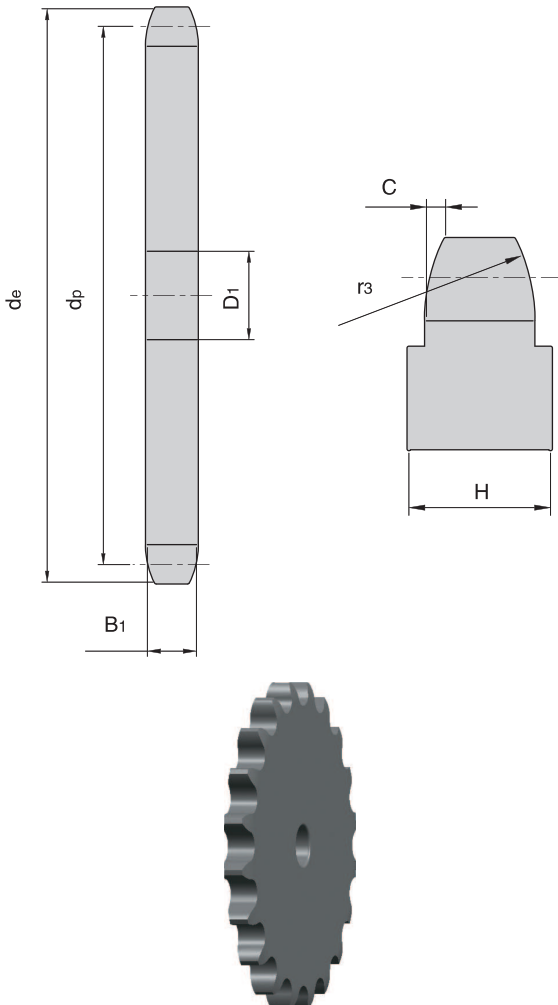
### 链轮 PLATEWHEEL 5 × 2.5mm

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

<b>链轮 PLATEWHEEL</b>	<b>mm</b>
齿侧倒角半径 Tooth Radius $r_3$	5.0
齿侧倒角宽 Radius Width C	0.6
齿宽 Tooth Width $B_1$	2.3

<b>链条 CHAIN</b>	<b>mm</b>
节距 Pitch	5.0
内节内宽 Internal Width	2.5
滚子直径 Roller Diameter	3.2

齿数等于或超过80时,  $H=4mm$   
When  $Z \geq 80$ ,  $H=4mm$



Z	de	dp	S
			D1
8	15.2	13.06	4
9	16.8	14.62	4
10	18.3	16.18	4
11	19.9	17.15	5
12	21.5	19.32	5
13	23.0	20.89	5
14	24.6	22.47	5
15	26.2	24.04	5
16	27.8	25.63	6
17	29.4	27.20	6
18	30.9	28.79	6
19	32.5	30.38	6
20	34.1	31.96	6
21	35.7	33.54	8
22	37.3	35.13	8
23	38.9	36.72	8
24	40.5	38.30	8
25	42.0	39.89	8
26	43.6	41.48	8
27	45.2	43.07	8
28	46.8	44.65	8
29	48.4	46.25	8
30	50.0	47.83	8
31	51.6	49.42	8
32	53.2	51.01	8
33	54.8	52.60	8
34	56.3	54.19	8
35	57.9	55.78	8
36	59.5	57.37	8
37	61.1	58.96	8
38	62.7	60.54	8
39	64.3	62.13	8
40	65.9	63.73	8
41	67.5	65.30	8
42	69.1	66.91	8
43	70.6	68.49	8
44	72.2	70.09	8
45	73.8	71.68	8
46	75.4	73.27	8
47	77.0	74.86	8
48	78.6	76.45	8
49	80.2	78.03	8
50	81.8	79.63	8
51	83.4	81.22	10
52	85.0	82.81	10
53	86.6	84.40	10
54	88.1	85.97	10
55	89.7	87.58	10
56	91.3	89.17	10
57	92.9	90.76	10
58	94.5	92.35	10
59	96.1	93.94	10
60	97.7	95.53	10
62	100.9	98.72	12
64	104.1	101.90	12
65	105.6	103.49	12
66	107.2	105.08	12
68	110.4	108.26	12
70	113.6	111.44	12
72	116.8	114.63	12
75	121.6	119.40	12
76	123.1	120.99	12
78	126.3	124.17	12
80	129.5	127.35	12
85	137.5	135.31	14
90	145.4	143.27	14
95	153.4	151.22	14
100	161.3	159.18	14
110	177.2	175.09	14
114	183.6	181.45	14
120	193.2	191.01	14
125	201.1	198.96	14

# 链轮 SPROCKET

## 6 × 2.8mm

### 04B-1

#### 链轮 SPROCKET 6 × 2.8mm

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

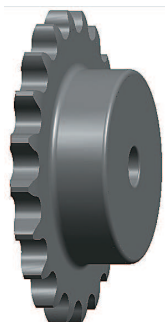
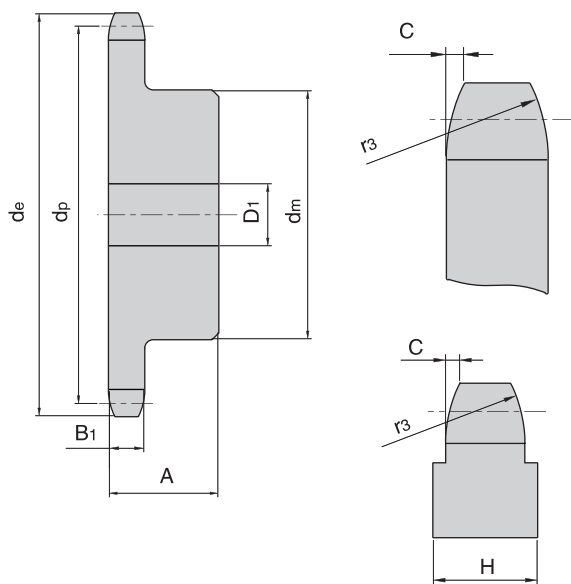
#### 链轮 SPROCKET mm

齿侧倒角半径 Tooth Radius r3	6.0
齿侧倒角宽 Radius Width C	0.7
齿宽 Tooth Width B <sub>1</sub>	2.6

#### 链条 CHAIN mm

节距 Pitch	6.0
内节内宽 Internal Width	2.8
滚子直径 Roller Diameter	4.0

齿数等于或超过66时, H=4mm  
When Z ≥ 66, H=4mm



Z	de	dp	SIMPLEX		
			dm	D1	A
8	18.0	15.67	9.8	5	10
9	19.9	17.54	11.5	5	10
10	21.7	19.42	13.0	6	10
11	23.6	21.30	14.0	6	10
12	25.4	23.18	16.0	6	10
13	27.3	25.05	18.0	8	10
14	29.2	26.96	20.0	8	10
15	31.0	28.86	20.0	8	10
16	33.0	30.76	20.0	8	13
17	35.0	32.65	20.0	8	13
18	36.9	34.55	20.0	8	13
19	38.8	36.44	20.0	8	13
20	40.7	38.34	20.0	8	13
21	42.6	40.25	25.0	8	13
22	44.5	42.16	25.0	8	13
23	46.4	44.06	25.0	8	13
24	48.3	45.96	25.0	8	13
25	50.2	47.87	25.0	8	13
26	52.1	49.76	30.0	8	15
27	54.0	51.67	30.0	8	15
28	55.9	53.58	30.0	8	15
29	57.8	55.50	30.0	8	15
30	59.8	57.42	30.0	8	15
31	61.7	59.31	30.0	8	15
32	63.6	61.21	30.0	8	15
33	65.5	63.11	30.0	8	15
34	67.4	65.02	30.0	8	15
35	69.3	66.93	30.0	8	15
36	71.2	68.84	30.0	8	15
37	73.1	70.75	30.0	8	15
38	75.0	72.66	30.0	8	15
39	76.9	74.57	30.0	8	15
40	78.9	76.47	30.0	8	15
41	80.8	78.38	40.0	8	18
42	82.7	80.28	40.0	8	18
43	84.7	82.20	40.0	8	18
44	86.6	84.10	40.0	8	18
45	88.5	86.01	40.0	8	18
46	90.4	87.92	40.0	8	18
47	92.3	89.83	40.0	8	18
48	94.2	91.74	40.0	8	18
49	96.1	93.64	40.0	8	18
50	98.0	95.55	40.0	8	18
51	99.9	97.46	40.0	8	18
52	101.8	99.37	40.0	8	18
53	103.7	101.27	40.0	8	18
54	105.6	103.17	40.0	8	18
55	107.6	105.08	40.0	8	18
56	109.5	107.00	40.0	8	18
57	111.4	108.93	40.0	8	18
58	113.3	110.82	50.0	8	20
59	115.2	112.71	50.0	8	20
60	117.1	114.62	50.0	8	20
62	120.9	118.45	50.0	8	20
64	124.7	122.27	50.0	8	20
65	126.6	124.18	50.0	8	20
66	128.5	126.09	50.0	8	20
68	132.4	129.91	50.0	8	20
70	136.2	133.73	50.0	8	20
72	140.0	137.55	50.0	8	20
75	145.7	143.28	50.0	8	20
76	147.6	145.19	50.0	8	20
78	151.5	149.01	70.0	8	30
80	155.3	152.82	70.0	8	30
85	164.8	162.37	70.0	8	30
90	174.4	171.92	70.0	8	30
95	183.9	181.47	70.0	8	30
100	193.5	191.01	70.0	8	30
110	212.6	210.11	70.0	8	30
114	220.2	217.75	70.0	8	30
120	231.7	229.20	70.0	8	30
125	214.2	238.75	70.0	8	30

# 链轮 PLATEWHEEL 6 × 2.8mm

## 04A-1

### 链轮 PLATEWHEEL 6 × 2.8mm

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

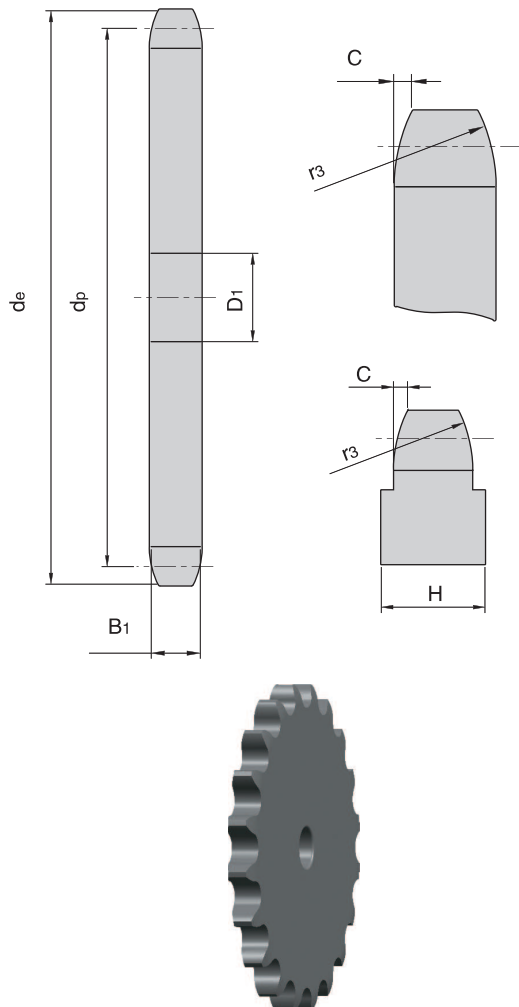
#### 链轮 PLATEWHEEL mm

齿侧倒角半径 Tooth Radius r3	6.0
齿侧倒角宽 Radius Width C	0.6
齿宽 Tooth Width B1	2.6

#### 链条 CHAIN mm

节距 Pitch	6.0
内节内宽 Internal Width	2.8
滚子直径 Roller Diameter	4.0

齿数等于或超过51时, H=4mm  
When Z ≥ 51, H=4mm



Z	de	dp	S
			D1
8	18.0	15.67	5
9	19.9	17.54	5
10	21.7	19.42	6
11	23.6	21.30	6
12	25.4	23.18	6
13	27.3	25.05	8
14	29.2	26.96	8
15	31.0	28.86	8
16	33.0	30.76	8
17	35.0	32.65	8
18	36.9	34.55	8
19	38.8	36.44	8
20	40.7	38.34	8
21	42.6	40.25	8
22	44.5	42.16	8
23	46.4	44.06	8
24	48.3	45.96	8
25	50.2	47.87	8
26	52.1	49.76	8
27	54.0	51.67	8
28	55.9	53.58	8
29	57.8	55.50	8
30	59.8	57.42	8
31	61.7	59.31	8
32	63.6	61.21	8
33	65.5	63.11	8
34	67.4	65.02	8
35	69.3	66.93	8
36	71.2	68.84	8
37	73.1	70.75	8
38	75.0	72.66	8
39	76.9	74.57	8
40	78.9	76.47	8
41	80.8	78.38	10
42	82.7	80.28	10
43	84.7	82.19	10
44	86.6	84.10	10
45	88.5	86.01	10
46	90.4	87.92	10
47	92.3	89.93	10
48	94.2	91.74	10
49	96.1	93.64	10
50	98.0	95.55	10
51	99.9	97.46	12
52	101.8	99.37	12
53	103.7	101.27	12
54	105.6	103.17	12
55	107.6	105.08	12
56	109.5	107.00	12
57	111.4	108.93	12
58	113.3	110.82	12
59	115.2	112.71	12
60	117.1	114.62	12
62	120.9	118.45	14
64	124.7	122.27	14
65	126.6	124.18	14
66	128.5	126.09	14
68	132.4	129.91	14
70	136.2	133.73	14
72	140.0	137.55	16
75	145.7	143.28	16
76	147.6	145.19	16
78	151.5	149.01	16
80	155.3	152.82	16
85	164.8	162.37	16
90	174.4	171.92	16
95	183.9	181.47	16
100	193.5	191.01	16
110	212.6	210.11	16
114	220.2	217.75	16
120	231.7	229.20	16
125	241.2	238.75	16

# 链轮 SPROCKET 1/4" x 1/8"

## 链轮 SPROCKET 1/4" x 1/8"

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

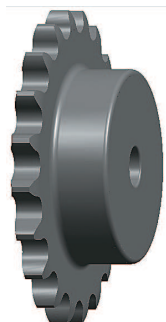
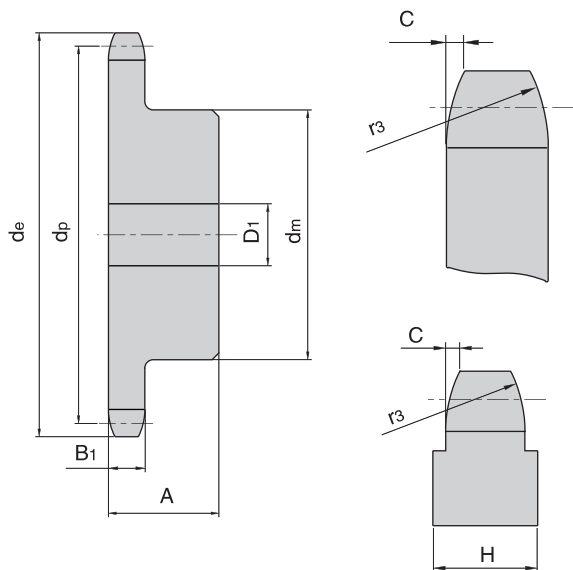
### 链轮 SPROCKET mm

齿侧倒角半径 Tooth Radius r3	6.4
齿侧倒角宽 Radius Width C	0.7
齿宽 Tooth Width B1	2.9

### 链条 CHAIN mm

节距 Pitch	6.35
内节内宽 Internal Width	3.18
滚子直径 Roller Diameter	3.3

齿数等于或超过62时, H=4mm  
When Z ≥ 62, H=4mm



Z	de	dp	SIMPLEX		
			dm	D1	A
8	19.4	16.58	10.0	6	12
9	21.4	18.56	11.5	6	12
10	23.3	20.55	13.0	6	12
11	25.3	22.54	15.0	8	13
12	27.3	24.53	17.0	8	13
13	29.3	26.53	17.0	8	13
14	31.3	28.53	17.0	8	13
15	33.3	30.53	20.0	8	13
16	35.3	32.55	22.0	8	14
17	37.3	34.55	22.0	8	14
18	39.4	36.56	25.0	8	14
19	41.4	38.58	25.0	8	14
20	43.4	40.58	25.0	8	14
21	45.4	42.60	30.0	8	14
22	47.4	44.62	30.0	8	14
23	49.4	46.63	30.0	8	14
24	51.4	48.64	30.0	8	14
25	53.5	50.66	30.0	8	14
26	55.5	52.67	30.0	8	14
27	57.5	54.69	30.0	8	16
28	59.5	56.71	30.0	8	16
29	61.5	58.73	30.0	8	16
30	63.6	60.75	30.0	8	16
31	65.6	62.76	30.0	8	16
32	67.6	64.78	30.0	8	16
33	69.6	66.80	30.0	8	16
34	71.6	68.82	30.0	8	16
35	73.6	70.84	30.0	8	16
36	75.6	72.85	30.0	8	16
37	77.7	74.87	30.0	8	16
38	79.7	76.89	30.0	8	16
39	81.7	78.91	30.0	8	16
40	83.7	80.93	30.0	8	16
41	85.7	82.95	40.0	10	18
42	87.8	84.97	40.0	10	18
43	89.8	86.98	40.0	10	18
44	91.8	89.01	40.0	10	18
45	93.8	91.03	40.0	10	18
46	95.8	93.05	40.0	10	18
47	97.9	95.07	40.0	10	18
48	99.9	97.09	40.0	10	18
49	101.9	99.10	40.0	10	18
50	103.9	101.13	40.0	10	18
51	105.9	103.14	40.0	10	18
52	108.0	105.16	40.0	10	18
53	110.0	107.18	40.0	10	18
54	112.0	109.18	40.0	10	18
55	114.0	111.23	40.0	10	18
56	116.0	113.25	40.0	10	18
57	118.1	115.27	40.0	10	18
58	120.1	117.29	50.0	10	20
59	122.1	119.31	50.0	10	20
60	124.1	121.32	50.0	10	20
62	128.2	125.37	50.0	10	20
64	132.2	129.41	50.0	10	20
65	134.2	131.43	50.0	10	20
66	136.2	133.45	50.0	10	20
68	140.3	137.49	50.0	10	20
70	144.3	141.53	50.0	10	20
72	148.4	145.58	50.0	10	20
75	154.4	151.63	50.0	10	20
76	156.5	153.66	50.0	10	20
78	160.5	157.70	70.0	10	30
80	164.5	161.74	70.0	10	30
85	174.6	171.85	70.0	10	30
90	184.7	181.95	70.0	10	30
95	194.8	192.05	70.0	10	30
100	204.9	202.15	70.0	10	30
110	225.1	222.37	70.0	10	30
114	233.2	230.45	70.0	10	30
120	245.4	242.58	70.0	10	30
125	255.5	252.68	70.0	10	30



## 链轮 PLATEWHEEL 1/4" x 1/8"

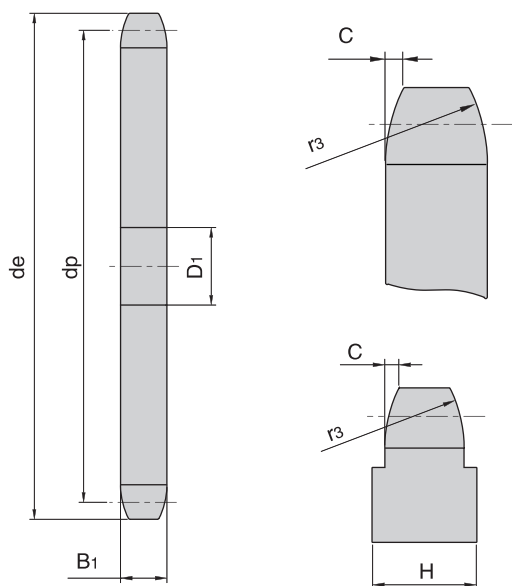
### 链轮 PLATEWHEEL 1/4" x 1/8"

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

链轮 PLATEWHEEL	mm
齿侧倒角半径 Tooth Radius r3	6.4
齿侧倒角宽 Radius Width C	0.7
齿宽 Tooth Width B1	2.9

链条 CHAIN	mm
节距 Pitch	6.35
内节内宽 Internal Width	3.18
滚子直径 Roller Diameter	3.3

齿数等于或超过51时, H=4mm  
When Z ≥ 51, H=4mm



Z	de	dp	S
			D1
8	19.4	16.58	6
9	21.4	18.56	6
10	23.3	20.55	6
11	25.3	22.54	8
12	27.3	24.53	8
13	29.3	26.53	8
14	31.3	28.53	8
15	33.3	30.53	8
16	35.3	32.55	8
17	37.3	34.55	8
18	39.4	36.56	8
19	41.4	38.58	8
20	43.4	40.58	8
21	45.4	42.60	8
22	47.4	44.62	8
23	49.4	46.63	8
24	51.4	48.64	8
25	53.5	50.66	8
26	55.5	52.67	8
27	57.5	54.69	8
28	59.5	56.71	8
29	61.5	58.73	8
30	63.6	60.75	8
31	65.6	62.76	10
32	67.6	64.78	10
33	69.6	66.80	10
34	71.6	68.82	10
35	73.6	70.84	10
36	75.6	72.85	10
37	77.7	74.87	10
38	79.7	76.89	10
39	81.7	78.91	10
40	83.7	80.93	10
41	85.7	82.95	10
42	87.8	84.97	10
43	89.8	86.98	10
44	91.8	89.01	10
45	93.8	91.03	10
46	95.8	93.05	10
47	97.9	95.07	10
48	99.9	97.09	10
49	101.9	99.10	10
50	103.9	101.13	10
51	105.9	103.14	12
52	108.0	105.16	12
53	110.0	107.18	12
54	112.0	109.18	12
55	114.0	111.23	12
56	116.0	113.25	12
57	118.1	115.27	12
58	120.1	117.29	12
59	122.1	119.31	12
60	124.1	121.32	12
62	128.2	125.37	12
64	132.2	129.41	12
65	134.2	131.43	12
66	136.2	133.45	14
68	140.3	137.49	14
70	144.3	141.53	14
72	148.4	145.58	14
75	154.4	151.63	14
76	156.5	153.66	14
78	160.5	157.70	16
80	164.5	161.74	16
85	174.6	171.85	16
90	184.7	181.95	16
95	194.8	192.05	16
100	204.9	202.15	16
110	225.1	222.37	16
114	233.2	230.45	16
120	245.4	242.58	16
125	255.5	252.68	16



# 链轮 SPROCKET

## 8 × 3mm

### 05B-1-2

#### 链轮 SPROCKET 8 × 3mm

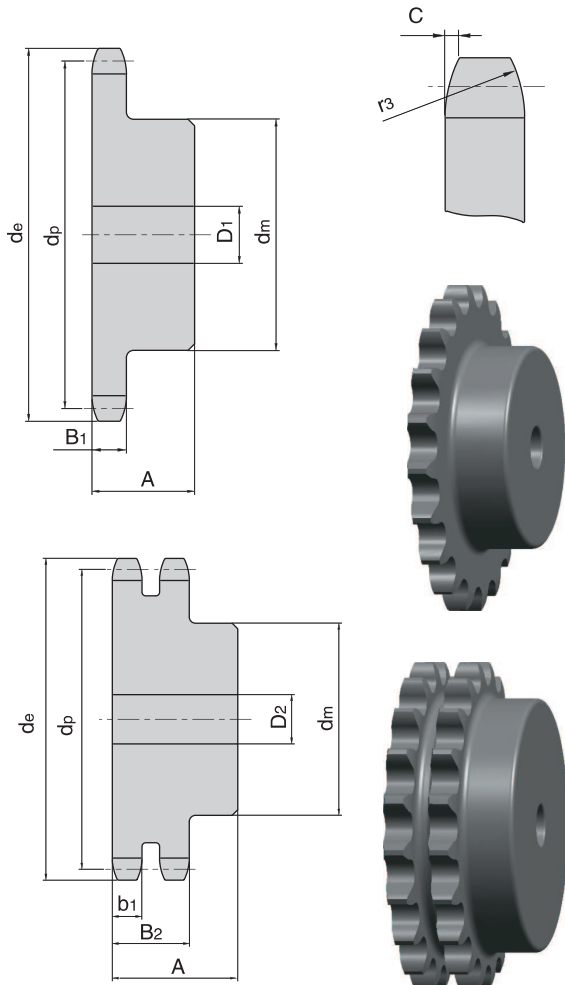
配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

链轮 SPROCKET	mm
齿侧倒角半径 Tooth Radius r3	8.0
齿侧倒角宽 Radius Width C	1.0
齿宽 Tooth Width B <sub>1</sub>	2.8
齿宽 Tooth Width b <sub>1</sub>	2.7
齿宽 Tooth Width B <sub>2</sub>	8.3

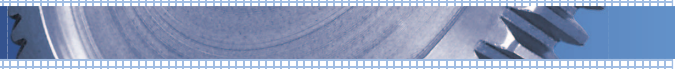
链条 CHAIN	mm
节距 Pitch	8.0
内节内宽 Internal Width	3.0
滚子直径 Roller Diameter	5.0

齿数等于或超过62时, H=4mm  
When Z ≥ 62, H=4mm

\*为焊接凸台 \* Welding hub



Z	de	dp	SIMPLEX			DUPLEX		
			dm	D <sub>1</sub>	A	dm	D <sub>2</sub>	A
8	24.0	20.90	13	6	12	12	8	18
9	26.6	23.39	15	6	12	15	8	18
10	29.2	25.89	17	8	12	17	8	18
11	31.7	28.39	18	8	13	19	8	18
12	34.2	30.91	20	8	13	21	8	18
13	36.7	33.42	23	8	13	24	8	18
14	39.2	35.95	25	8	13	26	8	18
15	41.7	38.48	28	8	13	29	8	18
16	44.3	41.01	30	8	14	32	10	20
17	46.8	43.53	30	8	14	34	10	20
18	49.3	46.07	30	8	14	37	10	20
19	51.9	48.61	30	8	14	39	10	20
20	54.4	51.14	30	8	14	40	10	20
21	57.0	53.68	35	8	14	40	10	20
22	59.5	56.21	35	8	14	40	10	20
23	62.0	58.75	35	8	14	40	10	20
24	64.6	61.29	35	8	14	40	10	20
25	67.5	63.83	35	8	14	40	10	20
26	69.5	66.37	40	10	16	50	12	22
27	72.2	68.91	40	10	16	50	12	22
28	74.8	71.45	40	10	16	50	12	22
29	77.3	73.99	40	10	16	50	12	22
30	79.8	76.53	40	10	16	50	12	22
31	82.4	79.08	40	10	16	60	12	22
32	84.9	81.61	40	10	16	60	12	22
33	87.5	84.16	40	10	16	60	12	22
34	90.0	86.70	40	10	16	60	12	22
35	92.5	89.25	40	10	16	60	12	22
36	95.0	91.79	40	10	16	60	12	22
37	97.6	94.33	40	10	16	60	12	22
38	100.2	96.88	40	10	16	60	12	22
39	102.7	99.42	40	10	16	60	12	22
40	105.3	101.97	40	10	16	60	12	22
41	107.8	104.51	58	10	20	78	12	38
42	110.4	107.05	58	10	20	78	12	38
43	112.9	109.60	58	10	20	78	12	38
44	115.5	112.14	58	10	20	78	12	38
45	118.0	114.69	58	10	20	78	12	38
46	120.6	117.23	58	10	20	78	12	38
47	123.1	119.77	58	10	20	78	12	38
48	125.6	122.32	58	10	20	78	12	38
49	128.2	124.86	58	10	20	78	12	38
50	130.7	127.41	58	10	20	78	12	38
51	133.3	129.95	78	10	20	78	12	38
52	135.8	132.49	78	10	20	78	12	38
53	138.4	135.04	78	10	20	78	12	38
54	140.9	137.59	78	10	20	78	12	38
55	143.5	140.13	78	10	20	78	12	38
56	146.0	142.68	78	10	20	78	12	38
57	148.6	145.22	78	10	20	78	12	38
58	151.0	147.77	78	10	34	78	12	38
59	153.6	150.31	78	10	34	78	12	38
60	156.2	152.86	78	10	34	78	12	38
62	162.0	157.95	78	10	34	78	12	38
64	167.1	163.04	78	10	34	78	12	38
65	169.6	165.58	78	10	34	78	12	38
66	172.2	168.13	78	10	34	78	12	38
68	177.3	173.22	78	10	34	78	12	38
70	182.4	178.31	78	10	34	78	12	38
72	187.5	183.40	78	10	34	78	12	38
75	195.1	191.04	78	10	34	78	12	38
76	197.7	193.59	78	10	34	78	12	38
78	202.8	198.68	*78	10	34	*78	12	38
80	207.9	203.77	*78	10	34	*78	12	38
85	220.6	216.50	*78	10	34	*88	12	43
90	233.4	229.23	*78	10	34	*88	12	43
95	246.1	241.96	*78	10	34	*88	12	43
100	258.9	254.68	*78	10	34	*88	12	43
110	284.3	280.15	*88	10	39	*88	12	43
114	294.5	290.33	*88	10	39	*88	12	43
120	310.0	305.61	*88	10	39	*88	12	43
125	322.5	318.34	*88	10	39	*88	12	43



# 链轮 PLATEWHEEL 8 × 3mm

## 05A-1-2

### 链轮 PLATEWHEEL 8 × 3mm

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

#### 链轮 PLATEWHEEL mm

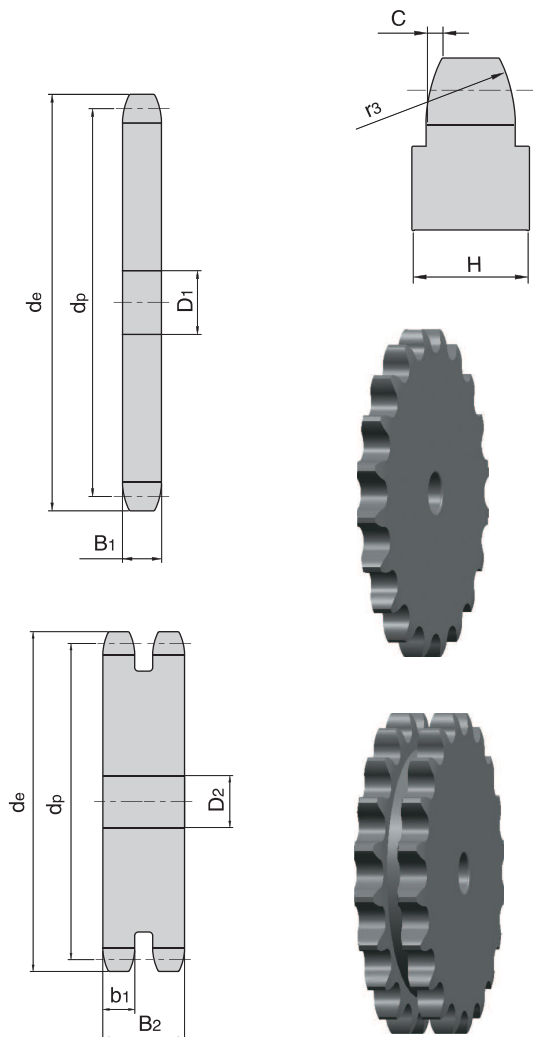
齿侧倒角半径 Tooth Radius r <sub>3</sub>	8.0
齿侧倒角宽 Radius Width C	1.0
齿宽 Tooth Width B <sub>1</sub>	2.8
齿宽 Tooth Width b <sub>1</sub>	2.7
齿宽 Tooth Width B <sub>2</sub>	8.3

#### 链条 CHAIN mm

节距 Pitch	8.0
内节内宽 Internal Width	3.0
滚子直径 Roller Diameter	5.0

齿数等于或超过46时, H=4mm  
When Z ≥ 46, H=4mm

Z	d <sub>e</sub>	d <sub>p</sub>	S	D
			D <sub>1</sub>	D <sub>2</sub>
8	24.0	20.90	6	8
9	26.6	23.39	6	8
10	29.2	25.89	6	8
11	31.7	28.39	8	8
12	34.2	30.91	8	8
13	36.7	33.42	8	8
14	39.2	35.95	8	8
15	41.7	38.48	8	8
16	44.3	41.01	8	10
17	46.8	43.53	8	10
18	49.3	46.07	8	10
19	51.9	48.61	8	10
20	54.4	51.14	8	10
21	57.0	53.68	8	10
22	59.5	56.21	8	10
23	62.0	58.75	8	10
24	64.6	61.29	8	10
25	67.5	63.83	8	10
26	69.5	66.37	10	12
27	72.2	68.91	10	12
28	74.8	71.45	10	12
29	77.3	73.99	10	12
30	79.8	76.53	10	12
31	82.4	79.08	10	12
32	84.9	81.61	10	12
33	87.5	84.16	10	12
34	90.0	86.70	10	12
35	92.5	89.25	10	12
36	95.0	91.79	10	12
37	97.6	94.33	10	12
38	100.2	96.88	10	12
39	102.7	99.42	10	12
40	105.3	101.97	10	12
41	107.8	104.51	12	14
42	110.4	107.05	12	14
43	112.9	109.60	12	14
44	115.5	112.14	12	14
45	118.0	114.69	12	14
46	120.6	117.23	12	14
47	123.1	119.77	12	14
48	125.6	122.32	12	14
49	128.2	124.86	12	14
50	130.7	127.41	12	14
51	133.3	129.95	14	16
52	135.8	132.49	14	16
53	138.4	135.04	14	16
54	140.9	137.59	14	16
55	143.5	140.13	14	16
56	146.0	142.68	14	16
57	148.6	145.22	14	16
58	151.0	147.77	14	16
59	153.6	150.31	14	16
60	156.2	152.86	14	16
62	162.0	157.95	16	20
64	167.1	163.04	16	20
65	169.6	165.58	16	20
66	172.2	168.13	16	20
68	177.3	173.22	16	20
70	182.4	178.31	16	20
72	187.5	183.40	20	20
75	195.1	191.04	20	20
76	197.7	193.59	20	20
78	202.8	198.68	20	20
80	207.9	203.77	20	20
85	220.6	216.50	20	20
90	233.4	229.23	20	20
95	246.1	241.96	20	20
100	258.9	254.68	20	20
110	284.3	280.15	20	20
114	294.5	290.33	20	20
120	310.0	305.61	20	20
125	322.5	318.34	20	20



# 链轮 SPROCKET

## 3/8" × 7/32"

### 06B-1-2-3

#### 链轮 SPROCKET 3/8" × 7/32"

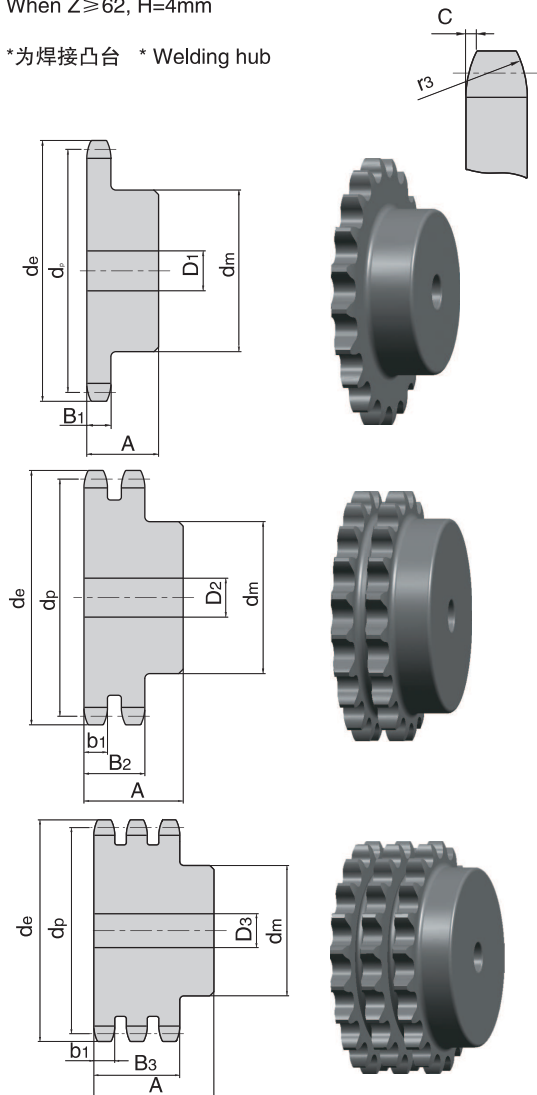
配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

链轮 SPROCKET	mm
齿侧倒角半径 Tooth Radius r3	10.0
齿侧倒角宽 Radius Width C	1.0
齿宽 Tooth Width B1	5.3
齿宽 Tooth Width b1	5.2
齿宽 Tooth Width B2	15.4
齿宽 Tooth Width B3	25.6

链条 CHAIN	mm
节距 Pitch	9.525
内节内宽 Internal Width	5.72
滚子直径 Roller Diameter	6.35

齿数等于或超过62时, H=4mm  
When Z ≥ 62, H=4mm

\*为焊接凸台 \* Welding hub



Z	de	dp	SIMPLEX			DUPLEX			TRIPLEX		
			dm	D1	A	dm	D2	A	dm	D3	A
8	28.0	24.89	15	8	20	15	8	22	15	8	32
9	31.0	27.85	18	8	20	18	8	22	18	8	32
10	34.0	30.82	20	8	20	20	8	22	20	10	32
11	37.0	33.80	22	8	25	22	10	25	22	10	35
12	40.0	36.80	25	8	25	25	10	25	25	10	35
13	43.0	39.79	28	10	25	28	10	25	28	10	35
14	46.3	42.80	31	10	25	31	10	25	31	12	35
15	49.3	45.81	34	10	25	34	10	25	34	12	35
16	52.3	48.82	37	10	28	37	12	30	37	12	35
17	55.3	51.83	40	10	28	40	12	30	40	12	35
18	58.3	54.85	43	10	28	43	12	30	43	12	35
19	61.3	57.87	45	10	28	46	12	30	46	12	35
20	64.3	60.89	46	10	28	49	12	30	49	12	35
21	68.0	63.91	48	12	28	52	12	30	52	14	40
22	71.0	66.93	50	12	28	55	12	30	55	14	40
23	73.5	69.95	52	12	28	58	12	30	58	14	40
24	77.0	72.97	54	12	28	61	12	30	61	14	40
25	80.0	76.00	57	12	28	64	12	30	64	14	40
26	83.0	79.02	60	12	28	67	12	30	67	14	40
27	86.0	82.05	60	12	28	70	12	30	70	14	40
28	89.0	85.07	60	12	28	73	12	30	73	14	40
29	92.0	88.09	60	12	28	76	12	30	76	14	40
30	94.7	91.12	60	12	28	79	12	30	79	14	40
31	98.3	94.15	65	14	30	80	16	30	80	16	40
32	101.3	97.17	65	14	30	80	16	30	80	16	40
33	104.3	100.20	65	14	30	80	16	30	80	16	40
34	107.3	103.23	65	14	30	80	16	30	85	16	40
35	110.4	106.26	65	14	30	80	16	30	85	16	40
36	113.4	109.29	70	14	30	90	16	30	90	16	40
37	116.4	112.32	70	14	30	90	16	30	90	16	40
38	119.5	115.35	70	14	30	90	16	30	90	16	40
39	122.5	118.37	70	14	30	90	16	30	90	16	40
40	125.5	121.40	70	14	30	90	16	30	90	16	40
41	128.5	124.43	78	14	32	90	16	40	90	16	56
42	131.6	127.46	78	14	32	90	16	40	90	16	56
43	134.6	130.49	78	14	32	90	16	40	90	16	56
44	137.6	133.52	78	14	32	90	16	40	90	16	56
45	140.7	136.55	78	14	32	90	16	40	90	16	56
46	143.7	139.58	78	14	32	90	16	40	90	16	56
47	146.7	142.61	78	14	32	90	16	40	90	16	56
48	149.7	145.64	78	14	32	90	16	40	90	16	56
49	152.7	148.66	78	14	32	90	16	40	90	16	56
50	155.7	151.69	78	14	32	90	16	40	90	16	56
51	158.7	154.72	78	14	32	90	16	40	90	16	56
52	161.8	157.75	78	14	32	90	16	40	90	16	56
53	164.8	160.78	78	14	32	90	16	40	90	16	56
54	167.8	163.82	78	14	32	90	16	40	90	16	56
55	170.8	166.85	78	14	32	90	16	40	90	16	56
56	173.8	169.88	78	14	32	90	16	40	90	16	56
57	176.9	172.91	78	14	32	90	16	40	90	16	56
58	179.9	175.93	78	14	32	90	16	40	90	16	56
59	183.0	178.96	78	14	32	90	16	40	90	16	56
60	186.0	181.99	78	14	32	90	16	40	90	16	56
64	198.2	194.12	78	14	32	90	16	40	90	16	56
65	201.6	197.15	*78	14	32	*90	16	40	*90	16	56
66	204.6	200.18	*78	14	32	*90	16	40	*90	16	56
68	210.7	206.24	*78	14	32	*90	16	40	*90	16	56
70	216.7	212.30	*78	14	32	*90	16	40	*90	16	56
72	222.8	218.37	*78	14	32	*90	16	40	*90	16	56
75	231.9	227.46	*78	14	32	*90	16	40	*90	16	56
76	234.9	230.49	*78	14	32	*90	16	40	*90	16	56
78	241.0	236.55	*78	14	32	*90	16	40	*90	16	56
80	247.1	242.61	*78	14	32	*90	16	40	*90	16	56
85	262.2	257.77	*80	14	32	*90	16	40	*90	16	56
90	277.4	272.93	*80	14	32	*90	16	40	*90	16	56
95	292.5	288.08	*80	14	32	*90	16	40	*90	16	56
100	307.7	303.25	*80	14	32	*90	16	40	*90	16	56
110	338.0	333.55	*80	14	32	*90	16	40	*90	16	56
114	349.5	345.68	*80	14	32	*90	16	40	*90	16	56
120	368.3	363.86	*80	14	32	*90	16	40	*90	16	56
125	383.5	379.02	*80	14	32	*90	16	40	*90	16	56



# 链轮 PLATEWHEEL 3/8" x 7/32"

## 06A-1-2-3

### 链轮 PLATEWHEEL 3/8" x 7/32"

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

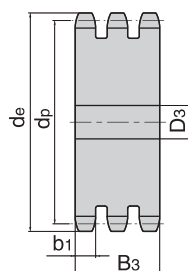
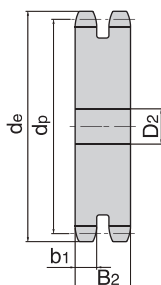
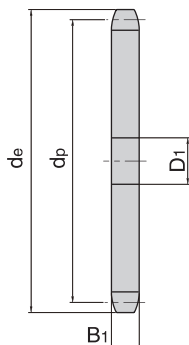
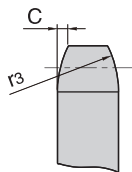
#### 链轮 PLATEWHEEL mm

齿侧倒角半径 Tooth Radius r3	10.0
齿侧倒角宽 Radius Width C	1.0
齿宽 Tooth Width B1	5.3
齿宽 Tooth Width b1	5.2
齿宽 Tooth Width B2	15.4
齿宽 Tooth Width B3	25.6

#### 链条 CHAIN mm

节距 Pitch	9.525
内节内宽 Internal Width	5.72
滚子直径 Roller Diameter	6.35

齿数等于或超过100时, H=4mm  
When Z ≥ 100, H=4mm



Z	de	dp	S	D	T
			D1	D2	D3
8	28.0	24.89	6	8	8
9	31.0	27.85	8	8	8
10	34.0	30.82	8	8	10
11	37.0	33.80	8	10	10
12	40.0	36.80	8	10	10
13	43.0	39.79	8	10	10
14	46.3	42.80	8	10	12
15	49.3	45.81	8	10	12
16	52.3	48.82	10	12	12
17	55.3	51.83	10	12	12
18	58.3	54.85	10	12	12
19	61.3	57.87	10	12	12
20	64.3	60.89	10	12	12
21	68.0	63.91	10	12	14
22	71.0	66.93	10	12	14
23	73.5	69.95	10	12	14
24	77.0	72.97	10	12	14
25	80.0	76.02	10	12	14
26	83.0	79.02	10	12	14
27	86.0	82.02	10	12	14
28	89.0	85.07	10	12	14
29	92.0	88.09	10	12	14
30	94.7	91.12	10	12	14
31	98.3	94.15	12	14	16
32	101.3	97.17	12	14	16
33	104.3	100.20	12	14	16
34	107.3	103.23	12	14	16
35	110.4	106.26	12	14	16
36	113.4	109.29	12	14	16
37	116.4	112.32	12	14	16
38	119.5	115.35	12	14	16
39	122.5	118.37	12	14	16
40	125.5	121.40	12	14	16
41	128.5	124.43	16	16	16
42	131.6	127.46	16	16	16
43	134.6	130.49	16	16	16
44	137.6	133.52	16	16	16
45	140.7	136.55	16	16	16
46	143.7	139.58	16	16	16
47	146.7	142.61	16	16	16
48	149.7	145.64	16	16	16
49	152.7	148.66	16	16	16
50	155.7	151.69	16	16	16
51	158.7	154.72	16	16	20
52	161.8	157.75	16	16	20
53	164.8	160.78	16	16	20
54	167.8	163.82	16	16	20
55	170.8	166.85	16	16	20
56	173.8	169.88	16	16	20
57	176.9	172.91	16	16	20
58	179.9	175.93	16	16	20
59	183.0	178.96	16	16	20
60	186.0	181.99	16	16	20
62	192.1	188.06	20	20	20
64	198.2	194.12	20	20	20
65	201.6	197.15	20	20	20
66	204.6	200.18	20	20	25
68	210.7	206.24	20	20	25
70	216.7	212.30	20	20	25
72	222.8	218.37	20	20	25
75	231.9	227.46	20	20	25
76	234.9	230.49	20	20	25
78	241.0	236.55	20	20	25
80	247.1	242.61	20	20	25
85	262.2	257.77	20	20	25
90	277.4	272.93	20	20	25
95	292.5	288.08	20	20	25
100	307.7	303.25	20	20	25
110	338.0	333.55	20	20	25
114	349.5	345.68	20	20	25
120	368.3	363.86	20	20	25
125	383.5	379.02	20	20	25

# 链轮 SPROCKET 1/2" × 1/8"

## 081B-1

### 链轮 SPROCKET 1/2" × 1/8"

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

#### 链轮 SPROCKET mm

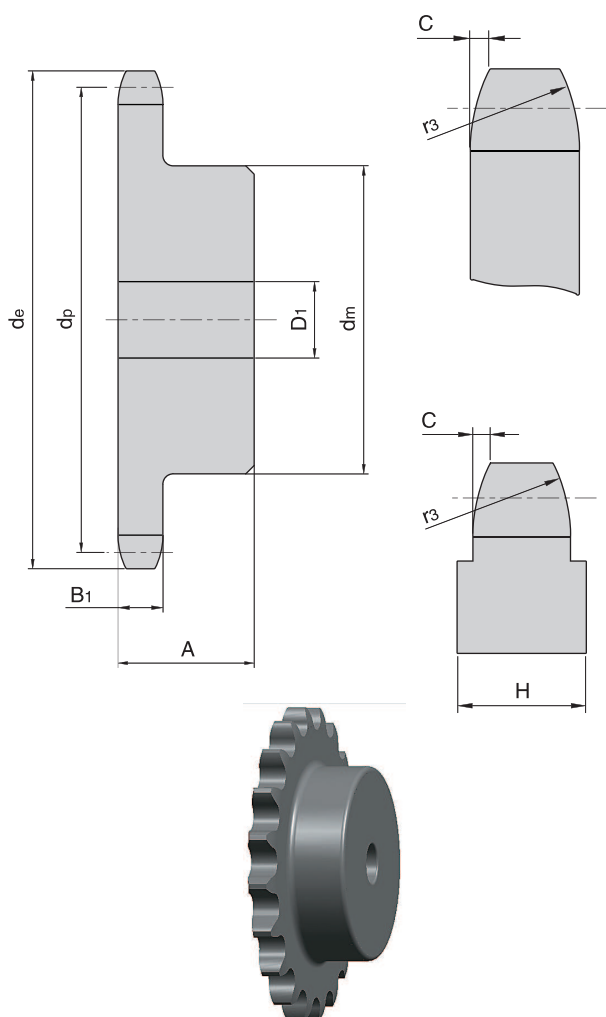
齿侧倒角半径 Tooth Radius r3	13.0
齿侧倒角宽 Radius Width C	1.0
齿宽 Tooth Width B1	3.0

#### 链条 CHAIN mm

节距 Pitch	12.7
内节内宽 Internal Width	3.3
滚子直径 Roller Diameter	7.75

齿数等于或超过31时, H=5mm  
When Z ≥ 31, H=5mm

\*为焊接凸台 \* Welding hub



Z	de	dp	SIMPLEX		
			dm	D1	A
8	37.2	33.18	21	8	14
9	41.5	37.13	25	8	14
10	46.2	41.10	28	8	14
11	49.6	45.07	31	8	16
12	53.9	49.07	35	8	16
13	58.4	53.06	39	8	16
14	62.8	57.07	43	8	16
15	66.8	61.09	47	8	16
16	70.9	65.10	50	10	18
17	74.9	69.11	50	10	18
18	78.9	73.14	50	10	18
19	82.9	77.16	50	10	18
20	86.9	81.19	50	10	18
21	91.0	85.22	60	12	20
22	95.0	89.24	60	12	20
23	99.0	93.27	60	12	20
24	103.0	97.29	60	12	20
25	107.1	101.33	60	12	20
26	111.2	105.36	70	16	20
27	115.4	109.40	70	16	20
28	119.4	113.42	70	16	20
29	123.4	117.46	70	16	20
30	127.5	121.50	70	16	20
31	131.5	125.54	70	16	20
32	135.5	129.56	70	16	20
33	139.6	133.60	70	16	20
34	143.6	137.64	70	16	20
35	147.6	141.68	70	16	20
36	151.7	145.72	70	16	25
37	155.7	149.76	70	16	25
38	159.8	153.80	70	16	25
39	163.8	157.83	70	16	25
40	167.8	161.87	70	16	25
41	171.4	165.91	78	16	32
42	175.4	169.95	78	16	32
43	179.5	173.99	78	16	32
44	183.5	178.03	78	16	32
45	187.5	182.07	78	16	32
46	191.6	186.10	78	16	32
47	195.6	190.14	78	16	32
48	199.7	194.18	78	16	32
49	203.7	198.22	*78	16	32
50	207.8	202.26	*78	16	32
51	211.8	206.30	*78	16	32
52	215.9	210.34	*78	16	32
53	219.9	214.37	*78	16	32
54	224.0	218.43	*78	16	32
55	228.0	222.46	*78	16	32
56	232.1	226.50	*78	16	32
57	236.1	230.54	*78	16	32
58	240.2	234.58	*78	16	32
59	244.2	238.62	*78	16	32
60	248.2	242.66	*78	16	32
62	256.7	250.75	*78	16	32
64	264.8	258.82	*78	16	32
65	268.8	262.86	*78	16	32
66	272.9	266.90	*78	16	32
68	280.9	274.99	*78	16	32
70	289.0	283.07	*78	16	32
72	297.1	291.16	*78	16	32
76	313.3	307.33	*78	16	32
78	321.4	315.40	*78	16	32
80	329.4	323.48	*78	16	32
85	349.7	343.70	*80	16	32
90	369.9	363.90	*80	16	32
95	390.1	384.10	*80	16	32
100	410.3	404.31	*80	16	32
110	450.7	444.74	*80	16	32
114	466.9	460.90	*80	16	32
120	491.2	485.16	*80	16	32
125	511.4	505.37	*80	16	32

# 链轮 PLATEWHEEL 1/2" x 1/8"

## 081A-1

### 链轮 PLATEWHEEL 1/2" x 1/8"

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

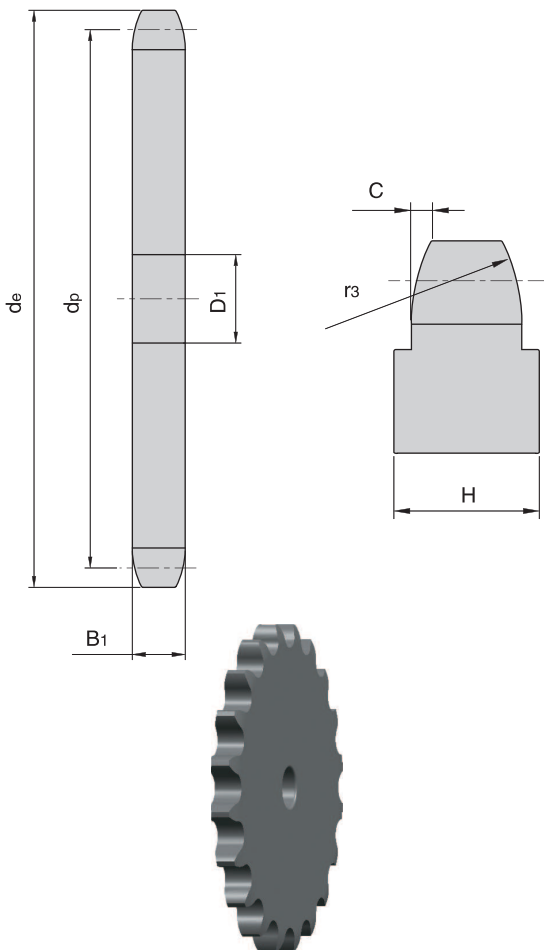
#### 链轮 PLATEWHEEL mm

齿侧倒角半径 Tooth Radius r3	13.0
齿侧倒角宽 Radius Width C	1.0
齿宽 Tooth Width B1	3.0

#### 链条 CHAIN mm

节距 Pitch	12.7
内节内宽 Internal Width	3.3
滚子直径 Roller Diameter	7.75

齿数等于或超过30时, H=4mm  
When Z≥30, H=4mm  
齿数等于或超过90时, H=6mm  
When Z≥90, H=6mm



Z	de	dp	S
			D1
8	37.2	33.18	8
9	41.5	37.13	8
10	46.2	41.10	8
11	49.6	45.07	8
12	53.9	49.07	8
13	58.4	53.06	8
14	62.8	57.00	8
15	66.8	61.09	8
16	70.9	65.10	8
17	74.9	69.11	8
18	78.9	73.14	8
19	82.9	77.16	8
20	86.9	81.19	8
21	91.0	85.22	8
22	95.0	89.24	10
23	99.0	93.27	10
24	103.0	97.29	10
25	107.1	101.33	10
26	111.2	105.36	12
27	115.4	109.40	12
28	119.4	113.42	12
29	123.4	117.46	12
30	127.5	121.50	12
31	131.5	125.54	12
32	135.5	129.56	12
33	139.6	133.60	12
34	143.6	137.64	12
35	147.6	141.68	12
36	151.7	145.72	16
37	155.7	149.76	16
38	159.8	153.80	16
39	163.8	157.83	16
40	167.8	161.87	16
41	171.4	165.91	16
42	175.4	169.95	16
43	179.5	173.99	16
44	183.5	178.03	16
45	187.5	182.07	16
46	191.6	186.10	20
47	195.6	190.14	20
48	199.7	194.18	20
49	203.7	198.22	20
50	207.8	202.26	20
51	211.8	206.30	20
52	215.9	210.34	20
53	219.9	214.37	20
54	224.0	218.43	20
55	228.0	222.46	20
56	232.1	226.50	20
57	236.1	230.54	20
58	240.2	234.58	20
59	244.2	238.62	20
60	248.2	242.66	20
62	256.7	250.75	20
64	264.8	258.82	20
65	268.8	262.86	20
66	272.9	266.90	25
68	280.9	274.99	25
70	289.0	283.07	25
72	297.1	291.16	25
76	313.3	307.33	25
78	321.4	315.40	25
80	329.4	323.48	25
85	349.7	343.70	25
90	369.9	363.90	25
95	390.1	384.10	25
100	410.3	404.31	25
110	450.7	444.74	25
114	466.9	460.90	25
120	491.2	485.16	25
125	511.4	505.37	25



# 链轮 SPROCKET

## 1/2" × 3/16"

### 083B-1/084B-1

#### 链轮 SPROCKET 1/2" × 3/16"

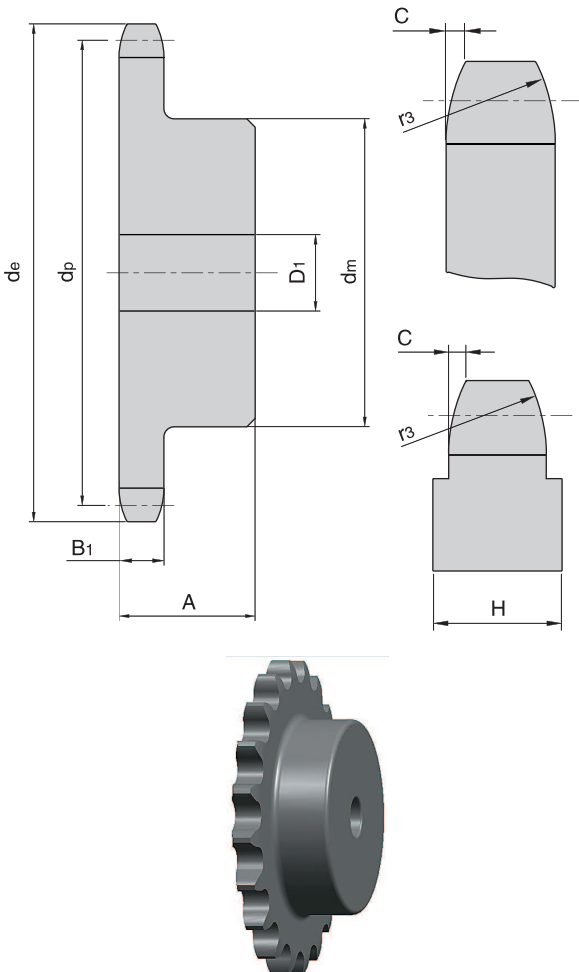
配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

<b>链轮 SPROCKET</b>	<b>mm</b>
齿侧倒角半径 Tooth Radius r3	13.0
齿侧倒角宽 Radius Width C	1.3
齿宽 Tooth Width B1	4.5

<b>链条 CHAIN</b>	<b>mm</b>
节距 Pitch	12.7
内节内宽 Internal Width	4.88
滚子直径 Roller Diameter	7.75

齿数等于或超过31时, H=5mm  
When Z ≥ 31, H=5mm

\*为焊接凸台 \* Welding hub



Z	de	dp	SIMPLEX		
			dm	D1	A
8	38.5	33.18	21	8	14
9	41.5	37.13	25	8	14
10	46.2	41.10	28	8	14
11	49.6	45.07	31	8	16
12	53.9	49.07	35	8	16
13	58.4	53.06	39	8	16
14	62.8	57.07	43	8	16
15	66.8	61.09	47	8	16
16	70.9	65.10	50	10	18
17	74.9	69.11	50	10	18
18	78.9	73.14	50	10	18
19	82.9	77.16	50	10	18
20	86.9	81.19	50	10	18
21	91.0	85.22	60	12	20
22	95.0	89.24	60	12	20
23	99.0	93.27	60	12	20
24	103.0	97.29	60	12	20
25	107.1	101.33	60	12	20
26	111.2	105.36	70	16	20
27	115.4	109.40	70	16	20
28	119.4	113.42	70	16	20
29	123.4	117.46	70	16	20
30	127.5	121.50	70	16	20
31	131.5	125.54	70	16	20
32	135.5	129.56	70	16	20
33	139.6	133.60	70	16	20
34	143.6	137.64	70	16	20
35	147.6	141.68	70	16	20
36	151.7	145.72	70	16	25
37	155.7	149.76	70	16	25
38	159.8	153.80	70	16	25
39	163.8	157.83	70	16	25
40	167.8	161.87	70	16	25
41	171.4	165.91	78	16	32
42	175.4	169.95	78	16	32
43	179.5	173.99	78	16	32
44	183.5	178.03	78	16	32
45	187.5	182.07	78	16	32
46	191.6	186.10	78	16	32
47	195.6	190.14	78	16	32
48	199.7	194.18	78	16	32
49	203.7	198.22	*78	16	32
50	207.8	202.26	*78	16	32
51	211.8	206.30	*78	16	32
52	215.9	210.34	*78	16	32
53	219.9	214.37	*78	16	32
54	224.0	218.43	*78	16	32
55	228.0	222.46	*78	16	32
56	232.1	226.50	*78	16	32
57	236.1	230.54	*78	16	32
58	240.2	234.58	*78	16	32
59	244.2	238.62	*78	16	32
60	248.2	242.66	*78	16	32
62	256.7	250.75	*78	16	32
64	264.8	258.82	*78	16	32
65	268.8	262.86	*78	16	32
66	272.9	266.90	*78	16	32
68	280.9	274.99	*78	16	32
70	289.0	283.07	*78	16	32
72	297.1	291.16	*78	16	32
76	313.3	307.33	*78	16	32
78	321.4	315.40	*78	16	32
80	329.4	323.48	*78	16	32
85	349.7	343.70	*80	16	32
90	369.9	363.90	*80	16	32
95	390.1	384.10	*80	16	32
100	410.3	404.31	*80	16	32
110	450.7	444.74	*80	16	32
114	466.9	460.90	*80	16	32
120	491.2	485.16	*80	16	32
125	511.4	505.37	*80	16	32

# 链轮 PLATEWHEEL 1/2" × 3/16"

## 083A-1/084A-1

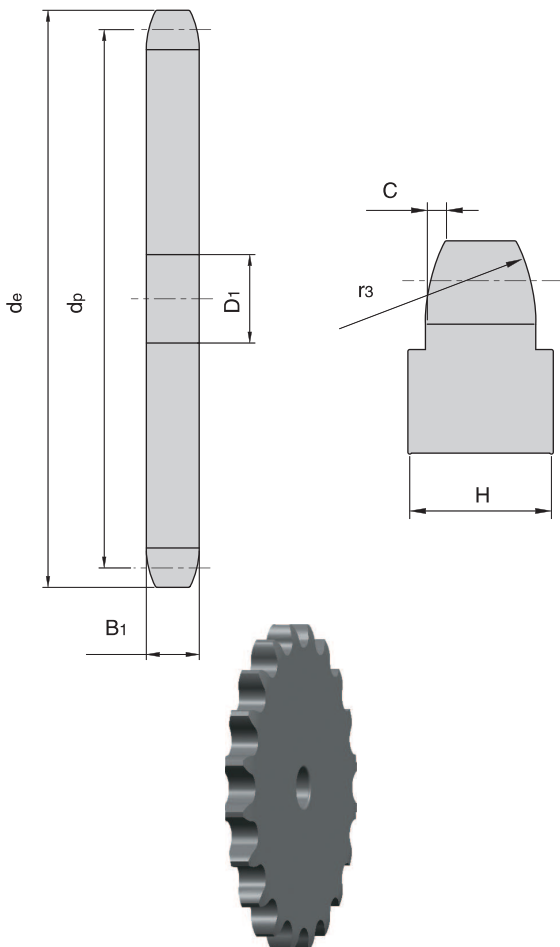
### 链轮 PLATEWHEEL 1/2" × 3/16"

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

<b>链轮 PLATEWHEEL</b>	<b>mm</b>
齿侧倒角半径 Tooth Radius r <sub>3</sub>	13.0
齿侧倒角宽 Radius Width C	1.3
齿宽 Tooth Width B <sub>1</sub>	4.5

<b>链条 CHAIN</b>	<b>mm</b>
节距 Pitch	12.7
内节内宽 Internal Width	4.88
滚子直径 Roller Diameter	7.75

齿数等于或超过90时, H=6mm  
When Z ≥ 90, H=6mm



Z	de	dp	S
			D1
8	38.5	33.18	8
9	41.5	37.13	8
10	46.2	41.10	8
11	49.6	45.07	8
12	53.9	49.07	8
13	58.4	53.06	8
14	62.8	57.07	8
15	66.8	61.09	8
16	70.9	65.10	8
17	74.9	69.11	8
18	78.9	73.14	8
19	82.9	77.16	8
20	86.9	81.19	8
21	91.0	85.22	8
22	95.0	89.24	10
23	99.0	93.27	10
24	103.0	97.29	10
25	107.1	101.33	10
26	111.2	105.36	12
27	115.4	109.40	12
28	119.4	113.42	12
29	123.4	117.46	12
30	127.5	121.50	12
31	131.5	125.54	12
32	135.5	129.56	12
33	139.6	133.60	12
34	143.6	137.64	12
35	147.6	141.68	12
36	151.7	145.72	16
37	155.7	149.76	16
38	159.8	153.80	16
39	163.8	157.83	16
40	167.8	161.87	16
41	171.4	165.91	16
42	175.4	169.95	16
43	179.5	173.99	16
44	183.5	178.03	16
45	187.5	182.07	16
46	191.6	186.10	20
47	195.6	190.14	20
48	199.7	194.18	20
49	203.7	198.22	20
50	207.8	202.26	20
51	211.8	206.30	20
52	215.9	210.34	20
53	219.9	214.37	20
54	224.0	218.43	20
55	228.0	222.46	20
56	232.1	226.50	20
57	236.1	230.54	20
58	240.2	234.58	20
59	244.2	238.62	20
60	248.2	242.66	20
62	256.7	250.75	20
64	264.8	258.82	20
65	268.8	262.86	20
66	272.9	266.90	25
68	280.9	274.99	25
70	289.0	283.07	25
72	297.1	291.16	25
76	313.3	307.33	25
78	321.4	315.40	25
80	329.4	323.48	25
85	349.7	343.70	25
90	369.9	363.90	25
95	390.1	384.10	25
100	410.3	404.31	25
110	450.7	444.74	25
114	466.9	460.90	25
120	491.2	485.16	25
125	511.4	505.37	25

# 链轮 SPROCKET

## 1/2" × 1/4" Roller 7.75

### 084B-1

#### 链轮 SPROCKET 1/2" × 1/4" Roller 7.75

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

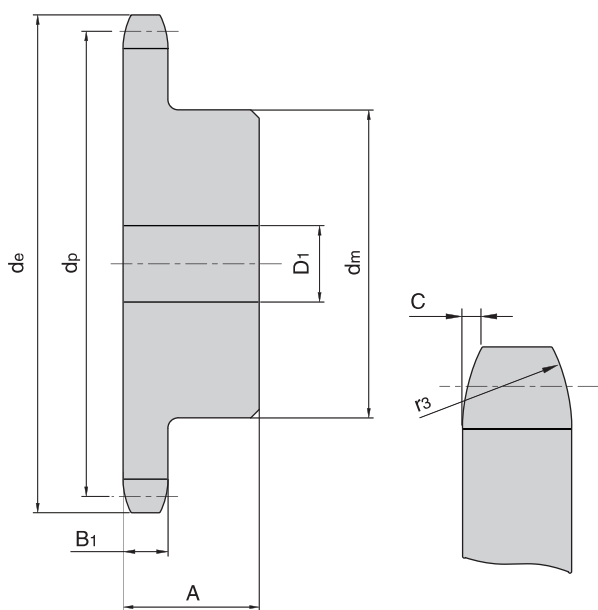
#### 链轮 SPROCKET mm

齿侧倒角半径 Tooth Radius r3	13.0
齿侧倒角宽 Radius Width C	1.3
齿宽 Tooth Width B1	5.9

#### 链条 CHAIN mm

节距 Pitch	12.7
内节内宽 Internal Width	6.4
滚子直径 Roller Diameter	7.75

\*为焊接凸台 \* Welding hub



Z	de	dp	SIMPLEX		
			dm	D1	A
8	38.5	33.18	20	10	25
9	41.5	37.13	24	10	25
10	46.2	41.10	26	10	25
11	49.6	45.07	29	10	25
12	53.9	49.07	33	10	28
13	58.4	53.06	37	10	28
14	62.8	57.07	41	10	28
15	66.8	61.09	45	10	28
16	70.9	65.10	50	12	28
17	74.9	69.11	52	12	28
18	78.9	73.14	56	12	28
19	82.9	77.16	60	12	28
20	86.9	81.19	64	12	28
21	91.0	85.22	68	14	28
22	95.0	89.24	70	14	28
23	99.0	93.27	70	14	28
24	103.0	97.29	70	14	28
25	107.1	101.33	70	14	28
26	111.2	105.36	70	16	30
27	115.4	109.40	70	16	30
28	119.4	113.42	70	16	30
29	123.4	117.46	80	16	30
30	127.5	121.50	80	16	30
31	131.5	125.54	90	16	30
32	135.5	129.56	90	16	30
33	139.6	133.60	90	16	30
34	143.6	137.64	90	16	30
35	147.6	141.68	90	16	30
36	151.7	145.72	90	16	35
37	155.7	149.76	90	16	35
38	159.8	153.80	90	16	35
39	163.8	157.83	90	16	35
40	167.8	161.87	90	16	35
41	171.4	165.91	90	16	40
42	175.4	169.95	90	16	40
43	179.5	173.99	90	16	40
44	183.5	178.03	90	16	40
45	187.5	182.07	90	16	40
46	191.6	186.10	90	16	40
47	195.6	190.14	90	16	40
48	199.7	194.18	90	16	40
49	203.7	198.22	*90	16	40
50	207.8	202.26	*90	16	40
51	211.8	206.30	*90	16	40
52	215.9	210.34	*90	16	40
53	219.9	214.37	*90	16	40
54	224.0	218.43	*90	16	40
55	228.0	222.46	*90	16	40
56	232.1	226.50	*90	16	40
57	236.1	230.54	*90	16	40
58	240.2	234.58	*90	16	40
59	244.2	238.62	*90	16	40
60	248.2	242.66	*90	16	40
62	256.7	250.75	*90	16	40
64	264.8	258.82	*90	16	40
65	268.8	262.86	*90	16	40
66	272.9	266.90	*90	16	40
68	280.9	274.99	*90	16	40
70	289.0	283.07	*90	16	40
72	297.1	291.16	*90	16	40
76	313.3	307.33	*90	16	40
78	321.4	315.40	*90	16	40
80	329.4	323.48	*90	16	40
85	349.7	343.70	*90	16	40
90	369.9	363.90	*90	16	40
95	390.1	384.10	*90	16	40
100	410.3	404.31	*90	16	40
110	450.7	444.74	*90	16	40
114	466.9	460.90	*90	16	40
120	491.2	485.16	*90	16	40
125	511.4	505.37	*90	16	40





# 链轮 PLATEWHEEL 1/2" × 1/4" Roller 7.75

## 084A-1

### 链轮 PLATEWHEEL 1/2" × 1/4" Roller 7.75

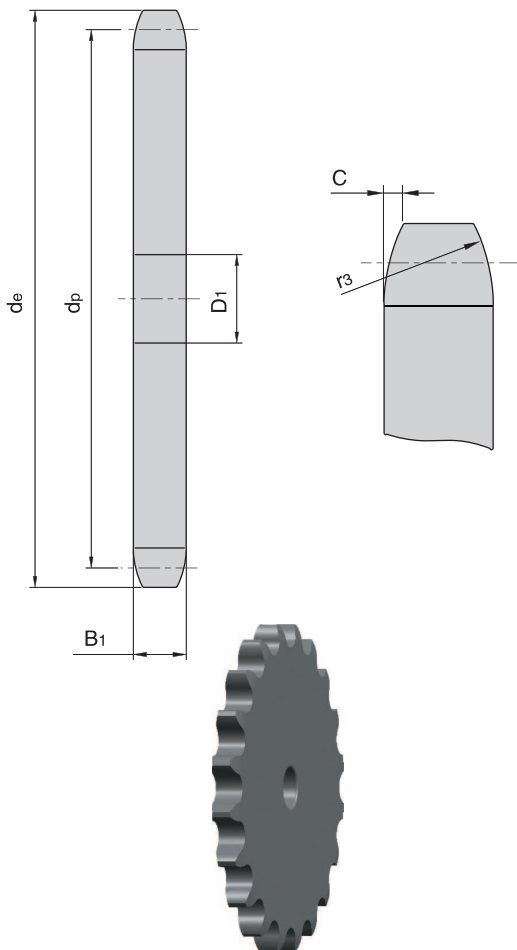
配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

#### 链轮 PLATEWHEEL mm

齿侧倒角半径 Tooth Radius $r_3$	13.0
齿侧倒角宽 Radius Width C	1.3
齿宽 Tooth Width $B_1$	5.9

#### 链条 CHAIN mm

节距 Pitch	12.7
内节内宽 Internal Width	6.4
滚子直径 Roller Diameter	7.75



Z	de	dp	S
			D1
8	38.5	33.18	8
9	41.5	37.13	8
10	46.2	41.10	8
11	49.6	45.07	8
12	53.9	49.07	8
13	58.4	53.06	8
14	62.8	57.07	8
15	66.8	61.09	8
16	70.9	65.10	8
17	74.9	69.11	8
18	78.9	73.14	8
19	82.9	77.16	8
20	86.9	81.19	8
21	91.0	85.22	10
22	95.0	89.24	10
23	99.0	93.27	10
24	103.0	97.29	10
25	107.1	101.33	10
26	111.2	105.36	12
27	115.4	109.40	12
28	119.4	113.42	12
29	123.4	117.46	12
30	127.5	121.50	12
31	131.5	125.54	12
32	135.5	129.56	12
33	139.6	133.60	12
34	143.6	137.64	12
35	147.6	141.68	12
36	151.7	145.72	16
37	155.7	149.76	16
38	159.8	153.80	16
39	163.8	157.83	16
40	167.8	161.87	16
41	171.4	165.91	16
42	175.4	169.95	16
43	179.5	173.99	16
44	183.5	178.03	16
45	187.5	182.07	16
46	191.6	186.10	20
47	195.6	190.14	20
48	199.7	194.18	20
49	203.7	198.22	20
50	207.8	202.26	20
51	211.8	206.30	20
52	215.9	210.34	20
53	219.9	214.37	20
54	224.0	218.43	20
55	228.0	222.46	20
56	232.1	226.50	20
57	236.1	230.54	20
58	240.2	234.58	20
59	244.2	238.62	20
60	248.2	242.66	20
62	256.7	250.75	20
64	264.8	258.82	20
65	268.8	262.86	20
66	272.9	266.90	25
68	280.9	274.99	25
70	289.0	283.07	25
72	297.1	291.16	25
76	313.3	307.33	25
78	321.4	315.40	25
80	329.4	323.48	25
85	349.7	343.70	25
90	369.9	363.90	25
95	390.1	384.10	25
100	410.3	404.31	25
110	450.7	444.74	25
114	466.9	460.90	25
120	491.2	485.16	25
125	511.4	505.37	25

# 链轮 SPROCKET

## 1/2" × 1/4" Roller 8.51

### 085B-1

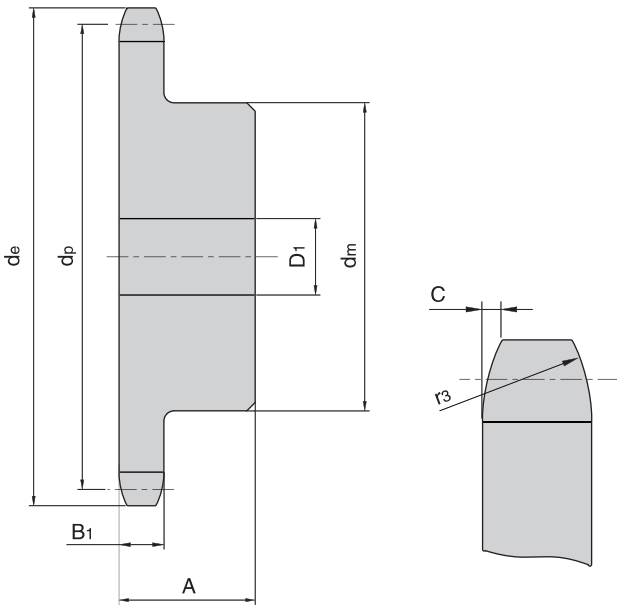
#### 链轮 SPROCKET 1/2" × 1/4" Roller 8.51

配对链条标准为 DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

<b>链轮 SPROCKET</b>	<b>mm</b>
齿侧倒角半径 Tooth Radius $r_3$	13.0
齿侧倒角宽 Radius Width C	1.3
齿宽 Tooth Width $B_1$	5.9

<b>链条 CHAIN</b>	<b>mm</b>
节距 Pitch	12.7
内节内宽 Internal Width	6.4
滚子直径 Roller Diameter	8.51

\*为焊接凸台 \* Welding hub



Z	de	dp	SIMPLEX		
			dm	D1	A
8	37.2	33.18	20	10	25
9	41.0	37.13	24	10	25
10	45.2	41.10	26	10	25
11	48.7	45.07	29	10	25
12	53.0	49.07	33	10	28
13	57.4	53.06	37	10	28
14	61.8	57.07	41	10	28
15	65.5	61.09	45	10	28
16	69.5	65.10	50	12	28
17	73.6	69.11	52	12	28
18	77.8	73.14	56	12	28
19	81.7	77.16	60	12	28
20	85.8	81.19	64	12	28
21	89.7	85.22	68	14	28
22	93.8	89.24	70	14	28
23	98.2	93.27	70	14	28
24	101.8	97.29	70	14	28
25	105.8	101.33	70	14	28
26	110.0	105.36	70	16	30
27	114.0	109.40	70	16	30
28	118.0	113.42	70	16	30
29	122.0	117.46	80	16	30
30	126.1	121.50	80	16	30
31	130.2	125.54	90	16	30
32	134.3	129.56	90	16	30
33	138.4	133.60	90	16	30
34	142.6	137.64	90	16	30
35	146.7	141.68	90	16	30
36	151.0	145.72	90	16	35
37	154.6	149.76	90	16	35
38	158.6	153.80	90	16	35
39	162.7	157.83	90	16	35
40	166.8	161.87	90	16	35
41	171.4	165.91	90	16	40
42	175.4	169.95	90	16	40
43	179.7	173.99	90	16	40
44	183.8	178.03	90	16	40
45	188.0	182.07	90	16	40
46	192.1	186.10	90	16	40
47	196.2	190.14	90	16	40
48	200.3	194.18	90	16	40
49	204.3	198.22	*90	16	40
50	208.3	202.26	*90	16	40
51	212.1	206.30	*90	16	40
52	216.1	210.34	*90	16	40
53	220.2	214.37	*90	16	40
54	224.1	218.43	*90	16	40
55	228.1	222.46	*90	16	40
56	232.2	226.50	*90	16	40
57	236.4	230.54	*90	16	40
58	240.5	234.58	*90	16	40
59	244.5	238.62	*90	16	40
60	248.6	242.66	*90	16	40
62	256.9	250.75	*90	16	40
64	265.1	258.82	*90	16	40
65	269.0	262.86	*90	16	40
66	273.0	266.90	*90	16	40
68	281.0	274.99	*90	16	40
70	289.0	283.07	*90	16	40
72	297.2	291.16	*90	16	40
76	313.3	307.33	*90	16	40
78	321.4	315.40	*90	16	40
80	329.4	323.48	*90	16	40
85	349.0	343.70	*90	16	40
90	369.9	363.90	*90	16	40
95	390.1	384.10	*90	16	40
100	410.3	404.31	*90	16	40
110	450.7	444.74	*90	16	40
114	466.9	460.90	*90	16	40
120	491.2	485.16	*90	16	40
125	511.3	505.37	*90	16	40

# 链轮 PLATEWHEEL 1/2" x 1/4" Roller 8.51

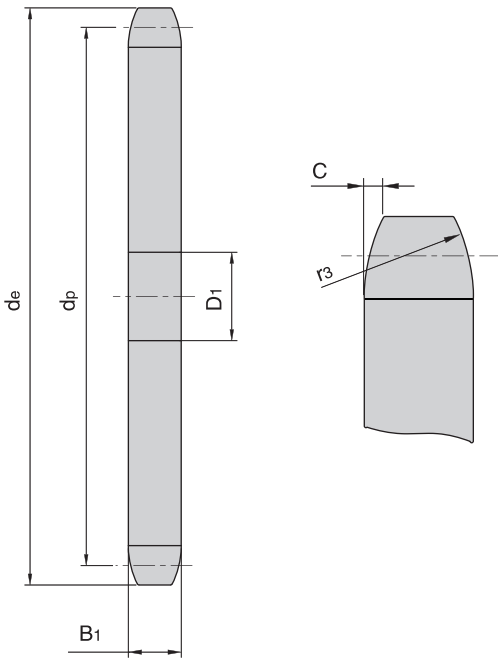
## 085A-1

### 链轮 PLATEWHEEL 1/2" x 1/4" Roller 8.51

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

<b>链轮 PLATEWHEEL</b>	<b>mm</b>
齿侧倒角半径 Tooth Radius r <sub>3</sub>	13.0
齿侧倒角宽 Radius Width C	1.3
齿宽 Tooth Width B <sub>1</sub>	5.9

<b>链条 CHAIN</b>	<b>mm</b>
节距 Pitch	12.7
内节内宽 Internal Width	6.4
滚子直径 Roller Diameter	8.51



Z	de	dp	S
			D1
8	37.2	33.18	8
9	41.0	37.13	8
10	45.2	41.10	8
11	48.7	45.07	8
12	53.0	49.07	8
13	57.4	53.06	8
14	61.8	57.07	8
15	65.5	61.09	8
16	69.5	65.10	10
17	73.6	69.11	10
18	77.8	73.14	10
19	81.7	77.16	10
20	85.8	81.19	10
21	89.7	85.22	10
22	93.8	89.24	10
23	98.2	93.27	10
24	101.8	97.29	10
25	105.8	101.33	10
26	110.0	105.36	12
27	114.0	109.40	12
28	118.0	113.42	12
29	122.0	117.46	12
30	126.1	121.50	12
31	130.2	125.54	12
32	134.2	129.56	12
33	138.4	133.60	12
34	142.6	137.64	12
35	146.7	141.68	12
36	151.0	145.72	16
37	154.6	149.76	16
38	158.6	153.80	16
39	162.7	157.83	16
40	166.8	161.87	16
41	171.4	165.91	16
42	175.4	169.95	16
43	179.7	173.99	16
44	183.8	178.03	16
45	188.0	182.07	16
46	192.1	186.10	20
47	196.2	190.14	20
48	200.3	194.18	20
49	204.3	198.22	20
50	208.3	202.26	20
51	212.1	206.30	20
52	216.1	210.34	20
53	220.2	214.37	20
54	224.1	218.43	20
55	228.1	222.46	20
56	232.2	226.50	20
57	236.4	230.54	20
58	240.5	234.58	20
59	244.5	238.62	20
60	248.6	242.66	20
62	256.9	250.75	20
64	265.1	258.82	20
65	269.0	262.86	20
66	273.0	266.90	25
68	281.0	274.99	25
70	289.0	283.07	25
72	297.2	291.16	25
76	313.3	307.33	25
78	321.4	315.40	25
80	329.4	323.48	25
85	349.0	343.70	25
90	369.9	363.90	25
95	390.1	384.10	25
100	410.3	404.31	25
110	450.7	444.74	25
114	466.9	460.90	25
120	491.2	485.16	25
125	511.3	505.37	25



# 链轮 SPROCKET 1/2" x 5/16"

## 08B-1-2-3

### 链轮 SPROCKET 1/2" x 5/16"

配对链条标准为 DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

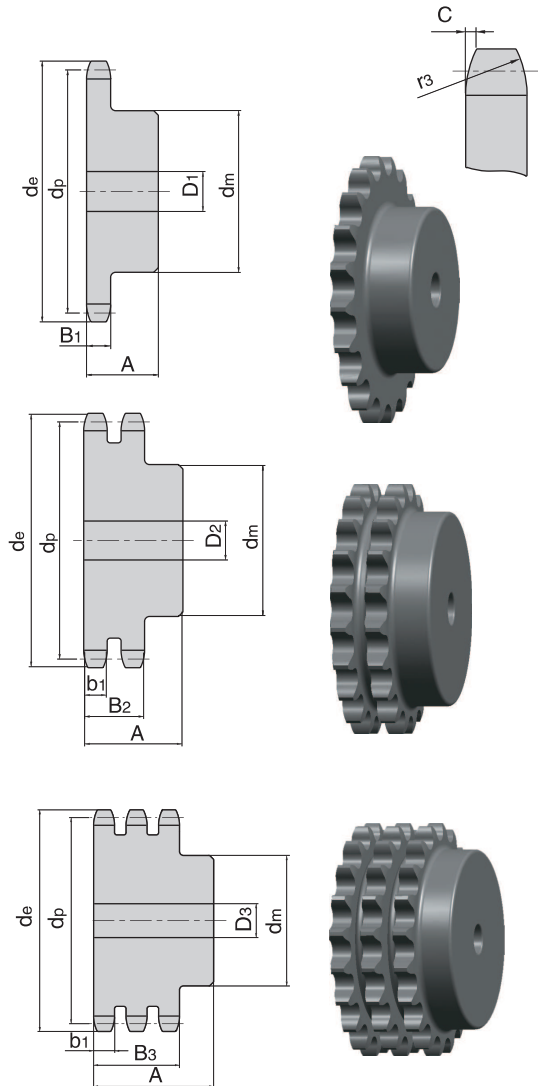
#### 链轮 SPROCKET mm

齿侧倒角半径 Tooth Radius r3	13.0
齿侧倒角宽 Radius Width C	1.3
齿宽 Tooth Width B <sub>1</sub>	7.2
齿宽 Tooth Width b <sub>1</sub>	7.0
齿宽 Tooth Width B <sub>2</sub>	21.0
齿宽 Tooth Width B <sub>3</sub>	34.9

#### 链条 CHAIN mm

节距 Pitch	12.7
内节内宽 Internal Width	7.75
滚子直径 Roller Diameter	8.51

\*为焊接凸台 \*Welding hub



Z	de	dp	SIMPLEX			DUPLEX			TRIPLEX		
			dm	D1	A	dm	D2	A	dm	D3	A
8	37.2	33.18	20	10	25	20	10	32	20	10	46
9	41.0	37.13	24	10	25	24	10	32	24	12	46
10	45.2	41.10	26	10	25	28	10	32	28	12	46
11	48.7	45.07	29	10	25	32	12	35	32	14	50
12	53.0	49.07	33	10	28	35	12	35	35	14	50
13	57.4	53.06	37	10	28	38	12	35	38	14	50
14	61.8	57.07	41	10	28	42	12	35	42	14	50
15	65.5	61.09	45	10	28	46	12	35	46	14	50
16	69.5	65.10	50	12	28	50	14	35	50	16	50
17	73.6	69.11	52	12	28	54	14	35	54	16	50
18	77.8	73.14	56	12	28	58	14	35	58	16	50
19	81.7	77.16	60	12	28	62	14	35	62	16	50
20	85.8	81.19	64	12	28	66	14	35	66	16	50
21	89.7	85.22	68	12	28	70	16	40	70	16	55
22	93.8	89.24	70	12	28	70	16	40	70	16	55
23	98.2	93.27	70	14	28	70	16	40	70	16	55
24	101.8	97.29	70	14	28	75	16	40	75	16	55
25	105.8	101.33	70	14	28	80	16	40	80	16	55
26	110.0	105.36	70	16	30	85	16	40	85	20	55
27	114.0	109.40	70	16	30	85	16	40	85	20	55
28	118.0	113.42	70	16	30	90	16	40	90	20	55
29	122.0	117.46	80	16	30	95	16	40	95	20	55
30	126.1	121.50	80	16	30	100	16	40	100	20	55
31	130.2	125.54	90	16	30	100	20	40	110	20	55
32	134.3	129.56	90	16	30	100	20	40	110	20	55
33	138.4	133.60	90	16	30	100	20	40	110	20	55
34	142.6	137.64	90	16	30	100	20	40	110	20	55
35	146.7	141.68	90	16	30	100	20	40	110	20	55
36	151.0	145.72	90	16	35	100	20	40	120	25	55
37	154.6	149.76	90	16	35	100	20	40	120	25	55
38	158.6	153.80	90	16	35	100	20	40	120	25	55
39	162.7	157.83	90	16	35	100	20	40	120	25	55
40	166.8	161.87	90	16	35	100	20	40	120	25	55
41	171.4	165.91	*90	16	40	*108	20	50	*120	25	60
42	175.4	169.94	*90	16	40	*108	20	50	*120	25	60
43	179.7	173.98	*90	16	40	*108	20	50	*120	25	60
44	183.8	178.02	*90	16	40	*108	20	50	*120	25	60
45	188.0	182.07	*90	16	40	*108	20	50	*120	25	60
46	192.1	186.10	*90	16	40	*108	20	50	*120	25	60
47	196.2	190.14	*90	16	40	*108	20	50	*120	25	60
48	200.3	194.18	*90	16	40	*108	20	50	*120	25	60
49	204.3	198.22	*90	16	40	*108	20	50	*120	25	60
50	208.3	202.26	*90	16	40	*108	20	50	*120	25	60
51	212.1	206.30	*90	16	40	*108	20	50	*120	25	60
52	216.1	210.34	*90	16	40	*108	20	50	*120	25	60
53	220.2	214.37	*90	16	40	*108	20	50	*120	25	60
54	224.1	218.43	*90	16	40	*108	20	50	*120	25	60
55	228.1	222.46	*90	16	40	*108	20	50	*120	25	60
56	232.2	226.50	*90	16	40	*108	20	50	*120	25	60
57	236.4	230.54	*90	16	40	*108	20	50	*120	25	60
58	240.5	234.58	*90	16	40	*108	20	50	*120	25	60
59	244.5	238.62	*90	16	40	*108	20	50	*120	25	60
60	248.6	242.66	*90	16	40	*108	20	50	*120	25	60
62	256.9	250.74	*90	16	40	*108	20	50	*120	25	60
64	265.1	258.82	*90	16	40	*108	20	50	*120	25	60
65	269.0	262.86	*90	16	40	*108	20	50	*120	25	60
66	273.0	266.91	*90	16	40	*108	20	50	*120	25	60
68	281.0	274.99	*90	16	40	*108	20	50	*120	25	60
70	289.0	283.07	*90	16	40	*108	20	55	*120	25	60
72	297.2	291.15	*90	16	40	*108	20	55	*120	25	60
75	309.2	303.28	*90	16	40	*108	20	55	*120	25	60
76	313.2	307.32	*90	16	40	*108	20	55	*120	25	60
78	321.4	315.40	*90	16	40	*108	20	55	*120	25	60
80	329.4	323.49	*90	16	40	*108	20	55	*120	25	60
85	349.0	343.69	*90	16	40	*110	20	55	*120	25	60
90	369.9	363.90	*90	16	40	*110	20	55	*120	25	60
95	390.1	384.11	*90	16	40	*110	20	55	*120	25	60
100	410.3	404.32	*90	16	40	*110	20	55	*120	25	60
110	450.7	444.74	*90	16	40	*110	20	55	*120	25	60
114	466.9	460.91	*90	16	40	*110	20	55	*120	25	60
120	491.2	485.16	*90	16	40	*110	20	55	*120	25	60
125	511.3	505.37	*90	16	40	*110	20	55	*120	25	60

# 链轮 PLATEWHEEL 1/2" × 5/16"

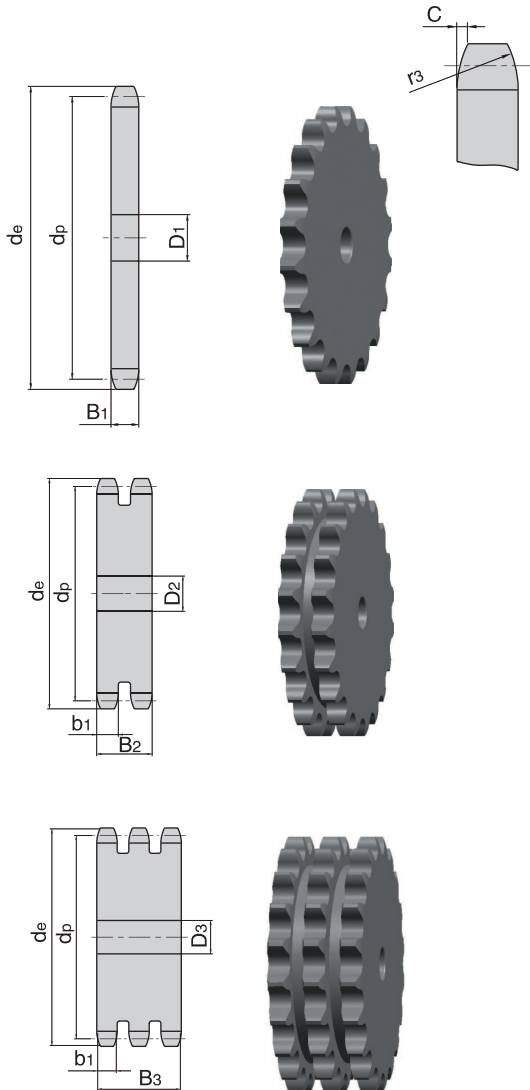
## 08A-1-2-3

### 链轮 PLATEWHEEL 1/2" × 5/16"

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

链轮 PLATEWHEEL	mm
齿侧倒角半径 Tooth Radius r <sub>3</sub>	13.0
齿侧倒角宽 Radius Width C	1.3
齿宽 Tooth Width B <sub>1</sub>	7.2
齿宽 Tooth Width b <sub>1</sub>	7.0
齿宽 Tooth Width B <sub>2</sub>	21.0
齿宽 Tooth Width B <sub>3</sub>	34.9

链条 CHAIN	mm
节距 Pitch	12.7
内节内宽 Internal Width	7.75
滚子直径 Roller Diameter	8.51



Z	de	dp	S	D	T
			D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>
8	37.2	33.18	8	10	10
9	41.0	37.13	8	10	10
10	45.2	41.10	8	10	10
11	48.7	45.07	10	10	12
12	53.0	49.07	10	10	12
13	57.4	53.06	10	10	12
14	61.8	57.07	10	10	12
15	65.5	61.09	10	10	12
16	69.5	65.10	10	12	16
17	73.6	69.11	10	12	16
18	77.8	73.14	10	12	16
19	81.7	77.16	10	12	16
20	85.8	81.19	10	12	16
21	89.7	85.22	12	16	16
22	93.8	89.24	12	16	16
23	98.2	93.27	12	16	16
24	101.8	97.29	12	16	16
25	105.8	101.33	12	16	16
26	110.0	105.36	16	16	16
27	114.0	109.40	16	16	16
28	118.0	113.42	16	16	16
29	122.0	117.46	16	16	16
30	126.1	121.50	16	16	16
31	130.2	125.54	16	16	20
32	134.3	129.56	16	16	20
33	138.4	133.60	16	16	20
34	142.6	137.64	16	16	20
35	146.7	141.68	16	16	20
36	151.0	145.72	16	20	20
37	154.6	149.76	16	20	20
38	158.6	153.80	16	20	20
39	162.7	157.83	16	20	20
40	166.8	161.87	16	20	20
41	171.4	165.91	20	20	25
42	175.4	169.94	20	20	25
43	179.7	173.98	20	20	25
44	183.8	178.03	20	20	25
45	188.0	182.07	20	20	25
46	192.1	186.10	20	20	25
47	196.2	190.14	20	20	25
48	200.3	194.18	20	20	25
49	204.3	198.22	20	20	25
50	208.3	202.26	20	20	25
51	212.1	206.30	20	25	25
52	216.1	210.34	20	25	25
53	220.2	214.37	20	25	25
54	224.1	218.43	20	25	25
55	228.1	222.46	20	25	25
56	232.2	226.50	20	25	25
57	236.4	230.54	20	25	25
58	240.5	234.58	20	25	25
59	244.5	238.62	20	25	25
60	248.6	242.66	20	25	25
62	256.9	250.74	25	25	25
64	265.1	258.82	25	25	25
65	269.0	262.86	25	25	25
66	273.0	266.91	25	25	25
68	281.0	274.99	25	25	25
70	289.0	283.07	25	25	25
72	297.2	291.15	25	25	25
75	309.2	303.28	25	25	25
76	313.3	307.32	25	25	25
78	321.4	315.40	25	25	25
80	329.4	323.49	25	25	25
85	349.0	343.69	25	25	25
90	369.9	363.90	25	25	25
95	390.1	384.11	25	25	25
100	410.3	404.32	25	25	25
110	450.7	444.74	25	25	25
114	466.9	460.91	25	25	25
120	491.2	485.16	25	25	25
125	511.3	505.37	25	25	25

# 链轮 SPROCKET

## 5/8" × 3/8"

### 10B-1-2-3

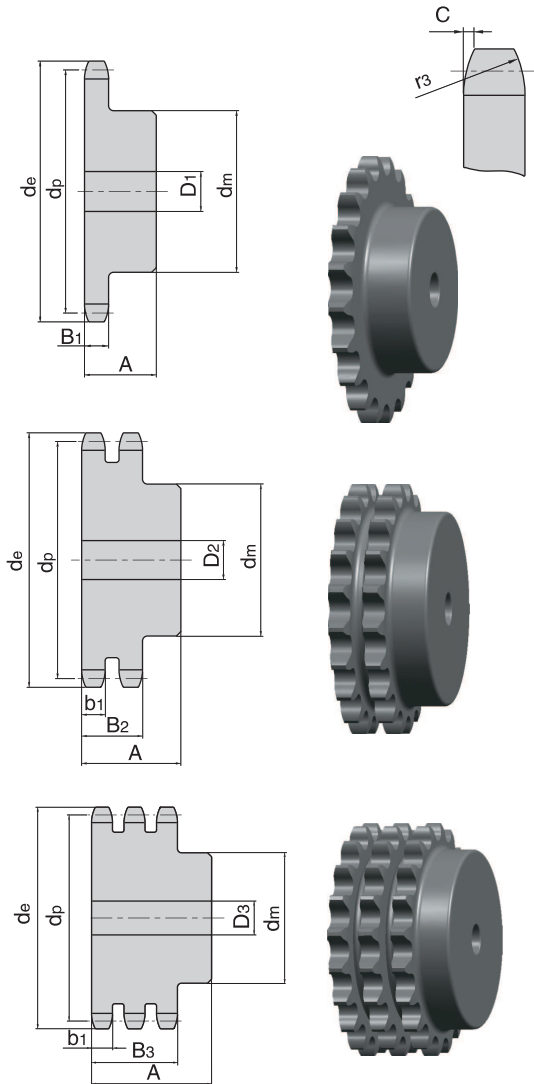
#### 链轮 SPROCKET 5/8" × 3/8"

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

链轮 SPROCKET	mm
齿侧倒角半径 Tooth Radius r3	16.0
齿侧倒角宽 Radius Width C	1.6
齿宽 Tooth Width B <sub>1</sub>	9.1
齿宽 Tooth Width b <sub>1</sub>	9.0
齿宽 Tooth Width B <sub>2</sub>	25.5
齿宽 Tooth Width B <sub>3</sub>	42.1

链条 CHAIN	mm
节距 Pitch	15.875
内节内宽 Internal Width	9.65
滚子直径 Roller Diameter	10.16

\*为焊接凸台 \* Welding hub



Z	de	dp	SIMPLEX			DUPLEX			TRIPLEX		
			dm	D1	A	dm	D2	A	dm	D3	A
8	47.0	41.48	25	10	25	25	12	40	25	12	55
9	52.6	46.42	30	10	25	30	12	40	30	12	55
10	57.5	51.37	35	10	25	35	12	40	35	12	55
11	63.0	56.34	37	12	30	39	14	40	39	16	55
12	68.0	61.34	42	12	30	44	14	40	44	16	55
13	73.0	66.32	47	12	30	49	14	40	49	16	55
14	78.0	71.34	52	12	30	54	14	40	54	16	55
15	83.0	76.36	57	12	30	59	14	40	59	16	55
16	88.0	81.37	60	12	30	64	16	45	64	16	60
17	93.0	86.39	60	12	30	69	16	45	69	16	60
18	98.3	91.42	70	14	30	74	16	45	74	16	60
19	103.3	96.45	70	14	30	79	16	45	79	16	60
20	108.4	101.49	75	14	30	84	16	45	84	16	60
21	113.4	106.52	75	16	30	85	16	45	85	20	60
22	118.0	111.55	80	16	30	90	16	45	90	20	60
23	123.5	116.58	80	16	30	95	16	45	95	20	60
24	128.3	121.62	80	16	30	100	16	45	100	20	60
25	134.0	126.66	80	16	30	105	16	45	105	20	60
26	139.0	131.70	85	20	35	110	20	45	110	20	60
27	144.0	136.75	85	20	35	110	20	45	110	20	60
28	148.7	141.78	90	20	35	115	20	45	115	20	60
29	153.8	146.83	90	20	35	115	20	45	115	20	60
30	158.8	151.87	90	20	35	120	20	45	120	20	60
31	163.9	156.92	95	20	35	120	20	45	120	20	60
32	168.9	161.95	95	20	35	120	20	45	120	20	60
33	174.5	167.00	95	20	35	120	20	45	120	20	60
34	179.0	172.05	95	20	35	120	20	45	120	20	60
35	184.1	177.10	95	20	35	120	20	45	120	20	60
36	189.1	182.15	100	20	35	120	20	45	120	25	60
37	194.2	187.20	100	20	35	120	20	45	120	25	60
38	199.2	192.24	100	20	35	120	20	45	120	25	60
39	204.2	197.29	100	20	35	120	20	45	120	25	60
40	209.3	202.34	100	20	35	120	20	45	120	25	60
41	214.8	207.38	*100	20	40	*120	20	50	*130	25	60
42	219.9	212.43	*100	20	40	*120	20	50	*130	25	60
43	224.9	217.48	*100	20	40	*120	20	50	*130	25	60
44	230.0	222.53	*100	20	40	*120	20	50	*130	25	60
45	235.0	227.58	*100	20	40	*120	20	50	*130	25	60
46	240.1	232.63	*100	20	40	*120	20	50	*130	25	60
47	245.1	237.68	*100	20	40	*120	20	50	*130	25	60
48	250.2	242.73	*100	20	40	*120	20	50	*130	25	60
49	255.2	247.78	*100	20	40	*120	20	50	*130	25	60
50	260.3	252.82	*100	20	40	*120	20	50	*130	25	60
51	265.3	257.87	*100	20	40	*120	20	50	*130	25	60
52	270.4	262.92	*100	20	40	*120	20	50	*130	25	60
53	275.4	267.97	*100	20	40	*120	20	50	*130	25	60
54	280.5	273.03	*100	20	40	*120	20	50	*130	25	60
55	285.5	278.08	*100	20	40	*120	20	50	*130	25	60
56	290.6	283.13	*100	20	40	*120	20	50	*130	25	60
57	296.0	288.18	*100	20	40	*120	20	50	*130	25	60
58	300.7	293.23	*100	20	43	*120	20	57	*130	25	64
59	305.7	298.28	*100	20	43	*120	20	57	*130	25	64
60	310.8	303.33	*100	20	43	*120	20	57	*130	25	64
62	321.4	313.43	*100	20	43	*120	20	57	*130	25	64
64	331.5	323.53	*100	20	43	*120	20	57	*130	25	67
65	336.5	328.58	*100	20	43	*120	20	57	*130	25	67
66	341.6	333.64	*100	20	43	*120	20	57	*130	25	67
68	351.7	343.74	*100	20	43	*120	20	57	*130	25	67
70	361.8	353.84	*100	20	43	*120	20	57	*130	25	67
72	371.9	363.94	*100	20	43	*120	20	57	*130	25	67
75	387.1	379.10	*100	20	43	*120	20	57	*130	25	67
76	392.1	384.15	*100	20	43	*120	20	57	*130	25	67
78	402.2	394.25	*100	20	43	*120	20	57	*130	25	67
80	412.3	404.36	*100	20	43	*130	20	57	*130	25	67
85	437.6	429.62	*100	20	50	*130	20	58	*130	25	67
90	462.8	454.88	*100	20	50	*130	20	58	*130	25	67
95	488.5	480.14	*100	20	50	*130	20	58	*130	25	67
100	513.4	505.40	*100	20	50	*130	20	58	*130	25	67
110	563.9	555.92	*100	20	50	*130	20	58	*130	25	67
114	584.1	576.13	*100	20	50	*130	20	58	*130	25	67
120	614.4	606.45	*100	20	50	*130	20	58	*130	25	67
125	639.7	631.51	*100	20	50	*130	20	58	*130	25	67

# 链轮 PLATEWHEEL 5/8" × 3/8"

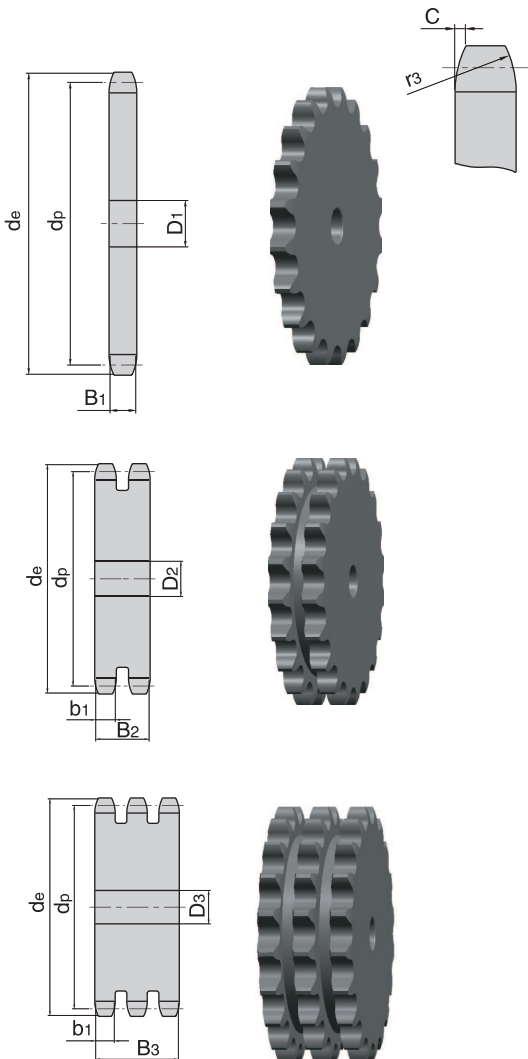
## 10A-1-2-3

### 链轮 PLATEWHEEL 5/8" × 3/8"

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

链轮 PLATEWHEEL	mm
齿侧倒角半径 Tooth Radius r <sub>3</sub>	16.0
齿侧倒角宽 Radius Width C	1.6
齿宽 Tooth Width B <sub>1</sub>	9.1
齿宽 Tooth Width b <sub>1</sub>	9.0
齿宽 Tooth Width B <sub>2</sub>	25.5
齿宽 Tooth Width B <sub>3</sub>	42.1

链条 CHAIN	mm
节距 Pitch	15.875
内节内宽 Internal Width	9.65
滚子直径 Roller Diameter	10.16



Z	de	dp	S	D	T
			D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>
8	47.0	41.48	10	10	12
9	52.6	46.42	10	10	12
10	57.5	51.37	10	10	12
11	63.0	56.34	10	10	12
12	68.0	61.34	10	10	12
13	73.0	66.32	10	10	12
14	78.0	71.34	10	10	12
15	83.0	76.36	10	10	12
16	88.0	81.37	12	12	16
17	93.0	86.39	12	12	16
18	98.3	91.42	12	12	16
19	103.3	96.45	12	12	16
20	108.4	101.49	12	12	16
21	113.4	106.52	12	16	16
22	118.0	111.55	12	16	16
23	123.5	116.58	12	16	16
24	128.3	121.62	12	16	16
25	134.0	126.66	12	16	16
26	139.0	131.70	16	16	20
27	144.0	136.75	16	16	20
28	148.7	141.78	16	16	20
29	153.8	146.83	16	16	20
30	158.8	151.87	16	16	20
31	163.9	156.92	16	20	20
32	168.9	161.95	16	20	20
33	174.5	167.00	16	20	20
34	179.0	172.05	16	20	20
35	184.1	177.10	16	20	20
36	189.1	182.15	20	20	25
37	194.2	187.20	20	20	25
38	199.2	192.24	20	20	25
39	204.2	197.29	20	20	25
40	209.3	202.34	20	20	25
41	214.8	207.38	20	20	25
42	219.9	212.43	20	20	25
43	224.9	217.48	20	20	25
44	230.0	222.53	20	20	25
45	235.0	227.58	20	20	25
46	240.1	232.63	20	25	25
47	245.1	237.68	20	25	25
48	250.2	242.73	20	25	25
49	255.2	247.78	20	25	25
50	260.3	252.82	20	25	25
51	265.3	257.87	20	25	25
52	270.4	262.92	20	25	25
53	275.4	267.97	20	25	25
54	280.5	273.03	20	25	25
55	285.5	278.08	20	25	25
56	290.6	283.13	25	25	25
57	296.0	288.18	25	25	25
58	300.7	293.23	25	25	25
59	305.7	298.28	25	25	25
60	310.8	303.33	25	25	25
62	321.4	313.43	25	25	30
64	331.5	323.53	25	25	30
65	336.5	328.58	25	25	30
66	341.6	333.64	25	25	30
68	351.7	343.74	25	25	30
70	361.8	353.84	25	25	30
72	371.9	363.94	25	25	30
75	387.1	379.10	25	25	30
76	392.1	384.15	25	25	30
78	402.2	394.25	25	25	30
80	412.3	404.36	25	25	30
85	437.6	429.62	30	30	30
90	462.8	454.88	30	30	30
95	488.5	480.14	30	30	30
100	513.4	505.40	30	30	30
110	563.9	555.92	30	30	30
114	584.1	576.13	30	30	30
120	614.4	606.45	30	30	30
125	639.7	631.51	30	30	30



# 链轮 SPROCKET

## 3/4" × 7/16"

### 12B-1-2-3

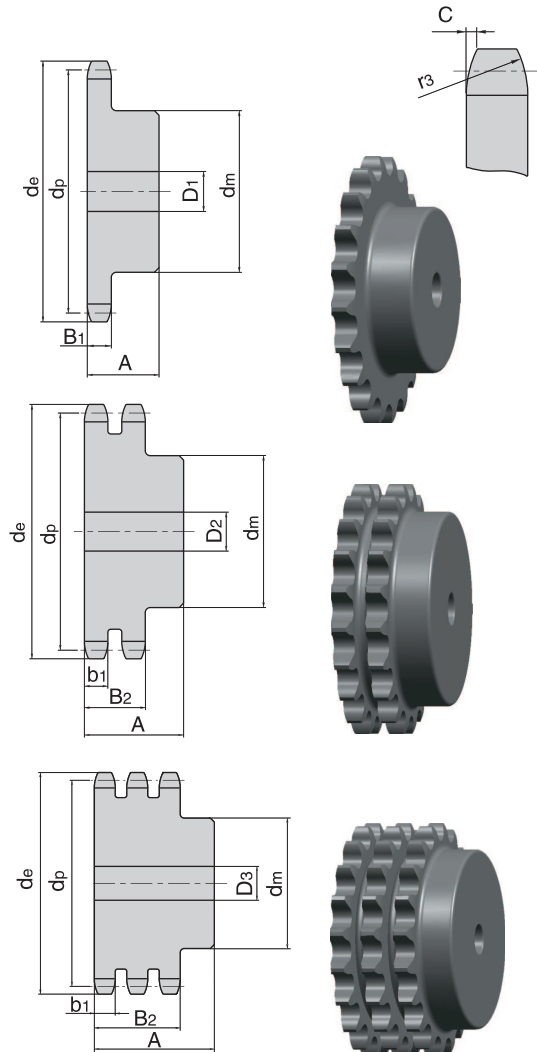
#### 链轮 SPROCKET 3/4" × 7/16"

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

链轮 SPROCKET	mm
齿侧倒角半径 Tooth Radius r3	19.0
齿侧倒角宽 Radius Width C	2.0
齿宽 Tooth Width B1	11.1
齿宽 Tooth Width b1	10.8
齿宽 Tooth Width B2	30.3
齿宽 Tooth Width B3	49.8

链条 CHAIN	mm
节距 Pitch	19.05
内节内宽 Internal Width	11.68
滚子直径 Roller Diameter	12.07

\*为焊接凸台 \* Welding hub



Z	de	dp	SIMPLEX			DUPLEX			TRIPLEX		
			dm	D1	A	dm	D2	A	dm	D3	A
8	57.6	49.78	31	12	30	31	12	45	31	16	65
9	62.0	55.70	37	12	30	37	12	45	37	16	65
10	69.0	61.64	42	12	30	42	12	45	42	16	65
11	75.0	67.61	46	14	35	47	16	50	47	20	70
12	81.5	73.61	52	14	35	53	16	50	53	20	70
13	87.5	79.59	58	14	35	59	16	50	59	20	70
14	93.6	85.61	64	14	35	65	16	50	65	20	70
15	99.8	91.63	70	14	35	71	16	50	71	20	70
16	105.5	97.65	75	16	35	77	20	50	77	20	70
17	111.5	103.67	80	16	35	83	20	50	83	20	70
18	118.0	109.71	80	16	35	89	20	50	89	20	70
19	124.2	115.75	80	16	35	95	20	50	95	20	70
20	129.7	121.78	80	16	35	100	20	50	100	20	70
21	136.0	127.82	90	20	40	100	20	50	100	20	70
22	141.0	133.86	90	20	40	100	20	50	100	20	70
23	149.0	139.90	90	20	40	110	20	50	110	20	70
24	153.9	145.94	90	20	40	110	20	50	110	20	70
25	160.0	152.00	90	20	40	120	20	50	120	20	70
26	165.9	158.04	95	20	40	120	20	50	120	20	70
27	172.3	164.09	95	20	40	120	20	50	120	20	70
28	178.0	170.13	95	20	40	120	20	50	120	20	70
29	184.1	176.19	95	20	40	120	20	50	120	20	70
30	190.5	182.25	95	20	40	120	20	50	120	20	70
31	196.3	188.31	95	20	40	120	20	50	130	25	70
32	203.3	194.35	95	20	40	120	20	50	130	25	70
33	209.3	200.40	95	20	40	120	20	50	130	25	70
34	214.6	206.46	95	20	40	120	20	50	130	25	70
35	221.0	212.52	95	20	40	120	20	50	130	25	70
36	226.8	218.58	100	20	40	120	25	50	130	25	70
37	232.9	224.64	100	20	40	120	25	50	130	25	70
38	239.0	230.69	100	20	40	120	25	50	130	25	70
39	245.1	236.75	100	20	40	120	25	50	130	25	70
40	251.3	242.81	100	20	40	120	25	50	130	25	70
41	257.3	248.86	*110	20	56	*136	25	62	*140	25	70
42	264.5	254.92	*110	20	56	*136	25	62	*140	25	70
43	270.5	260.98	*110	20	56	*136	25	62	*140	25	70
44	276.5	267.03	*110	20	56	*136	25	62	*140	25	70
45	282.5	273.09	*110	20	56	*136	25	62	*140	25	70
46	287.9	279.15	*110	20	56	*136	25	62	*140	25	70
47	294.0	285.21	*110	20	56	*136	25	62	*140	25	70
48	300.1	291.27	*110	20	56	*136	25	62	*140	25	70
49	306.2	297.33	*110	20	56	*136	25	62	*140	25	70
50	312.3	303.99	*110	20	56	*136	25	62	*140	25	70
51	318.4	309.45	*110	20	56	*136	25	62	*140	25	70
52	324.5	315.51	*110	20	56	*136	25	62	*140	25	70
53	330.5	321.57	*110	20	56	*136	25	62	*140	25	70
54	336.6	327.63	*110	20	56	*136	25	62	*140	25	70
55	342.7	333.69	*110	20	56	*136	25	62	*140	25	70
56	348.7	339.75	*110	20	56	*136	25	62	*140	25	70
57	355.4	345.81	*110	20	56	*136	25	62	*140	25	70
58	361.5	351.87	*110	20	56	*136	25	62	*140	25	70
59	367.5	357.93	*110	20	56	*136	25	62	*140	25	70
60	373.0	363.99	*110	20	56	*136	25	62	*140	25	70
62	385.1	376.12	*110	20	56	*136	25	62	*140	25	70
64	397.2	388.24	*110	20	56	*140	25	63	*140	25	70
65	403.2	394.30	*110	20	56	*140	25	63	*140	25	70
66	409.3	400.36	*110	20	56	*140	25	63	*140	25	70
68	421.4	412.49	*110	20	56	*140	25	63	*140	25	70
70	433.6	424.61	*110	20	56	*140	25	63	*140	25	70
72	447.0	436.73	*110	20	56	*140	25	63	*140	25	70
75	463.9	454.92	*110	20	56	*140	25	63	*140	25	70
76	469.9	460.98	*110	20	56	*140	25	63	*140	25	70
78	482.1	473.10	*110	20	56	*140	25	63	*140	25	70
80	494.2	485.23	*110	20	56	*140	25	63	*140	25	70
85	524.5	515.54	*110	20	56	*140	25	63	*140	25	70
90	554.8	545.85	*110	20	56	*140	25	63	*140	25	70
95	585.1	576.17	*110	20	56	*140	25	63	*140	25	70
100	615.4	606.48	*110	20	56	*140	25	63	*140	25	70
110	676.1	667.11	*110	20	56	*140	25	63	*140	25	70
114	700.6	691.36	*110	20	56	*140	25	63	*140	25	70
120	736.7	727.74	*110	20	56	*140	25	63	*140	25	70
125	767.0	758.06	*110	20	56	*140	25	63	*140	25	70

# 链轮 PLATEWHEEL 3/4" × 7/16"

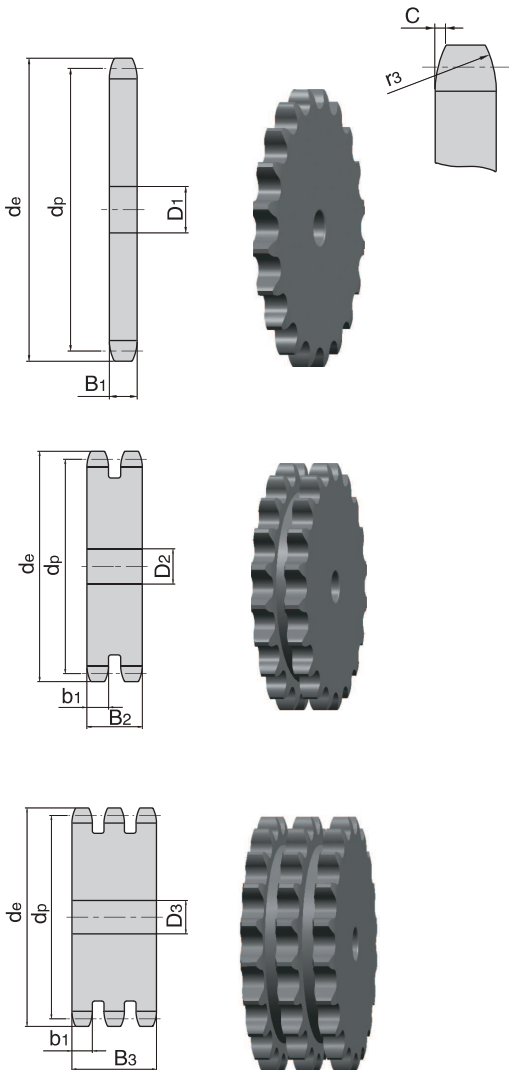
## 12A-1-2-3

### 链轮 PLATEWHEEL 3/4" × 7/16"

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

链轮 PLATEWHEEL	mm
齿侧倒角半径 Tooth Radius r <sub>3</sub>	19.0
齿侧倒角宽 Radius Width C	2.0
齿宽 Tooth Width B <sub>1</sub>	11.1
齿宽 Tooth Width b <sub>1</sub>	10.8
齿宽 Tooth Width B <sub>2</sub>	30.3
齿宽 Tooth Width B <sub>3</sub>	49.8

链条 CHAIN	mm
节距 Pitch	19.05
内节内宽 Internal Width	11.68
滚子直径 Roller Diameter	12.07



Z	de	dp	S	D	T
			D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>
8	57.6	49.78	10	12	12
9	62.0	55.70	10	12	12
10	69.0	61.64	10	12	12
11	75.0	67.61	12	14	16
12	81.5	73.61	14	14	16
13	87.5	79.59	14	14	16
14	93.6	85.61	14	14	16
15	99.8	91.63	14	14	16
16	105.5	97.65	14	16	16
17	111.5	103.67	14	16	16
18	118.0	109.71	14	16	16
19	124.2	115.75	14	16	16
20	129.7	121.78	14	16	16
21	136.0	127.82	16	16	20
22	141.0	133.86	16	16	20
23	149.0	139.90	16	16	20
24	153.9	145.94	16	16	20
25	160.0	152.00	16	16	20
26	165.9	158.04	16	20	20
27	172.3	164.09	16	20	20
28	178.0	170.13	16	20	20
29	184.1	176.19	16	20	20
30	190.5	182.25	16	20	20
31	196.3	188.31	20	20	25
32	203.3	194.35	20	20	25
33	209.3	200.40	20	20	25
34	214.6	206.46	20	20	25
35	221.0	212.52	20	20	25
36	226.8	218.58	20	25	25
37	232.9	224.64	20	25	25
38	239.0	230.69	20	25	25
39	245.1	236.75	20	25	25
40	251.3	242.81	20	25	25
41	257.3	248.86	25	25	25
42	264.5	254.92	25	25	25
43	270.5	260.98	25	25	25
44	276.5	267.03	25	25	25
45	282.5	273.09	25	25	25
46	287.9	279.15	25	25	25
47	294.0	285.21	25	25	25
48	300.1	291.27	25	25	25
49	306.2	297.33	25	25	25
50	312.3	303.99	25	25	25
51	318.4	309.45	25	25	25
52	324.5	315.51	25	25	25
53	330.5	321.57	25	25	25
54	336.6	327.63	25	25	25
55	342.7	333.69	25	25	25
56	348.7	339.75	25	25	30
57	355.4	345.81	25	25	30
58	361.5	351.87	25	25	30
59	367.5	357.93	25	25	30
60	373.0	363.99	25	25	30
62	385.1	376.12	25	30	30
64	397.2	388.24	25	30	30
65	403.2	394.30	25	30	30
66	409.3	400.36	30	30	30
68	421.4	412.49	30	30	30
70	433.6	424.61	30	30	30
72	447.0	436.73	30	30	30
75	463.9	454.92	30	30	30
76	469.9	460.98	30	30	30
78	482.1	473.10	30	30	30
80	494.2	485.23	30	30	30
85	524.5	515.54	30	30	30
90	554.8	545.85	30	30	30
95	585.1	576.17	30	30	30
100	615.4	606.48	30	30	30
110	676.1	667.11	30	30	30
114	700.6	691.36	30	30	30
120	736.7	727.74	30	30	30
125	767.0	758.06	30	30	30

# 链轮 SPROCKET

1" x 17.02mm

## 16B-1-2-3

链轮 SPROCKET 1" x 17.02mm

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

链轮 SPROCKET **mm**

齿侧倒角半径 Tooth Radius r3 26.0

齿侧倒角宽 Radius Width C 2.5

齿宽 Tooth Width B1 16.2

齿宽 Tooth Width b1 15.8

齿宽 Tooth Width B2 47.7

齿宽 Tooth Width B3 79.6

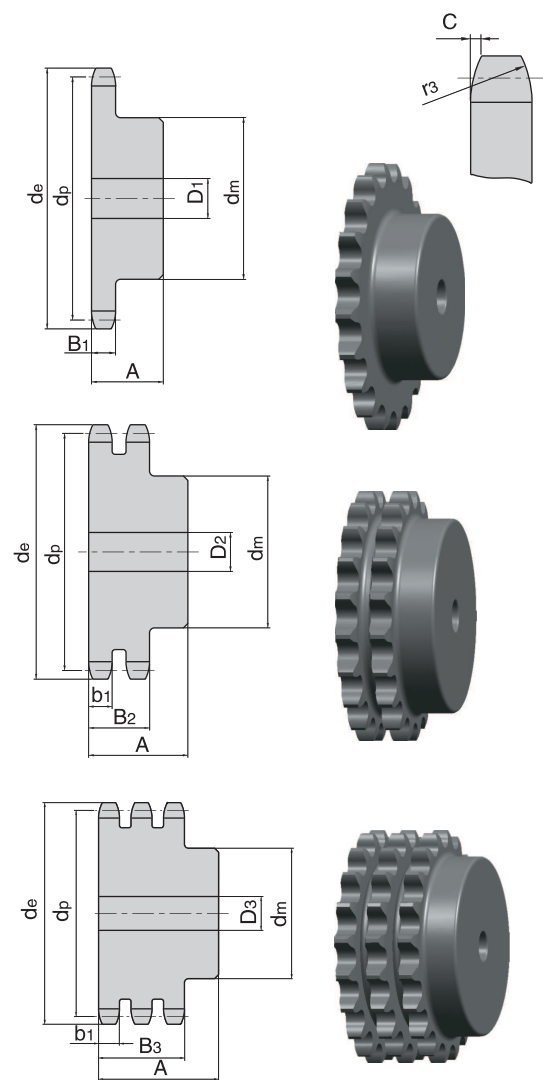
链条 CHAIN **mm**

节距 Pitch 25.4

内节内宽 Internal Width 17.02

滚子直径 Roller Diameter 15.88

\*为焊接凸台 \*Welding hub



Z	de	dp	SIMPLEX			DUPLEX			TRIPLEX		
			dm	D1	A	dm	D2	A	dm	D3	A
8	77.0	66.37	42	16	35	42	16	65	42	20	95
9	85.0	74.27	50	16	35	50	16	65	50	20	95
10	93.0	82.19	55	16	35	56	16	65	56	20	95
11	101.5	90.14	61	16	40	64	20	70	64	25	100
12	109.0	98.14	69	16	40	72	20	70	72	25	100
13	117.0	106.12	78	16	40	80	20	70	80	25	100
14	125.0	114.15	84	16	40	88	20	70	88	25	100
15	133.0	122.17	92	16	40	96	20	70	96	25	100
16	141.0	130.20	100	20	45	104	20	70	104	25	100
17	149.0	138.22	100	20	45	112	20	70	112	25	100
18	157.0	146.28	100	20	45	120	20	70	120	25	100
19	165.2	154.33	100	20	45	128	20	70	128	25	100
20	173.2	162.38	100	20	45	130	20	70	130	25	100
21	181.2	170.43	110	20	50	130	25	70	*130	25	100
22	189.3	178.48	110	20	50	*130	25	70	*130	25	100
23	197.5	186.53	110	20	50	*130	25	70	*130	25	100
24	205.5	194.59	110	20	50	*130	25	70	*130	25	100
25	213.5	202.66	110	20	50	*130	25	70	*130	25	100
26	221.6	210.72	120	20	50	*130	25	70	*130	30	100
27	229.6	218.79	120	20	50	*130	25	70	*130	30	100
28	237.7	226.85	120	20	50	*130	25	70	*130	30	100
29	245.8	234.92	120	20	50	*130	25	70	*130	30	100
30	254.0	243.00	120	20	50	*130	25	70	*130	30	100
31	262.0	251.08	*120	25	50	*140	25	70	*140	30	100
32	270.0	259.13	*120	25	50	*140	25	70	*140	30	100
33	278.5	267.21	*120	25	50	*140	25	70	*140	30	100
34	287.0	275.28	*120	25	50	*140	25	70	*140	30	100
35	296.2	283.36	*120	25	50	*140	25	70	*140	30	100
36	304.6	291.44	*120	25	50	*140	25	70	*140	30	100
37	312.6	299.51	*120	25	50	*140	25	70	*140	30	100
38	320.7	307.59	*120	25	50	*140	25	70	*140	30	100
39	328.8	315.67	*120	25	50	*140	25	70	*140	30	100
40	336.9	323.75	*120	25	50	*140	25	70	*140	30	100
41	345.0	331.81	*125	25	68	*140	25	70	*160	30	100
42	353.0	339.89	*125	25	68	*140	25	70	*160	30	100
43	361.1	347.97	*125	25	68	*140	25	70	*160	30	100
44	369.1	356.05	*125	25	68	*140	25	70	*160	30	100
45	377.1	364.12	*125	25	68	*140	25	70	*160	30	100
46	385.2	372.20	*125	25	68	*140	25	70	*160	30	100
47	393.2	380.28	*125	25	68	*140	25	70	*160	30	100
48	401.3	388.36	*125	25	68	*140	25	70	*160	30	100
49	409.3	396.44	*125	25	68	*140	25	70	*160	30	100
50	417.4	404.52	*125	25	68	*140	25	70	*160	30	100
51	425.5	412.60	*125	25	68	*150	25	85	*180	30	110
52	433.6	420.68	*125	25	68	*150	25	85	*180	30	110
53	441.7	428.76	*125	25	68	*150	25	85	*180	30	110
54	449.8	436.84	*125	25	68	*150	25	85	*180	30	110
55	457.9	444.92	*125	25	68	*150	25	85	*180	30	110
56	466.0	453.01	*125	25	68	*150	25	85	*180	30	110
57	474.0	461.08	*125	25	68	*150	25	85	*180	30	110
58	482.1	469.16	*133	25	68	*150	25	85	*180	30	110
59	490.2	477.24	*133	25	68	*150	25	85	*180	30	110
60	498.3	485.33	*133	25	68	*150	25	85	*180	30	110
62	514.5	501.49	*133	25	68	*150	25	85	*180	30	110
64	530.7	517.65	*140	25	68	*160	25	90	*180	30	110
65	538.8	525.73	*140	25	68	*160	25	90	*180	30	110
66	546.8	533.80	*140	25	68	*160	25	90	*180	30	110
68	562.9	549.98	*140	25	68	*160	25	90	*180	30	110
70	579.2	566.15	*140	25	68	*160	25	90	*180	30	110
72	595.4	582.31	*140	25	68	*160	25	90	*180	30	110
75	619.7	606.56	*140	25	68	*160	25	90	*180	30	110
76	627.0	614.64	*140	25	68	*160	25	90	*180	30	110
78	643.3	630.81	*140	25	68	*160	25	90	*180	30	110
80	660.0	646.97	*140	25	68	*160	25	90	*180	30	110
85	699.9	687.39	*140	25	78	*160	25	90	*180	30	110
90	740.3	727.80	*140	25	78	*160	25	90	*180	30	110
95	781.1	768.22	*140	25	78	*160	25	90	*180	30	110
100	821.1	808.64	*140	25	78	*160	25	90	*180	30	110
110	902.0	889.48	*140	25	78	*160	25	90	*180	30	110
114	934.3	921.81	*140	25	78	*160	25	90	*180	30	110
120	982.8	970.32	*140	25	78	*160	25	90	*180	30	110
125	1023.3	1010.73	*140	25	78	*160	25	90	*180	30	110

# 链轮 PLATEWHEEL 1" x 17.02mm

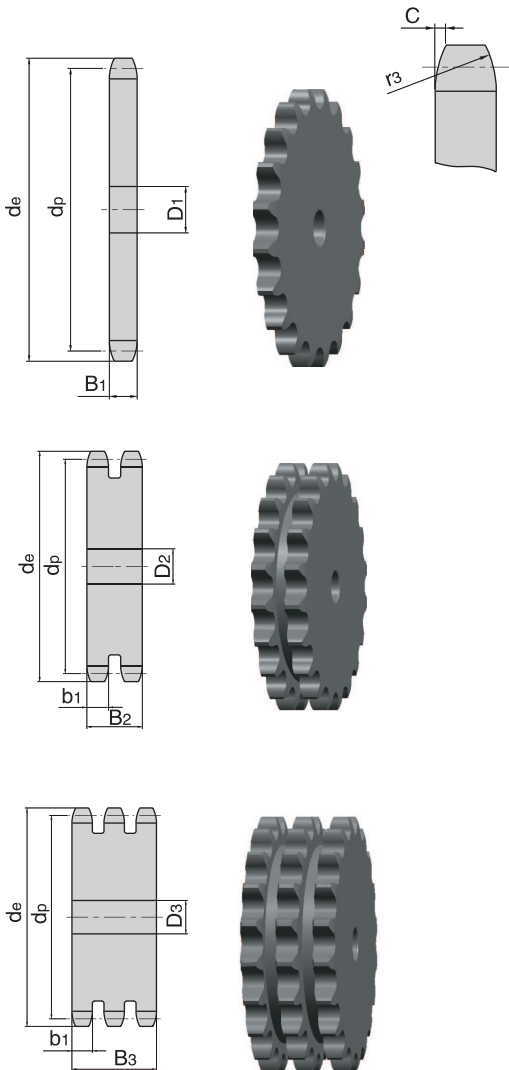
## 16A-1-2-3

### 链轮 PLATEWHEEL 1" x 17.02mm

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

链轮 PLATEWHEEL	mm
齿侧倒角半径 Tooth Radius r <sub>3</sub>	26.0
齿侧倒角宽 Radius Width C	2.5
齿宽 Tooth Width B <sub>1</sub>	16.2
齿宽 Tooth Width b <sub>1</sub>	15.8
齿宽 Tooth Width B <sub>2</sub>	47.7
齿宽 Tooth Width B <sub>3</sub>	79.6

链条 CHAIN	mm
节距 Pitch	25.4
内节内宽 Internal Width	17.02
滚子直径 Roller Diameter	15.88



Z	de	dp	S	D	T
			D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>
8	77.0	66.37	12	16	16
9	85.0	74.27	12	16	16
10	93.0	82.19	12	16	16
11	101.5	90.14	16	20	20
12	109.0	98.14	16	20	20
13	117.0	106.12	16	20	20
14	125.0	114.15	16	20	20
15	133.0	122.17	16	20	20
16	141.0	130.20	20	20	25
17	149.0	138.22	20	20	25
18	157.0	146.28	20	20	25
19	165.2	154.33	20	20	25
20	173.2	162.38	20	20	25
21	181.2	170.43	20	25	25
22	189.3	178.48	20	25	25
23	197.5	186.53	20	25	25
24	205.5	194.59	20	25	25
25	213.5	202.66	20	25	25
26	221.6	210.72	20	25	30
27	229.6	218.79	20	25	30
28	237.7	226.85	20	25	30
29	245.8	234.92	20	25	30
30	254.0	243.00	20	25	30
31	262.0	251.08	25	25	30
32	270.0	259.13	25	25	30
33	278.5	267.21	25	25	30
34	287.0	275.28	25	25	30
35	296.2	283.36	25	25	30
36	304.6	291.44	25	25	30
37	312.6	299.51	25	25	30
38	320.7	307.59	25	25	30
39	328.8	315.67	25	25	30
40	336.9	323.75	25	25	30
41	345.0	331.81	25	25	30
42	353.0	339.89	25	25	30
43	361.1	347.97	25	25	30
44	369.1	356.05	25	25	30
45	377.1	364.12	25	25	30
46	385.2	372.20	25	25	30
47	393.2	380.28	25	25	30
48	401.3	388.36	25	25	30
49	409.3	396.44	25	25	30
50	417.4	404.52	25	25	30
51	425.5	412.60	30	30	40
52	433.6	420.68	30	30	40
53	441.7	428.76	30	30	40
54	448.3	436.84	30	30	40
55	457.9	444.92	30	30	40
56	466.0	453.01	30	30	40
57	474.0	461.08	30	30	40
58	482.1	469.16	30	30	40
59	490.2	477.24	30	30	40
60	498.3	485.23	30	30	40
62	514.5	501.49	30	30	40
64	530.7	517.65	30	30	40
65	538.8	525.73	30	30	40
66	546.8	533.80	30	30	40
68	562.9	549.98	30	30	40
70	579.2	566.15	30	30	40
72	595.4	582.31	30	30	40
75	619.7	606.56	30	30	40
76	627.0	614.64	30	30	40
78	643.3	630.81	30	30	40
80	660.0	646.97	30	30	40
85	699.9	687.39	30	30	40
90	740.3	727.80	30	30	40
95	781.1	768.22	30	30	40
100	821.1	808.64	30	30	40
110	902.0	889.48	30	30	40
114	934.3	921.81	30	40	40
120	982.8	970.32	30	40	40
125	1023.3	1010.73	30	40	40



# 链轮 SPROCKET

## 1"1/4 x 3/4"

# 20B-1-2-3

## 链轮 SPROCKET 1"1/4 x 3/4"

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

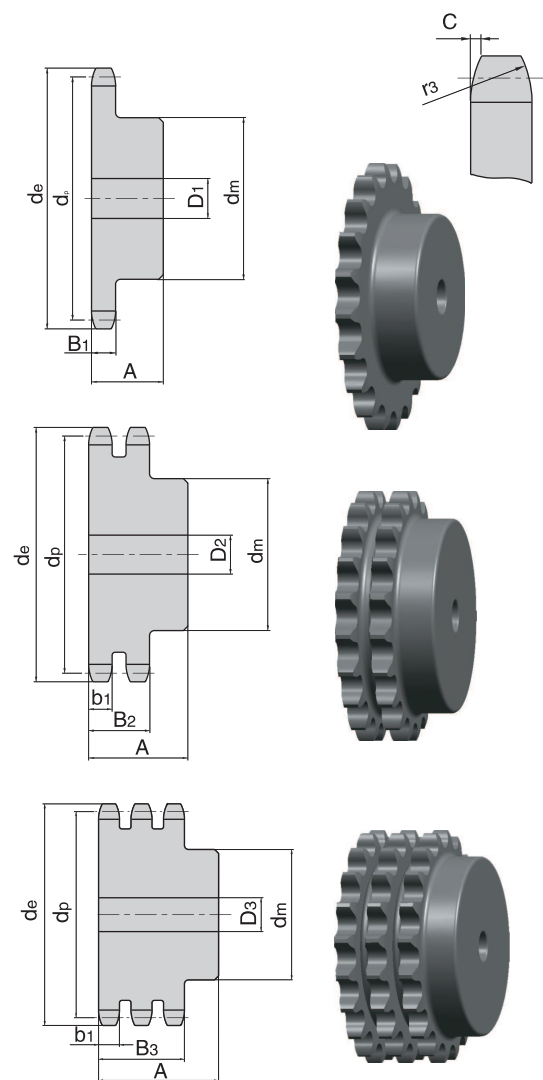
### 链轮 SPROCKET mm

齿侧倒角半径 Tooth Radius r3	32.0
齿侧倒角宽 Radius Width C	3.5
齿宽 Tooth Width B <sub>1</sub>	18.5
齿宽 Tooth Width b <sub>1</sub>	18.2
齿宽 Tooth Width B <sub>2</sub>	54.6
齿宽 Tooth Width B <sub>3</sub>	91.0

### 链条 CHAIN mm

节距 Pitch	31.75
内节内宽 Internal Width	19.56
滚子直径 Roller Diameter	19.05

\*为焊接凸台 \* Welding hub



Z	de	dp	SIMPLEX			DUPLEX			TRIPLEX		
			dm	D1	A	dm	D2	A	dm	D3	A
8	98.1	82.96	53	20	40	53	20	75	53	20	110
9	108.0	92.84	63	20	40	63	20	75	63	20	110
10	117.9	102.74	70	20	40	70	20	75	70	20	110
11	127.8	112.68	77	20	45	80	20	80	80	20	115
12	137.8	122.68	88	20	45	90	20	80	90	20	115
13	147.8	132.65	98	20	45	100	20	80	100	20	115
14	157.8	142.68	108	20	45	110	20	80	110	20	115
15	167.9	152.72	118	20	45	120	20	80	120	20	115
16	177.9	162.75	120	20	50	120	25	80	120	25	115
17	187.9	172.78	120	25	50	120	25	80	120	25	115
18	198.0	182.85	120	25	50	*120	25	80	*120	25	115
19	208.1	192.91	120	25	50	*120	25	80	*120	25	115
20	218.1	202.98	120	25	50	*120	25	80	*120	25	115
21	228.2	213.04	140	25	55	*140	25	80	*140	25	115
22	238.3	223.11	140	25	55	*140	25	80	*140	25	115
23	248.3	233.17	140	25	55	*140	25	80	*140	25	115
24	258.4	243.23	140	25	55	*140	25	80	*140	25	115
25	268.5	253.33	140	25	55	*140	25	80	*140	25	115
26	278.6	263.40	*150	25	55	*150	25	80	*150	25	115
27	288.6	273.49	*150	25	55	*150	25	80	*150	25	115
28	298.7	283.56	*150	25	55	*150	25	80	*150	25	115
29	308.8	293.65	*150	25	55	*150	25	80	*150	25	115
30	318.9	303.75	*150	25	55	*150	25	80	*150	25	115
31	329.0	313.85	*150	25	55	*150	25	80	*150	30	115
32	339.1	323.91	*150	25	55	*150	25	80	*150	30	115
33	349.2	334.01	*150	25	55	*150	25	80	*150	30	115
34	359.3	344.10	*150	25	55	*150	25	80	*150	30	115
35	369.4	354.20	*150	25	55	*150	25	80	*150	30	115
36	379.5	364.30	*150	25	55	*150	30	80	*150	30	115
37	389.6	374.39	*150	25	55	*150	30	80	*150	30	115
38	399.6	384.49	*150	25	55	*150	30	80	*150	30	115
39	409.7	394.59	*150	25	55	*150	30	80	*150	30	115
40	419.8	404.69	*150	25	55	*150	30	80	*150	30	115
41	429.9	414.77	*150	25	70	*160	30	90	*160	30	110
42	440.0	424.86	*150	25	70	*160	30	90	*160	30	110
43	450.1	434.96	*150	25	70	*160	30	90	*160	30	110
44	460.2	445.06	*150	25	70	*160	30	90	*160	30	110
45	470.3	455.17	*150	25	70	*160	30	90	*160	30	110
46	480.4	465.25	*150	25	70	*160	30	90	*160	30	110
47	490.5	475.35	*150	25	70	*160	30	90	*160	30	110
48	500.6	485.45	*150	25	70	*160	30	90	*160	30	110
49	510.7	495.55	*150	25	70	*160	30	90	*160	30	110
50	520.8	505.65	*150	25	70	*160	30	90	*160	30	110
51	530.9	515.75	*150	25	80	*160	30	100	*180	30	123
52	541.0	525.85	*150	25	80	*160	30	100	*180	30	123
53	551.1	535.95	*150	25	80	*160	30	100	*180	30	123
54	561.2	546.05	*150	25	80	*160	30	100	*180	30	123
55	571.3	556.15	*150	25	80	*160	30	100	*180	30	123
56	581.4	566.25	*150	25	80	*160	30	100	*180	30	123
57	591.5	576.35	*150	25	80	*160	30	100	*180	30	123
58	601.6	586.45	*150	25	80	*160	30	100	*180	30	123
59	611.7	596.56	*150	25	80	*160	30	100	*180	30	123
60	624.8	606.66	*150	25	80	*160	30	100	*180	30	123
62	642.0	626.86	*150	25	80	*160	30	100	*180	30	123
64	662.2	647.07	*150	25	80	*160	30	100	*180	30	123
65	672.3	657.17	*150	25	80	*160	30	100	*180	30	123
66	682.4	667.27	*150	25	80	*180	30	100	*200	30	123
68	702.6	687.48	*150	25	80	*180	30	100	*200	30	123
70	722.8	707.68	*150	25	80	*180	30	100	*200	30	123
72	743.1	727.89	*150	25	80	*180	30	100	*200	30	123
75	773.3	758.20	*150	25	80	*180	30	100	*200	30	123
76	783.3	768.32	*150	25	80	*180	30	100	*200	30	123
80	823.9	808.71	*150	25	80	*180	30	100	*200	30	123
85	874.4	859.23	*150	25	90	*180	30	100	*200	30	123
90	924.9	909.76	*150	25	90	*180	30	100	*200	30	123
95	975.2	960.28	*150	25	90	*180	30	100	*200	30	123
100	1026.0	1010.80	*150	25	90	*180	30	100	*200	30	123
114	1167.4	1152.26	*150	25	90	*180	30	100	*200	30	126

# 链轮 PLATEWHEEL 1"1/4 x 3/4"

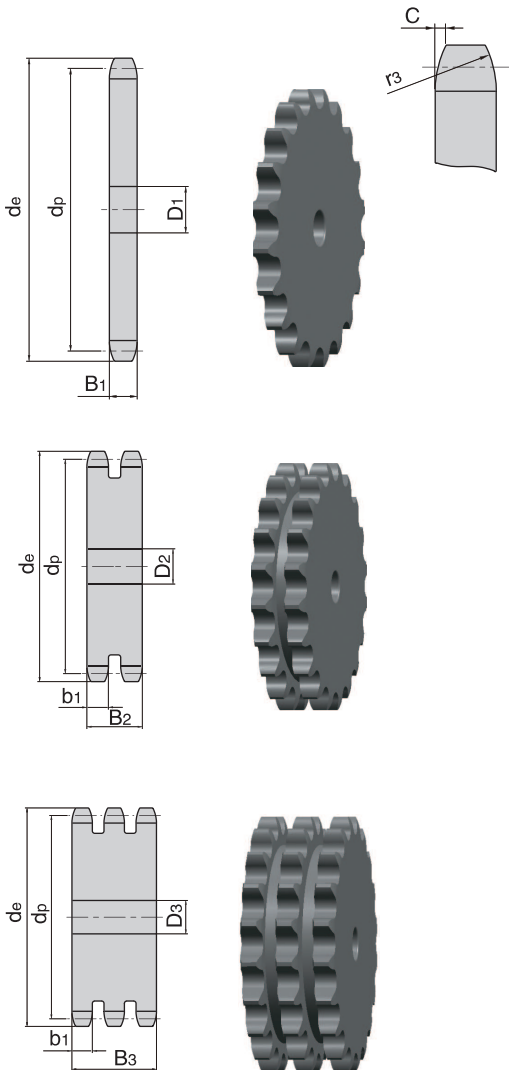
## 20A-1-2-3

### 链轮 PLATEWHEEL 1"1/4 x 3/4"

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

链轮 PLATEWHEEL	mm
齿侧倒角半径 Tooth Radius r <sub>3</sub>	32.0
齿侧倒角宽 Radius Width C	3.5
齿宽 Tooth Width B <sub>1</sub>	18.5
齿宽 Tooth Width b <sub>1</sub>	18.2
齿宽 Tooth Width B <sub>2</sub>	54.6
齿宽 Tooth Width B <sub>3</sub>	91.0

链条 CHAIN	mm
节距 Pitch	31.75
内节内宽 Internal Width	19.56
滚子直径 Roller Diameter	19.05



Z	de	dp	S	D	T
			D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>
8	98.1	82.96	16	20	20
9	108.0	92.84	16	20	20
10	117.9	102.74	16	20	20
11	127.8	112.68	16	20	20
12	137.8	122.68	20	20	20
13	147.8	132.65	20	20	20
14	157.8	142.68	20	20	20
15	167.9	152.72	20	20	20
16	177.9	162.75	20	25	25
17	187.9	172.78	20	25	25
18	198.0	182.85	20	25	25
19	208.1	192.91	20	25	25
20	218.1	202.98	20	25	25
21	228.2	213.04	25	25	25
22	238.3	223.11	25	25	25
23	248.3	233.17	25	25	25
24	258.4	243.23	25	25	25
25	268.5	253.33	25	25	25
26	278.6	263.40	25	25	25
27	288.6	273.49	25	25	25
28	298.7	283.56	25	25	25
29	308.8	293.65	25	25	25
30	318.9	303.75	25	25	25
31	329.0	313.85	25	25	30
32	339.1	323.91	25	25	30
33	349.2	334.01	25	25	30
34	359.3	344.10	25	25	30
35	369.4	354.20	25	25	30
36	379.5	364.30	25	30	30
37	389.5	374.39	25	30	30
38	399.6	384.49	25	30	30
39	409.7	394.59	25	30	30
40	419.8	404.69	25	30	30
41	429.9	414.77	30	30	30
42	440.0	424.86	30	30	40
43	450.1	434.96	30	30	40
44	460.2	445.06	30	30	40
45	470.3	455.17	30	30	40
46	480.4	465.25	30	30	40
47	490.5	475.35	30	30	40
48	500.6	485.45	30	30	40
49	510.7	495.55	30	30	40
50	520.8	505.65	30	30	40
51	530.9	515.75	30	30	40
52	541.0	525.85	30	30	40
53	551.1	535.95	30	30	40
54	561.2	546.05	30	30	40
55	571.3	556.15	30	30	40
56	581.4	566.25	30	30	40
57	591.5	576.35	30	30	40
58	601.6	586.45	30	30	40
59	611.7	596.56	30	30	40
60	621.8	606.66	30	30	40
62	642.0	626.86	30	30	40
64	662.2	647.07	30	30	40
65	672.3	657.17	30	30	40
66	682.4	667.27	30	30	40
68	702.6	687.48	30	30	40
70	722.8	707.68	30	30	40
72	743.1	727.89	30	30	40
75	773.3	758.20	30	30	40
76	783.5	768.32	30	30	40
80	823.9	808.71	30	30	40
85	874.4	859.23	30	30	40
90	924.9	909.76	30	30	40
95	975.2	960.28	30	30	40
100	1026.0	1010.80	30	30	40
114	1167.4	1152.26	30	40	40

# 链轮 SPROCKET

## 1"1/2 × 1"

### 24B-1-2-3

#### 链轮 SPROCKET 1"1/2 × 1"

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

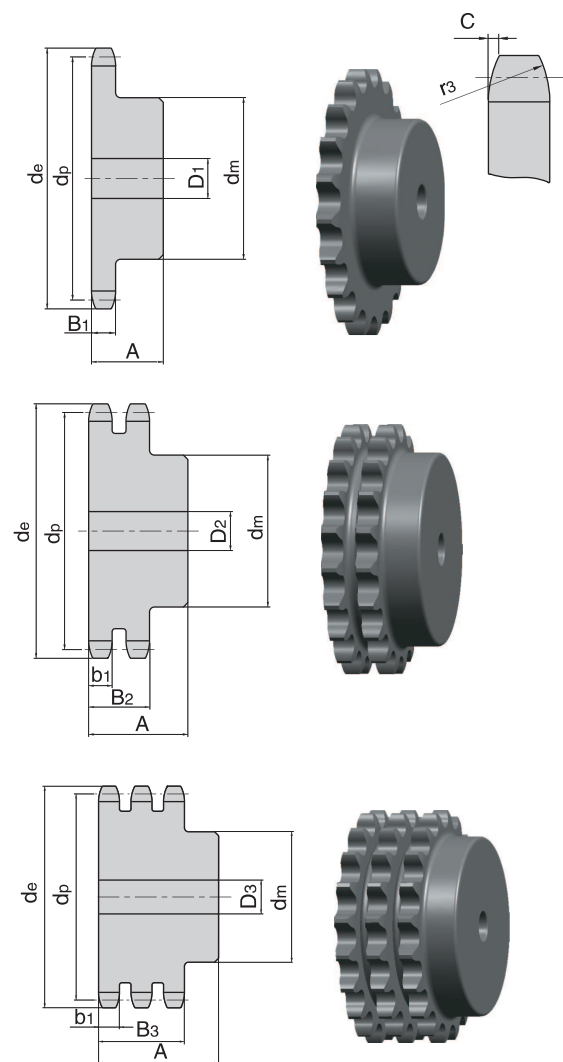
#### 链轮 SPROCKET mm

齿侧倒角半径 Tooth Radius r3	38.0
齿侧倒角宽 Radius Width C	4.0
齿宽 Tooth Width B <sub>1</sub>	24.1
齿宽 Tooth Width b <sub>1</sub>	23.6
齿宽 Tooth Width B <sub>2</sub>	72.0
齿宽 Tooth Width B <sub>3</sub>	120.3

#### 链条 CHAIN mm

节距 Pitch	38.1
内节内宽 Internal Width	25.4
滚子直径 Roller Diameter	25.4

\*为焊接凸台 \* Welding hub



Z	de	dp	SIMPLEX			DUPLEX			TRIPLEX		
			dm	D1	A	dm	D2	A	dm	D3	A
8	115.0	99.55	58	20	45	58	25	95	58	25	140
9	126.4	111.40	70	20	45	70	25	95	70	25	140
10	138.0	123.29	80	20	45	80	25	95	80	25	140
11	150.0	135.21	90	25	50	90	25	100	90	25	150
12	162.0	147.22	102	25	50	102	25	100	102	25	150
13	174.2	159.18	114	25	50	114	25	100	114	25	150
14	186.2	171.22	128	25	50	128	25	100	128	25	150
15	198.2	183.26	132	25	50	132	25	100	132	25	150
16	210.3	195.30	*136	25	55	*136	25	100	136	25	150
17	222.3	207.34	*136	25	55	*136	25	100	140	25	150
18	234.3	219.42	*136	25	55	*150	25	100	*150	25	150
19	246.5	231.49	*136	25	55	*160	25	100	*160	25	150
20	258.6	243.57	*136	25	55	*160	25	100	*160	25	150
21	270.6	255.65	*150	25	60	*160	25	100	*160	30	150
22	282.7	267.73	*150	25	60	*160	25	100	*160	30	150
23	294.8	279.80	*150	25	60	*160	25	100	*160	30	150
24	306.8	291.88	*150	25	60	*160	25	100	*160	30	150
25	319.0	304.00	*150	25	60	*160	25	100	*160	30	150
26	331.0	316.08	*150	30	60	*160	30	100	*160	30	150
27	343.2	328.19	*150	30	60	*160	30	100	*160	30	150
28	355.2	340.27	*150	30	60	*160	30	100	*160	30	150
29	367.3	352.38	*150	30	60	*160	30	100	*160	30	150
30	379.5	364.50	*150	30	60	*160	30	100	*160	40	150
31	391.6	376.62	*150	30	60	*160	30	100	*160	40	150
32	403.7	388.69	*150	30	60	*160	30	100	*160	40	150
33	415.8	400.81	*150	30	60	*160	30	100	*160	40	150
34	427.8	412.93	*150	30	60	*160	30	100	*160	40	150
35	440.0	425.04	*150	30	60	*160	30	100	*160	40	150
36	452.0	437.16	*150	30	60	*160	30	100	*160	40	150
37	464.2	449.27	*150	30	60	*160	30	100	*160	40	150
38	476.2	461.39	*150	30	60	*160	30	100	*160	40	150
39	488.5	473.50	*150	30	60	*160	30	100	*160	40	150
40	500.6	485.62	*150	30	60	*160	30	100	*160	40	150
41	512.6	497.72	*160	30	90	*180	30	100	*200	40	150
42	524.7	509.83	*160	30	90	*180	30	100	*200	40	150
43	536.8	521.95	*160	30	90	*180	30	100	*200	40	150
44	549.0	534.07	*160	30	90	*180	30	100	*200	40	150
45	561.2	546.19	*160	30	90	*180	30	100	*200	40	150
46	573.3	558.30	*160	30	90	*180	30	100	*200	40	150
47	585.4	570.42	*160	30	90	*180	30	100	*200	40	150
48	597.4	582.54	*160	30	90	*180	30	100	*200	40	150
49	609.5	594.66	*160	30	90	*180	30	100	*200	40	150
50	621.7	606.78	*160	30	90	*180	30	100	*200	40	150
51	633.8	618.90	*160	30	100	*180	30	110	*200	40	150
52	646.0	631.01	*160	30	100	*180	30	110	*200	40	150
53	658.0	643.13	*160	30	100	*180	30	110	*200	40	150
54	670.2	655.28	*160	30	100	*180	30	110	*200	40	150
55	682.3	667.40	*160	30	100	*180	30	110	*200	40	150
56	694.4	679.51	*160	30	100	*180	30	110	*200	40	150
57	706.5	691.63	*160	30	100	*180	30	110	*200	40	150
58	718.6	703.74	*160	30	100	*180	30	110	*200	40	150
59	730.7	715.86	*160	30	100	*180	30	110	*200	40	150
60	742.8	727.97	*160	30	100	*180	30	110	*200	40	150
62	767.2	752.24	*160	30	100	*180	30	110	*200	40	150
64	791.3	776.48	*160	30	100	*200	30	110	*220	40	150
65	803.4	788.59	*160	30	100	*200	30	110	*220	40	150
66	815.6	800.71	*160	30	100	*200	30	120	*220	40	150
68	839.8	824.98	*160	30	100	*200	30	120	*220	40	150
70	864.2	849.21	*160	30	100	*200	30	120	*220	40	150
72	888.4	873.48	*160	30	100	*200	30	120	*220	40	150
75	924.8	909.83	*160	30	100	*200	30	120	*220	40	150
76	936.9	921.98	*160	30	100	*200	30	120	*220	40	150
80	985.4	970.44	*160	30	100	*200	30	120	*220	40	150
85	1046.0	1031.10	*160	30	100	*200	30	120	*220	40	150
90	1167.3	1152.33	*160	30	100	*200	30	120	*220	40	150

# 链轮 PLATEWHEEL 1"1/2 × 1"

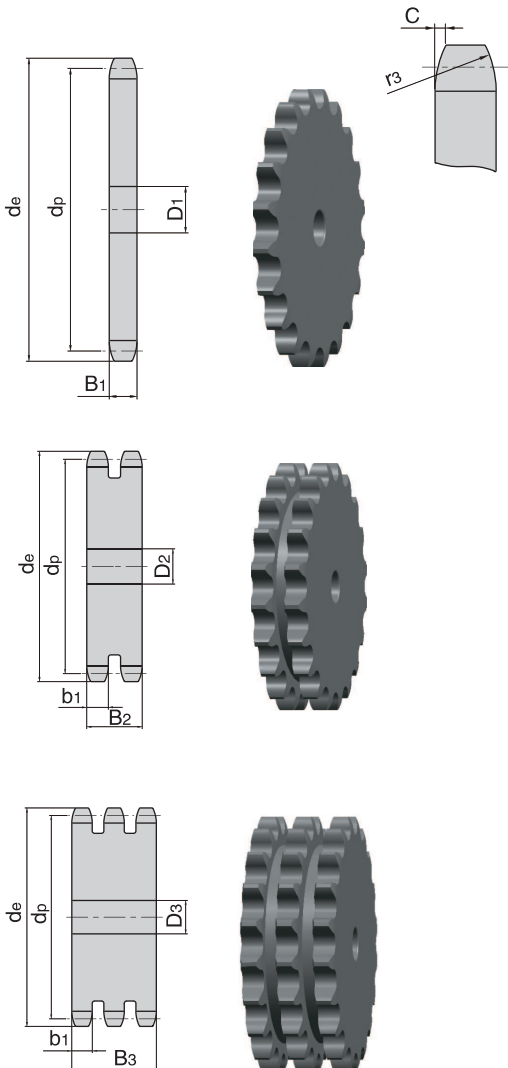
## 24A-1-2-3

### 链轮 PLATEWHEEL 1"1/2 × 1"

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

链轮 PLATEWHEEL	mm
齿侧倒角半径 Tooth Radius r3	38.0
齿侧倒角宽 Radius Width C	4.0
齿宽 Tooth Width B1	24.1
齿宽 Tooth Width b1	23.6
齿宽 Tooth Width B2	72.0
齿宽 Tooth Width B3	120.3

链条 CHAIN	mm
节距 Pitch	38.1
内节内宽 Internal Width	25.4
滚子直径 Roller Diameter	25.4



Z	de	dp	S	D	T
			D1	D2	D3
8	115.0	99.55	20	25	25
9	126.4	111.40	20	25	25
10	138.0	123.29	20	25	25
11	150.0	135.21	20	25	25
12	162.0	147.22	20	25	25
13	174.2	159.18	20	25	25
14	186.2	171.22	20	25	25
15	198.2	183.26	20	25	25
16	210.3	195.30	25	25	25
17	222.3	207.34	25	25	25
18	234.3	219.42	25	25	25
19	246.5	231.49	25	25	25
20	258.6	243.57	25	25	25
21	270.6	255.65	25	25	30
22	282.7	267.73	25	25	30
23	294.8	279.80	25	25	30
24	306.8	291.88	25	25	30
25	319.0	304.00	25	25	30
26	331.0	316.08	30	30	30
27	343.2	328.19	30	30	30
28	355.2	340.27	30	30	30
29	367.3	352.38	30	30	30
30	379.5	364.50	30	30	40
31	391.6	376.62	30	30	40
32	403.7	388.69	30	30	40
33	415.8	400.81	30	30	40
34	427.8	412.93	30	30	40
35	440.0	425.04	30	30	40
36	452.0	437.16	30	30	40
37	464.2	449.27	30	30	40
38	476.2	461.39	30	30	40
39	488.5	473.50	30	30	40
40	500.6	485.62	30	30	40
41	512.6	497.72	30	40	40
42	524.7	509.83	30	40	40
43	536.8	521.95	30	40	40
44	549.0	534.07	30	40	40
45	561.2	546.19	30	40	40
46	573.3	558.30	30	40	40
47	585.4	570.42	30	40	40
48	597.4	582.54	30	40	40
49	609.5	594.66	30	40	40
50	621.7	606.78	30	40	40
51	633.8	618.90	30	40	40
52	646.0	631.01	30	40	40
53	658.0	643.13	30	40	40
54	670.2	655.28	30	40	40
55	682.3	667.40	30	40	40
56	694.4	679.51	30	40	40
57	706.5	691.63	30	40	40
58	718.6	703.74	30	40	40
59	730.7	715.86	30	40	40
60	742.8	727.97	30	40	40
62	767.2	752.24	40	40	40
64	791.3	776.48	40	40	40
65	803.4	788.59	40	40	40
66	815.6	800.71	40	40	40
68	839.8	824.98	40	40	40
70	864.2	849.21	40	40	40
72	888.4	873.48	40	40	40
75	924.8	909.83	40	40	40
76	936.9	921.98	40	40	40
80	985.4	970.44	40	40	40
85	1046.0	1031.10	40	40	40
90	1167.3	1152.33	40	40	40



# 链轮 SPROCKET

## 1"3/4 x 1"1/4

### 28B-1-2-3

#### 链轮 SPROCKET 1"3/4 x 1"1/4

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

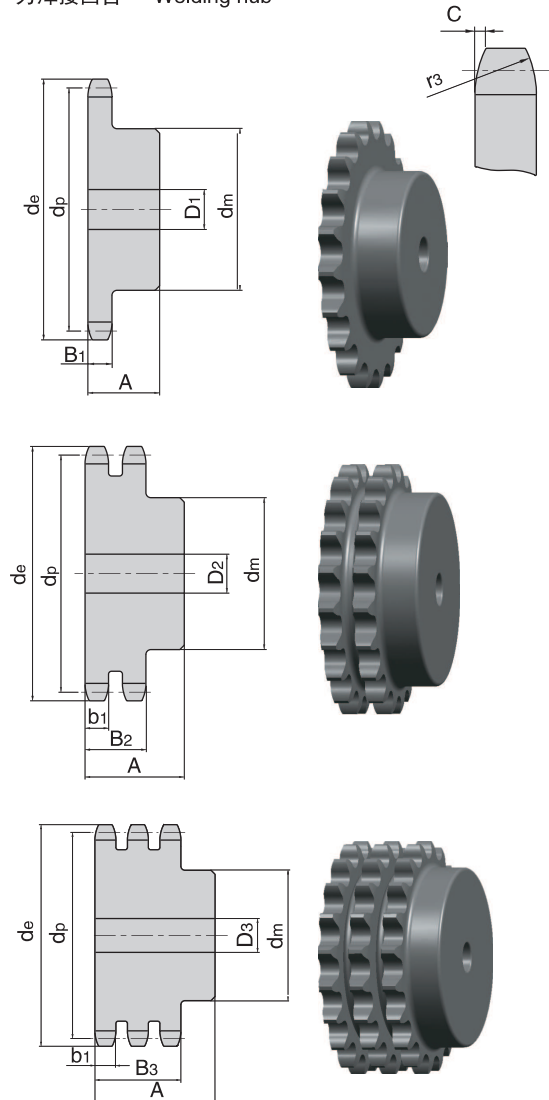
#### 链轮 SPROCKET mm

齿侧倒角半径 Tooth Radius r3	44.0
齿侧倒角宽 Radius Width C	5.0
齿宽 Tooth Width B1	29.4
齿宽 Tooth Width b1	28.8
齿宽 Tooth Width B2	88.4
齿宽 Tooth Width B3	148

#### 链条 CHAIN mm

节距 Pitch	44.45
内节内宽 Internal Width	30.99
滚子直径 Roller Diameter	27.94

\*为焊接凸台 \* Welding hub



Z	de	dp	SIMPLEX			DUPLEX			TRIPLEX		
			dm	D1	A	dm	D2	A	dm	D3	A
8	132.0	116.15	74	25	70	74	25	120	74	30	180
9	148.4	129.96	88	25	70	88	25	120	88	30	180
10	162.3	143.85	100	25	70	100	25	120	100	30	180
11	176.3	157.77	112	25	70	112	25	120	112	30	180
12	189.5	171.74	125	25	70	125	25	120	125	30	180
13	204.2	185.75	*125	25	70	*125	25	120	*125	30	180
14	218.2	199.76	*125	25	70	*125	25	120	*125	30	180
15	232.3	213.79	*125	25	70	*145	25	120	*145	30	180
16	246.3	227.84	*160	30	75	*160	30	120	*160	30	180
17	260.3	241.91	*160	30	75	*160	30	120	*160	30	180
18	274.0	255.89	*160	30	75	*160	30	120	*160	30	180
19	289.0	270.06	*160	30	75	*180	30	120	*180	30	180
20	303.0	284.15	*160	30	75	*180	30	120	*180	30	180
21	317.0	298.24	*160	30	75	*180	30	120	*180	30	180
22	331.0	312.34	*160	30	75	*180	30	120	*180	30	180
23	345.0	326.44	*160	30	75	*180	30	120	*180	30	180
24	359.0	340.55	*160	30	75	*180	30	120	*180	30	180
25	373.0	354.66	*160	30	75	*180	30	120	*180	40	180
26	387.0	368.77	*160	30	75	*180	30	120	*180	40	180
27	401.4	382.88	*160	30	75	*180	30	120	*180	40	180
28	416.0	397.00	*160	30	75	*180	30	120	*180	40	180
29	430.0	411.12	*160	30	75	*180	30	120	*180	40	180
30	444.0	425.24	*160	30	75	*180	30	120	*180	40	180
31	458.0	439.37	*180	30	75	*180	30	120	*180	40	180
32	472.0	453.49	*180	30	75	*180	30	120	*180	40	180
33	486.0	467.62	*180	30	75	*180	30	120	*180	40	180
34	500.0	481.75	*180	30	75	*180	30	120	*180	40	180
35	514.0	495.88	*180	30	75	*200	30	120	*200	40	180
36	529.0	510.01	*180	30	75	*200	30	120	*180	40	180
37	543.0	524.14	*180	30	75	*200	30	120	*180	40	180
38	557.0	538.27	*180	30	75	*200	30	120	*200	40	180
39	571.0	552.40	*180	30	75	*200	30	120	*200	40	180
40	585.0	566.54	*180	30	75	*200	30	120	*200	40	180
45	656.0	637.22	*180	30	90	*200	30	120	*200	40	180
50	726.0	707.91	*180	30	90	*200	30	120	*200	40	180
57	825.0	806.89	*180	30	100	*200	30	120	*200	40	180
60	869.0	849.32	*180	30	100	*200	30	130	*200	40	190
76	1095.0	1075.60	*180	30	100	*200	30	130	*200	40	190



# 链轮 PLATEWHEEL 1"3/4 x 1"1/4

## 28A-1-2-3

### 链轮 PLATEWHEEL 1"3/4 x 1"1/4

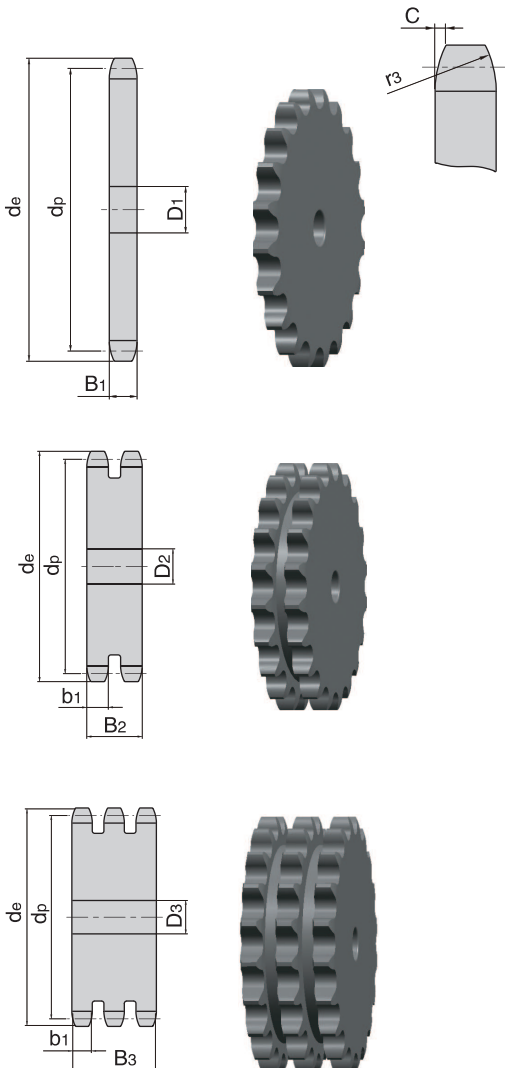
配对链条标准为 DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

#### 链轮 PLATEWHEEL mm

齿侧倒角半径 Tooth Radius r3	44.0
齿侧倒角宽 Radius Width C	5.0
齿宽 Tooth Width B <sub>1</sub>	29.4
齿宽 Tooth Width b <sub>1</sub>	28.8
齿宽 Tooth Width B <sub>2</sub>	88.4
齿宽 Tooth Width B <sub>3</sub>	148

#### 链条 CHAIN mm

节距 Pitch	44.45
内节内宽 Internal Width	30.99
滚子直径 Roller Diameter	27.94



Z	de	dp	S	D	T
			D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>
8	132.0	116.15	20	25	25
9	148.4	129.95	20	25	25
10	162.3	143.85	20	25	25
11	176.3	157.77	25	25	30
12	189.5	171.74	25	25	30
13	204.2	185.74	25	25	30
14	218.2	199.76	25	25	30
15	232.3	213.79	25	25	30
16	246.3	227.84	30	30	30
17	260.0	241.91	30	30	30
18	274.0	255.98	30	30	30
19	289.0	270.06	30	30	30
20	303.0	284.15	30	30	30
21	317.0	298.24	30	30	30
22	331.0	312.34	30	30	30
23	345.0	326.44	30	30	30
24	359.0	340.55	30	30	30
25	373.0	354.66	30	30	40
26	387.0	368.77	30	30	40
27	401.4	382.88	30	30	40
28	416.0	397.00	30	30	40
29	430.0	411.12	30	30	40
30	444.0	425.24	30	30	40
31	458.0	439.37	30	30	40
32	472.0	453.49	30	30	40
33	486.0	467.62	30	30	40
34	500.0	481.75	30	30	40
35	514.0	495.88	30	30	40
36	529.0	510.01	30	30	40
37	543.0	524.14	30	30	40
38	557.0	538.27	30	30	40
39	571.0	552.40	30	30	40
40	585.0	566.54	30	30	40
45	656.0	637.22	30	30	40
50	726.0	707.91	30	30	40
57	825.0	806.89	40	40	40
60	869.0	849.32	40	40	40
76	1095.0	1075.60	40	40	40

# 链轮 SPROCKET

## 2" × 1"1/4

### 32B-1-2-3

#### 链轮 SPROCKET 2" × 1"1/4

配对链条标准为 DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

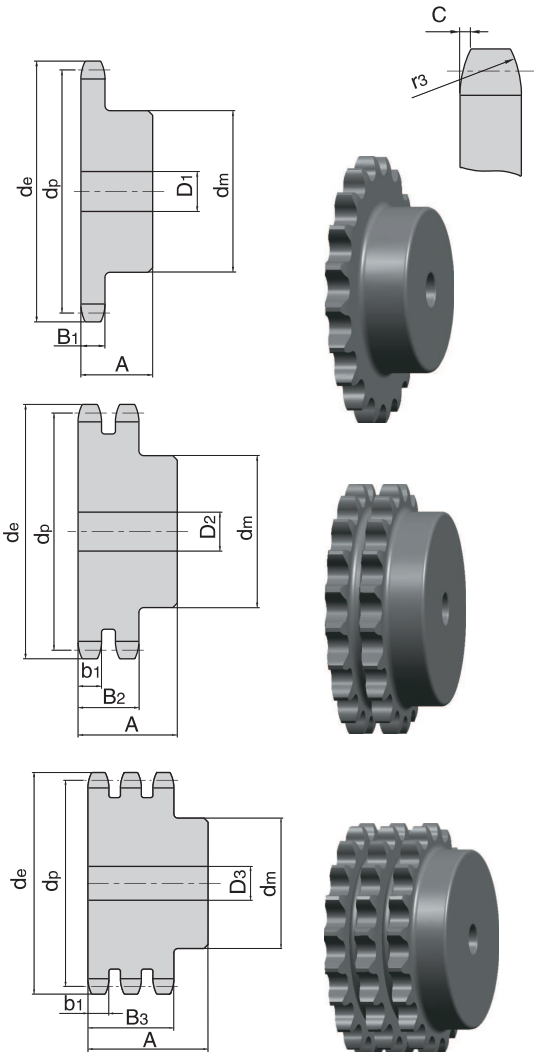
#### 链轮 SPROCKET mm

齿侧倒角半径 Tooth Radius r3	51.0
齿侧倒角宽 Radius Width C	5.0
齿宽 Tooth Width B1	29.4
齿宽 Tooth Width b1	28.8
齿宽 Tooth Width B2	87.4
齿宽 Tooth Width B3	146

#### 链条 CHAIN mm

节距 Pitch	50.8
内节内宽 Internal Width	30.99
滚子直径 Roller Diameter	29.21

\*为焊接凸台 \* Welding hub



Z	de	dp	SIMPLEX			DUPLEX			TRIPLEX		
			dm	D1	A	dm	D2	A	dm	D3	A
8	153.2	132.69	82	25	80	82	30	120	82	30	180
9	169.0	148.54	88	25	80	88	30	120	88	30	180
10	185.0	164.54	104	25	80	104	30	120	104	30	180
11	200.8	180.34	120	30	80	120	30	120	120	30	180
12	216.8	196.29	133	30	80	*133	30	120	*133	30	180
13	232.8	212.29	*145	30	80	*145	30	120	*145	30	180
14	248.8	228.29	*145	30	80	*145	30	120	*145	30	180
15	264.8	244.30	*145	30	80	*160	30	120	*160	30	180
16	280.9	260.40	*160	30	90	*160	30	120	*160	30	180
17	296.9	276.40	*160	30	90	*180	30	120	*180	30	180
18	313.0	292.55	*160	30	90	*180	30	120	*180	30	180
19	329.1	308.66	*160	30	90	*200	30	120	*200	30	180
20	345.2	324.71	*180	30	90	*200	30	120	*200	30	180
21	361.3	340.82	*180	30	90	*200	30	120	*200	40	180
22	377.5	356.98	*180	30	90	*200	30	120	*200	40	180
23	393.6	373.08	*180	30	90	*200	30	120	*200	40	180
24	409.7	389.18	*180	30	90	*200	30	120	*200	40	180
25	425.8	405.33	*180	30	90	*200	30	120	*200	40	180
26	441.9	421.44	*180	30	90	*200	30	120	*200	40	180
27	458.1	437.59	*180	30	90	*200	30	120	*200	40	180
28	474.2	453.69	*180	30	90	*200	30	120	*200	40	180
29	490.4	469.90	*180	30	90	*200	30	120	*200	40	180
30	506.5	486.00	*180	30	90	*200	30	120	*200	40	180
32	538.8	518.26	*180	30	90	*200	30	120	*200	40	180
35	589.5	566.72	*180	30	90	*200	30	120	*200	40	180
38	635.5	615.14	*180	30	90	*200	30	120	*200	40	180
40	670.3	647.49	*180	30	90	*200	30	120	*200	40	180
45	751.0	728.25	*180	30	100	*200	30	120	*200	40	180
50	831.8	809.04	*180	30	100	*200	30	120	*200	40	180
57	945.0	922.16	*180	30	100	*220	30	120	*200	40	180
60	993.4	970.65	*200	30	110	*220	30	130	*220	40	180
76	1252.0	1229.30	*200	30	110	*220	30	130	*238	40	180

# 链轮 PLATEWHEEL 2" × 1"1/4

## 32A-1-2-3

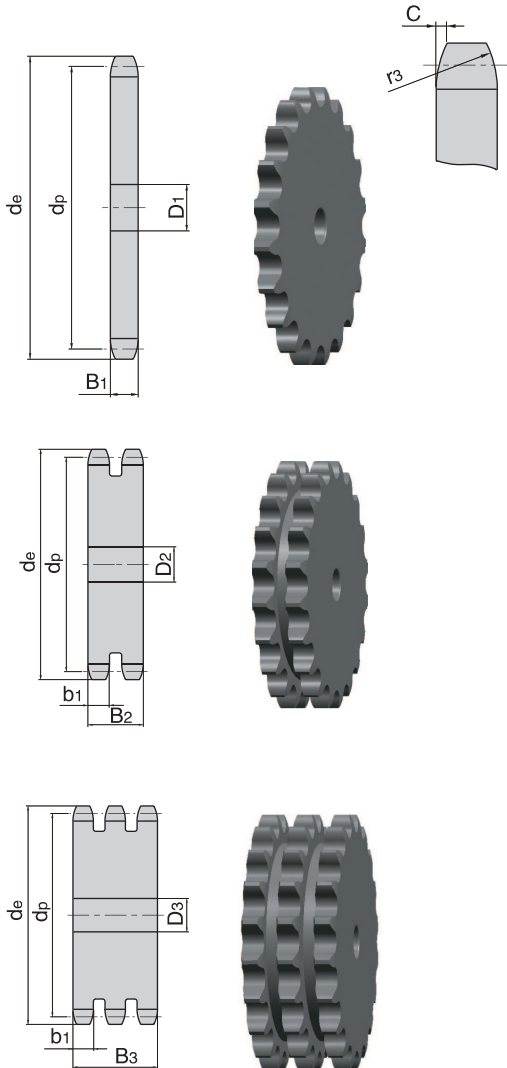
### 链轮 PLATEWHEEL 2" × 1"1/4

配对链条标准为DIN8187 ISO/R 606  
For Chain Acc.to DIN8187 ISO/R 606

链轮 PLATEWHEEL	mm
齿侧倒角半径 Tooth Radius r3	51.0
齿侧倒角宽 Radius Width C	5.0
齿宽 Tooth Width B <sub>1</sub>	29.4
齿宽 Tooth Width b <sub>1</sub>	28.8
齿宽 Tooth Width B <sub>2</sub>	87.4
齿宽 Tooth Width B <sub>3</sub>	146

链条 CHAIN	mm
节距 Pitch	50.8
内节内宽 Internal Width	30.99
滚子直径 Roller Diameter	29.21

Z	d <sub>e</sub>	d <sub>p</sub>	S	D	T
			D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>
8	153.2	132.69	25	25	25
9	169.0	148.54	25	25	25
10	185.0	164.44	25	25	25
11	200.8	180.34	30	30	30
12	216.8	196.29	30	30	30
13	232.8	212.29	30	30	30
14	248.8	228.29	30	30	30
15	264.8	244.30	30	30	30
16	280.9	260.40	30	30	30
17	296.9	276.40	30	30	30
18	313.0	292.55	30	30	30
19	329.1	308.66	30	30	30
20	345.2	324.71	30	30	30
21	361.3	340.82	30	30	40
22	377.5	356.98	30	30	40
23	393.6	373.08	30	30	40
24	409.7	389.18	30	30	40
25	425.8	405.33	30	30	40
26	441.9	421.44	30	30	40
27	458.1	437.59	30	30	40
28	474.2	453.69	30	30	40
29	490.4	469.90	30	30	40
30	506.5	486.00	30	30	40
32	538.8	518.26	30	30	40
35	589.5	566.72	30	30	40
38	635.5	615.14	30	30	40
40	670.3	647.49	40	40	40
45	751.0	728.25	40	40	40
50	831.8	809.04	40	40	40
57	945.0	922.16	40	40	40
60	993.4	970.65	40	40	40
76	1252.0	1229.30	40	40	40

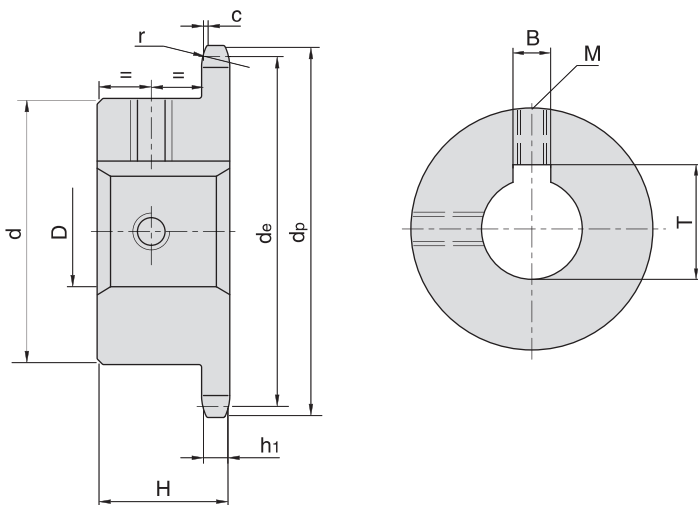
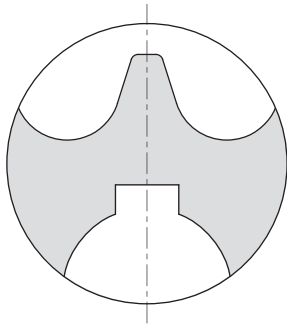




## 精制孔链轮 Finished Bore Sprocket

配对滚子链条为DIN8187-ISO/R606  
For Roller Chains DIN8187-ISO/R606

所有链轮孔为精加工，并带有键槽和两个沉头螺纹  
All sprockets are with finished bore, keyway and 2 grub screws



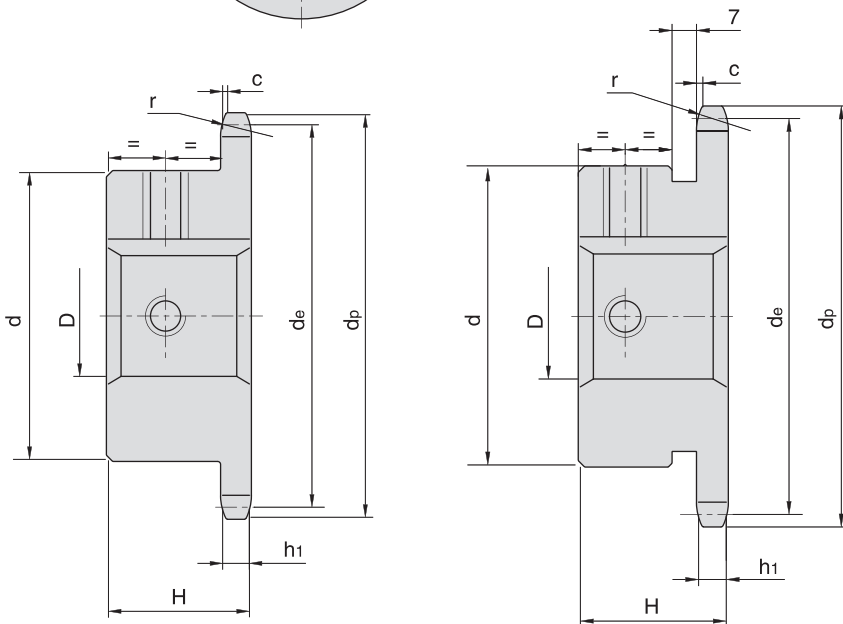
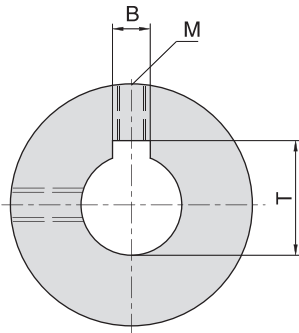
D(H7)	B(H9)	T	M
10	4	D+1.8 (+0.1/0)	M3
11	4	D+1.8 (+0.1/0)	M3
12	4	D+1.8 (+0.1/0)	M3
14	5	D+2.3 (+0.1/0)	M4
16	5	D+2.3 (+0.1/0)	M4
18	6	D+2.8 (+0.1/0)	M5
19	6	D+2.8 (+0.1/0)	M5
20	6	D+2.8 (+0.1/0)	M5
22	6	D+2.8 (+0.1/0)	M5
24	8	D+3.3 (+0.2/0)	M6
25	8	D+3.3 (+0.2/0)	M6
28	8	D+3.3 (+0.2/0)	M6
30	8	D+3.3 (+0.2/0)	M6
32	10	D+3.3 (+0.2/0)	M8
35	10	D+3.3 (+0.2/0)	M8
38	10	D+3.3 (+0.2/0)	M8
40	12	D+3.3 (+0.2/0)	M10
42	12	D+3.3 (+0.2/0)	M10
45	14	D+3.8 (+0.2/0)	M12
48	14	D+3.8 (+0.2/0)	M12
50	14	D+3.8 (+0.2/0)	M12
60	18	D+4.4 (+0.2/0)	M12
65	18	D+4.4 (+0.2/0)	M12
70	20	D+4.9 (+0.2/0)	M12

## 精制孔链轮 Finished Bore Sprocket

**3/8" × 7/32"**  
**9.525 × 5.72mm**  
**06B-1**

<b>链条 CHAIN</b>	<b>ISO mm</b>
节距 Pitch	9.525
内节内宽 Internal Width	5.720
滚子直径 Roller Diameter	6.350

<b>链轮 SPROCKET</b>	<b>mm</b>
齿侧倒角半径 Tooth Radius r	10.0
齿侧倒角宽 Radius Width C	1.0
齿宽 Tooth Width h1	5.3



Z	de	dp	D	H	d
10	34.0	30.80	10	22	24
			11		26
			12		29
			14		29
11	37.0	33.80	10	25	24
			12		26
			14		29*
			16		31*
			16		31*
12	40.0	36.80	10	25	25
			12		26
			14		29
			16		31*
13	43.0	39.80	10	25	28
			12		29
			14		31
			16		35*
			18		35*
14	46.3	42.80	12	25	31
			14		31
			16		35
			18		35
15	49.3	45.81	12	25	34
			14		34
			16		35
			18		36
			19		38
			20		38
			22		42*
			24		42*
			25		42*
16	52.3	48.82	12	28	37
			14		37
			16		37
			18		37
			19	37	
			20	37	
			22	42	
			24	42	
25	42				

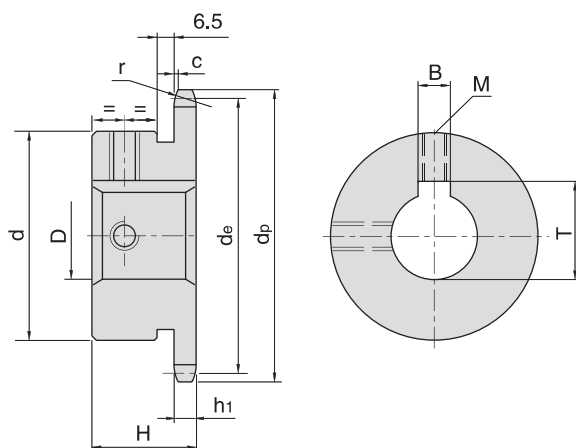
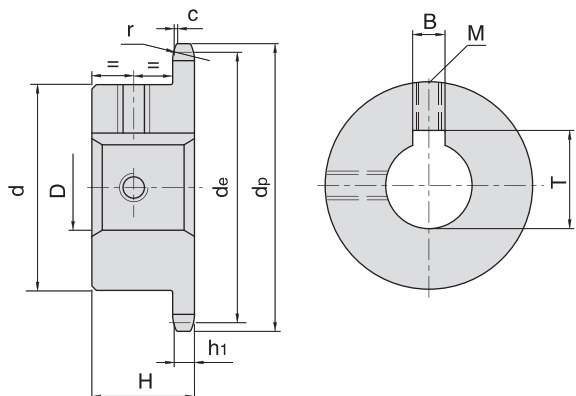
Z	de	dp	D	H	d
17	55.3	51.83	12	28	40
			14		
			16		
			18		
			19		
			20		
			22		
18	58.3	54.85	12	28	43
			14		
			16		
			18		
			19		
19	61.3	57.87	12	28	45
			14		
			16		
			18		
			19		
			20		
20	64.3	60.89	12	28	46
			14		
			16		
			18		
			19		
			20		
			22		
			24		
21	68.0	63.91	16	28	48
			18		
			19		
			20		
			22		
			24		
			25		
22	71.0	66.93	16	28	50
			18		
			19		
			20		
			22		
			24		
23	73.5	69.95	16	28	52
			18		
			19		
			20		
			22		
24	77.0	72.97	16	28	54
			18		
			19		
			20		
			22		
			24		
25	80.0	76.00	16	28	57
			18		
			19		
			20		
			22		
			24		

# 精制孔链轮 Finished Bore Sprocket

**1/2" × 5/16"**  
**12.7 × 7.75mm**  
**08B-1**

<b>链条 CHAIN</b>	<b>ISO mm</b>
节距 Pitch	12.70
内节内宽 Internal Width	7.75
滚子直径 Roller Diameter	8.51

<b>链轮 SPROCKET</b>	<b>mm</b>
齿侧倒角半径 Tooth Radius r	13.0
齿侧倒角宽 Radius Width C	1.3
齿宽 Tooth Width h <sub>1</sub>	7.2



Z	de	dp	D	H	d				
10	45.2	41.10	12	25	26				
			14		29				
			16		31				
			18		33				
11	48.7	45.07	12	25	29				
			14		31				
			16		34				
			18		35				
			19		35				
12	53.0	49.07	12	28	33				
			14		35				
			16		36				
			18		38				
			19		41*				
			20		42*				
			22						
			24						
			25						
			28						
13	57.4	53.06	12	28	37				
			14						
			16						
			18						
			19						
			20						
			22						
			24		42				
			25		45*				
			28						
14	61.8	57.07	12	28	45				
			14						
			16						
			18						
			19						
			20		41				
			22						
			24						
			25						
			28						
			30						
			32						
15	65.5	61.09	12	28	45				
			14						
			16						
			18						
			19						
			20						
			22						
			24						
			25						
			28						
			30		47				
			32		49				
16	69.5	65.10	16	28	50				
			18						
			19						
			20						
			22						
			24						
			25						
			28						
			30						
			32		53				
			17		73.6	69.11	16	28	52
							18		
19									
20									
22									
24									
25									
28									
30									
32									
18	77.8	73.14		16			28		56
				18					
			19						
			20						
			22						
			24						
			25						
			28						
			30						
			32						
			35						
			38						

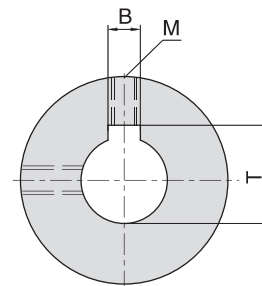
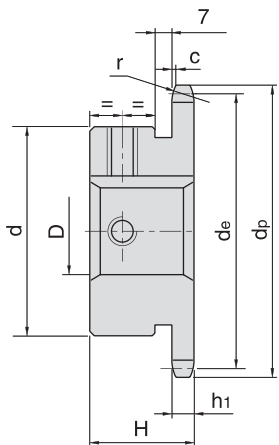
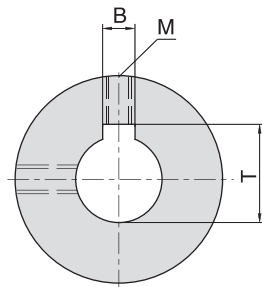
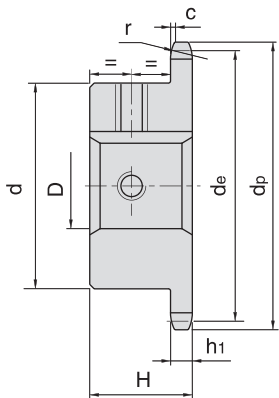
Z	de	dp	D	H	d
19	81.7	77.16	16	28	60
			18		
			19		
			20		
			22		
			24		
			25		
			28		
			30		
			32		
			35		
20	85.8	81.19	16	28	64
			18		
			19		
			20		
			22		
			24		
			25		
			28		
			30		
			32		
			35		
21	89.7	85.22	16	28	68
			18		
			19		
			20		
			22		
			24		
			25		
			28		
			30		
			32		
			35		
22	93.8	89.24	16	28	70
			18		
			19		
			20		
			22		
			24		
			25		
			28		
			30		
			32		
			35		
23	98.2	93.27	19	28	70
			20		
			22		
			24		
			25		
			28		
			30		
			32		
			35		
			38		
			24		101.8
20					
22					
24					
25					
28					
30					
32					
35					
38					
25	105.8	101.33		19	
			20		
			22		
			24		
			25		
			28		
			30		
			32		
			35		
			38		

# 精制孔链轮 Finished Bore Sprocket

**5/8" × 3/8"**  
**15.875 × 9.65mm**  
**10B-1**

<b>链条 CHAIN</b>	<b>ISO mm</b>
节距 Pitch	15.875
内节内宽 Internal Width	9.650
滚子直径 Roller Diameter	10.160

<b>链轮 SPROCKET</b>	<b>mm</b>
齿侧倒角半径 Tooth Radius r	16.0
齿侧倒角宽 Radius Width C	1.6
齿宽 Tooth Width h <sub>1</sub>	9.1



Z	de	dp	D	H	d
10	57.5	51.37	16	25	35
			19		42*
			20		
			24		
			16		
11	63.0	56.34	18	30	37
			19		
			20		42
			24		
			25		
			28		45
			32		
12	68.0	61.34	16	30	42
			18		
			19		
			20		
			22		
			24		
			25		44
			28		47
			30		49
			32		51
			13		73.0
18					
19					
20					
22					
24					
25					
28					
30	49				
32	51				
14	78.0	71.34		16	
			18		
			19		
			20		
			22		
			24		
			25		
			28		
			30		
			32		
			15	83.0	76.36
20					
22					
24					
25					
28					
30					
32					
35					
38					
16	88.0	81.37			
			20		
			22		
			24		
			25		
			28		
			30		
			32		
			35		
			38		
			17	93.0	86.39
20					
22					
24					
25					
28					
30					
32					
35					
38					
18	98.3	91.42			
			20		
			22		
			24		
			25		
			28		
			30		
			32		
			35		
			38		
			40		
42					

Z	de	dp	D	H	d
19	103.3	96.45	19	30	70
			20		
			22		
			24		
			25		
			28		
			30		
			32		
			35		
			38		
			40		
20	108.4	101.49	19	30	75
			20		
			22		
			24		
			25		
			28		
			30		
			32		
			35		
			38		
			40		
21	113.4	106.52	19	30	75
			20		
			22		
			24		
			25		
			28		
			30		
			32		
			35		
			38		
			40		
22	118.0	111.55	19	30	80
			20		
			22		
			24		
			25		
			28		
			30		
			32		
			35		
			38		
			40		
23	123.4	116.58	19	30	80
			20		
			22		
			24		
			25		
			28		
			30		
			32		
			35		
			38		
			40		
24	128.3	121.62	19	30	80
			20		
			22		
			24		
			25		
			28		
			30		
			32		
			35		
			38		
			40		
25	134.0	126.66	19	30	80
			20		
			22		
			24		
			25		
			28		
			30		
			32		
			35		
			38		
			40		

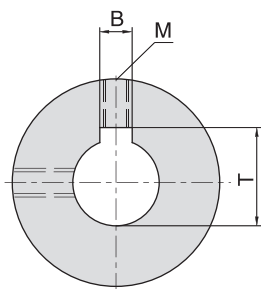
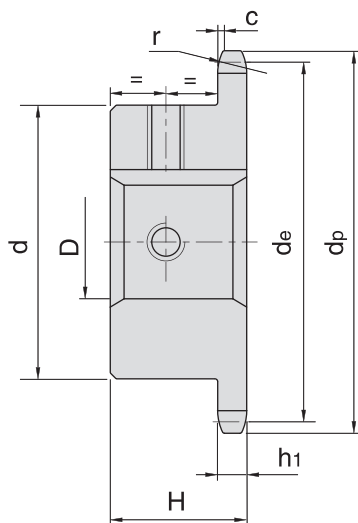


# 精制孔链轮 Finished Bore Sprocket

**3/4" × 7/16"**  
**19.05 × 11.68mm**  
**12B-1**

链条 CHAIN	ISO mm
节距 Pitch	19.05
内节内宽 Internal Width	11.68
滚子直径 Roller Diameter	12.07

链轮 SPROCKET	mm
齿侧倒角半径 Tooth Radius r	19.0
齿侧倒角宽 Radius Width C	2.0
齿宽 Tooth Width h <sub>1</sub>	11.1



Z	d <sub>e</sub>	d <sub>p</sub>	D	H	d
10	69.0	61.64	19	30	42
			20		
			24		
			25		
			28		
			30		
			32		
11	75.0	67.61	19	35	48
			20		
			24		
			25		
			28		
			30		
			32		
12	81.5	73.6	19	35	52
			20		
			22		
			24		
			25		
			28		
			30		
13	87.5	79.59	19	35	58
			20		
			22		
			24		
			25		
			28		
			30		
14	93.6	85.61	19	35	64
			20		
			22		
			24		
			25		
			28		
			30		
15	99.8	91.63	19	35	70
			20		
			22		
			24		
			25		
			28		
			30		
16	105.5	97.65	19	35	75
			20		
			22		
			24		
			25		
			28		
			30		
17	115.5	103.67	19	35	80
			20		
			22		
			24		
			25		
			28		
			30		
18	118.0	109.71	19	35	80
			20		
			22		
			24		
			25		
			28		
			30		

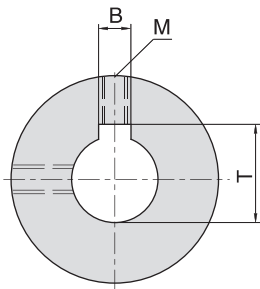
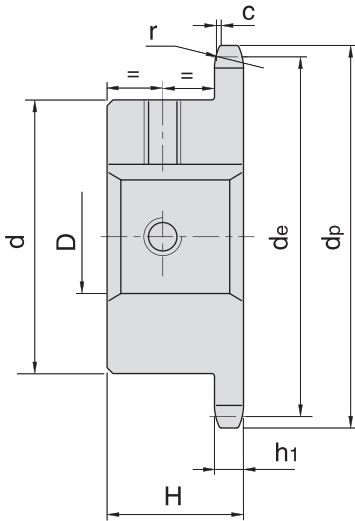
Z	d <sub>e</sub>	d <sub>p</sub>	D	H	d
19	124.2	115.75	25	35	80
			28		
			30		
			32		
			35		
			38		
			40		
			42		
			45		
			48		
20	129.7	121.78	25	35	80
			28		
			30		
			32		
			35		
			38		
			40		
			42		
			45		
			48		
21	136.0	127.82	25	35	90
			28		
			30		
			32		
			35		
			38		
			40		
			42		
			45		
			48		
22	141.8	133.86	25	40	90
			28		
			30		
			32		
			35		
			38		
			40		
			42		
			45		
			48		
23	149.0	139.90	25	40	90
			28		
			30		
			32		
			35		
			38		
			40		
			42		
			45		
			48		
24	153.9	145.94	25	40	90
			28		
			30		
			32		
			35		
			38		
			40		
			42		
			45		
			48		
25	160.0	152.00	25	40	90
			28		
			30		
			32		
			35		
			38		
			40		
			42		
			45		
			48		

## 精制孔链轮 Finished Bore Sprocket

**1" × 17.02**  
**25.4 × 17.02mm**  
**16B-1**

<b>链条 CHAIN</b>	<b>ISO mm</b>
节距 Pitch	25.40
内节内宽 Internal Width	17.02
滚子直径 Roller Diameter	15.88

<b>链轮 SPROCKET</b>	<b>mm</b>
齿侧倒角半径 Tooth Radius r	26.0
齿侧倒角宽 Radius Width C	2.5
齿宽 Tooth Width h <sub>1</sub>	16.2



Z	de	dp	D	H	d
11	99.5	90.14	25	40	61
			28		
			30		
			32		
			35		
			38		
			40		
			42		
12	109.0	98.14	25	40	69
			28		
			30		
			32		
			35		
			38		
			40		
			42		
13	117.0	106.12	25	40	78
			28		
			30		
			32		
			35		
			38		
			40		
			42		
			45		
			48		
50					
14	125.0	114.15	25	40	84
			28		
			30		
			32		
			35		
			38		
			40		
			42		
			45		
			48		
50					
15	133.0	122.17	25	40	92
			28		
			30		
			32		
			35		
			38		
			40		
			42		
			45		
			48		
50					
16	141.0	130.20	25	45	100
			28		
			30		
			32		
			35		
			38		
			40		
			42		
			45		
			48		
50					
17	149.0	138.22	25	45	100
			28		
			30		
			32		
			35		
			38		
			40		
			42		
			45		
			48		
50					
18	157.0	146.28	25	45	100
			28		
			30		
			32		
			35		
			38		
			40		
			42		
			45		

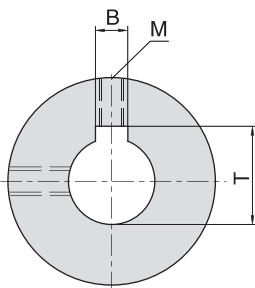
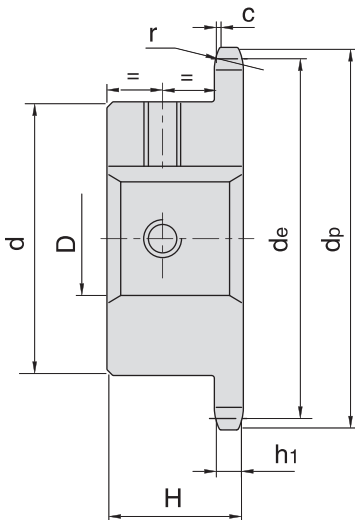
Z	de	dp	D	H	d
18	157.0	146.28	48	45	100
			50		
19	165.2	154.33	25	45	100
			28		
			30		
			32		
			35		
			38		
			40		
			42		
			45		
			48		
50					
20	173.2	162.38	25	45	100
			28		
			30		
			32		
			35		
			38		
			40		
			42		
			45		
			48		
50					
21	181.2	170.43	25	45	110
			28		
			30		
			32		
			35		
			38		
			40		
			42		
			45		
			48		
50					
22	189.3	178.48	25	50	100
			28		
			30		
			32		
			35		
			38		
			40		
			42		
			45		
			48		
50					
23	197.5	186.53	25	50	110
			28		
			30		
			32		
			35		
			38		
			40		
			42		
			45		
			48		
50					
24	205.5	194.59	25	50	110
			28		
			30		
			32		
			35		
			38		
			40		
			42		
			45		
			48		
50					
25	213.5	202.66	25	50	110
			28		
			30		
			32		
			35		
			38		
			40		
			42		
			45		
			48		
50					

## 精制孔链轮 Finished Bore Sprocket

1" 1/4 × 3/4"  
31.75 × 19.56mm  
20B-1

链条 CHAIN	ISO mm
节距 Pitch	31.75
内节内宽 Internal Width	19.56
滚子直径 Roller Diameter	19.05

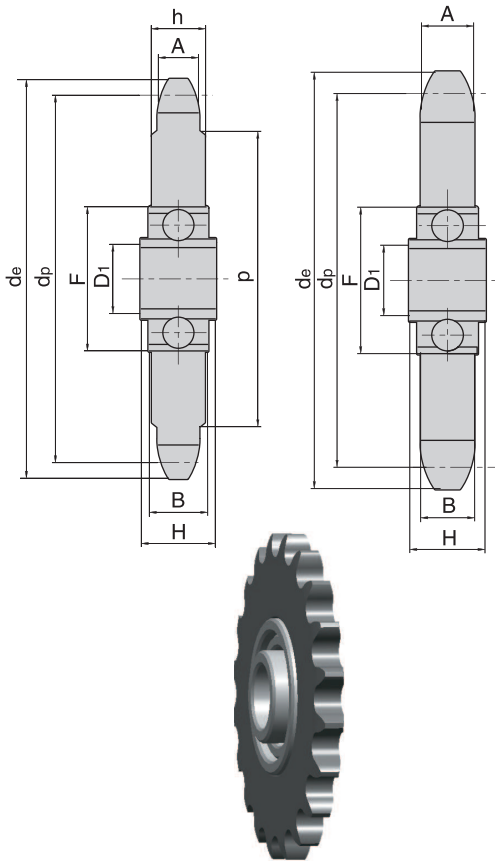
链轮 SPROCKET	mm
齿侧倒角半径 Tooth Radius r	32.0
齿侧倒角宽 Radius Width C	3.5
齿宽 Tooth Width h <sub>1</sub>	18.5



Z	d <sub>e</sub>	d <sub>p</sub>	D	H	d	
09	108.0	92.84	25	40	63	
			30			
			32			
			35			
			38			
10	117.9	102.74	25	40	70	
			30			
			32			
			35			
			38			
11	127.8	112.68	25	45	77	
			28			
			30			
			32			
			35			
			38			
			40			
			42			
			45			
			50			82
			60			93
12	137.8	122.68	25	45	88	
			28			
			30			
			32			
			35			
			38			
			40			
			42			
			45			
			50			93
			60			
13	147.8	132.65	25	45	98	
			28			
			31			
			32			
			35			
			38			
			40			
			42			
			45			
			48			
			50			
60						
14	157.8	142.68	32	45	108	
			35			
			38			
			40			
			42			
			45			
			48			
15	167.9	152.72	32	45	118	
			35			
			38			
			40			
			42			
			45			
			48			
16	177.9	162.75	38	50	120	
			40			
			42			
			45			
			48			
			50			
			60			
			65			
			70			

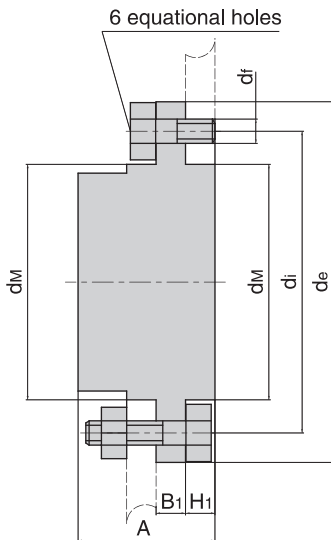
Z	d <sub>e</sub>	d <sub>p</sub>	D	H	d
17	187.9	172.78	38	50	120
			40		
			42		
			45		
			48		
			50		
			60		
18	198.0	182.85	38	50	120
			40		
			42		
			45		
			48		
			50		
			60		
19	208.1	192.91	38	50	120
			40		
			42		
			45		
			48		
			50		
			60		
20	218.1	202.98	38	50	120
			40		
			42		
			45		
			48		
			50		
			60		

## 球轴承惰轮 Idler Sprocket with Ball Bearing



Z	Pitch	de	dp	A	D1	F	B	H	h
23	8 × 3	62.15	58.75	2.8	16	40	12	18.3	7
21	3/8 " × 7/32 "	68.00	63.90	5.3	16	40	12	18.3	7
18	1/2 " × 1/8 "	78.90	73.14	3.0	16	40	12	18.3	7
18	1/2 " × 3/16 "	78.90	73.13	4.5	16	40	12	18.3	7
16	1/2 " × 5/16 "	69.50	65.10	7.2	16	40	12	18.3	
18	1/2 " × 5/16 "	77.80	73.14	7.2	16	40	12	18.3	
14	5/8 " × 3/8 "	78.00	71.34	9.1	16	40	12	18.3	
15	5/8 " × 3/8 "	83.00	76.36	9.1	16	40	12	18.3	
17	5/8 " × 3/8 "	93.00	86.39	9.1	16	40	12	18.3	
13	3/4 " × 7/16 "	87.50	79.59	11.1	16	40	12	18.3	
15	3/4 " × 7/16 "	99.80	91.63	11.1	16	40	12	18.3	
12	1 " × 17.02	109.00	98.14	16.2	20	47	14	17.7	
13	1 " 1/4 × 3/4 "	147.80	132.65	18.5	25	52	15	21.0	

## 凸台分离式链轮 Disassembling Hubs for Sprocket



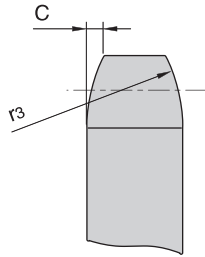
Nr.	de	di	d <sub>m</sub> <sup>h9</sup>	A	Df	B1	H1
30	55	45	30	20.0	4.2	4	3.0
40	70	58	40	25.0	5.2	5	5.2
50	80	67	50	32.0	6.2	7	7.0
60	90	76	60	38.5	6.2	7	8.7
70	110	94	70	45.5	8.2	8	10.5
80	130	107	80	55.0	8.2	12	15.0
100	170	140	100	73.0	10.2	17	23.0
140	220	182	140	83.0	12.2	20	23.0
160	245	205	160	93.0	16.5	25	25.0



# 链轮 SPROCKET ASA 25

1/4" × 1/8"  
6.35 × 3.18mm

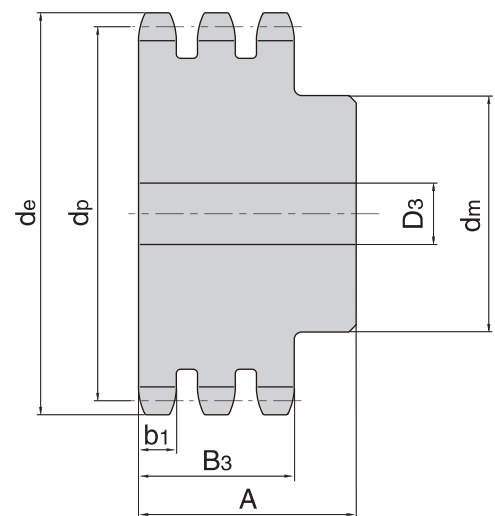
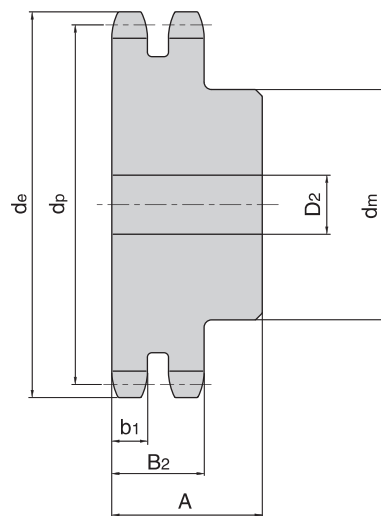
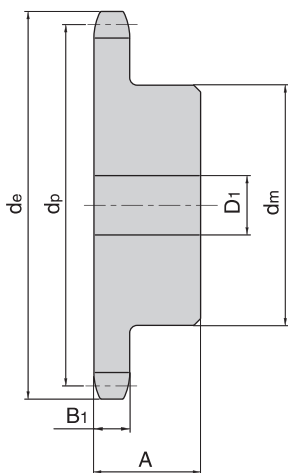
配对滚子链条标准为DIN8188 ISO/R 606-ANSI B 29.1  
For Roller Chain Acc.to DIN8188 ISO/R 606-ANSI B 29.1



小链轮 PINION	mm
齿侧倒角半径 Tooth Radius $r_3$	6.0
齿侧倒角宽 Radius Width C	0.6
齿宽 Tooth Width $B_1$	2.9

链条 CHAIN	mm
节距 Pitch	6.35
内节内宽 Internal Width	3.18
滚子直径 Roller Diameter	3.30

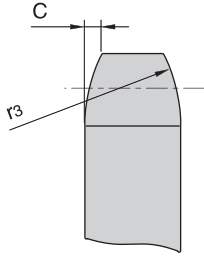
Z	$d_e$	$d_p$	Simplex		
			$d_m$	D1	A
9	21.26	18.57	11.1	6.4	12.7
10	23.35	20.55	12.7	6.4	12.7
11	25.44	22.54	14.3	6.4	12.7
12	27.51	24.53	15.9	6.4	12.7
13	29.57	26.53	18.3	6.4	12.7
14	31.63	28.54	20.6	6.4	12.7
15	33.68	30.54	22.6	6.4	12.7
16	35.73	32.55	24.6	6.4	12.7
17	37.78	34.56	26.2	6.4	12.7
18	39.82	36.57	31.0	6.4	12.7
19	41.86	38.58	32.5	6.4	12.7
20	43.90	40.59	34.9	6.4	15.9
21	45.94	42.61	36.5	6.4	15.9
22	47.98	44.62	38.1	6.4	15.9
23	50.01	46.63	38.1	6.4	15.9
24	52.04	48.65	38.1	9.5	15.9
25	54.08	50.66	38.1	9.5	15.9
26	56.11	52.68	38.1	9.5	15.9
27	58.14	54.70	38.1	9.5	15.9
28	60.17	56.71	38.1	9.5	15.9
30	64.23	60.75	38.1	9.5	15.9
32	68.28	64.78	38.1	9.5	15.9
35	74.36	70.84	38.1	9.5	19.1
36	76.39	72.86	38.1	9.5	19.1
40	84.49	80.93	50.8	12.7	19.1
42	88.54	84.97	50.8	12.7	19.1
45	94.62	91.03	50.8	12.7	19.1
48	100.69	97.09	50.8	12.7	19.1
54	112.84	109.21	50.8	12.7	19.1
60	124.98	121.33	50.8	12.7	19.1
70	145.20	141.54	50.8	12.7	19.1
72	149.25	145.58	50.8	12.7	19.1



# 链轮 SPROCKET ASA 35

**3/8" × 3/16"**  
**9.525 × 4.77mm**

配对滚子链条标准为 DIN8188 ISO/R 606-ANSI B 29.1  
For Roller Chain Acc.to DIN8188 ISO/R 606-ANSI B 29.1



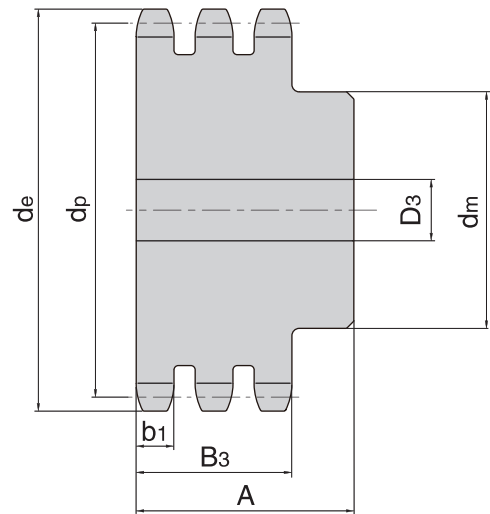
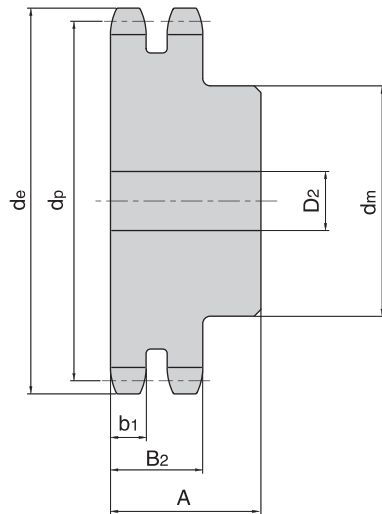
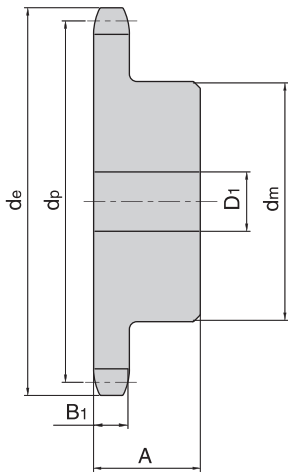
## 小链轮 PINION mm

齿侧倒角半径 Tooth Radius $r_3$	10.0
齿侧倒角宽 Radius Width C	1.2
齿宽 Tooth Width $B_1$	4.3
齿宽 Tooth Width $b_1$	4.1
齿宽 Tooth Width $B_2$	14.3

## 链条 CHAIN mm

节距 Pitch	9.525
内节内宽 Internal Width	4.77
滚子直径 Roller Diameter	5.08

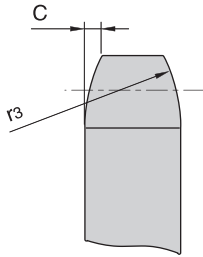
Z	de	dp	Simplex			Duplex		
			dm	D <sub>1</sub>	A	dm	D <sub>2</sub>	A
8	28.71	24.89	19.1	9.5	19.1			
9	31.88	27.85	21.4	9.5	19.1			
10	35.03	30.82	24.6	9.5	19.1			
11	38.15	33.81	27.0	9.5	19.1			
12	41.26	36.80	31.0	12.7	19.1	25.0	12.7	31.8
13	44.36	39.80	31.8	12.7	19.1	30.6	12.7	31.8
14	47.45	42.80	31.8	12.7	19.1	31.8	12.7	31.8
15	50.53	45.81	34.1	12.7	19.1	35.7	12.7	31.8
16	53.60	48.82	37.3	12.7	19.1	37.3	12.7	31.8
17	56.67	51.84	40.5	12.7	19.1	40.5	12.7	31.8
18	59.73	54.85	43.7	12.7	19.1	43.7	12.7	31.8
19	62.80	57.87	46.8	12.7	19.1	47.6	12.7	31.8
20	65.85	60.89	49.2	12.7	19.1	49.2	19.1	34.9
21	68.91	63.91	50.8	12.7	22.2	27.0	19.1	34.9
22	71.96	66.93	50.8	12.7	22.2	30.2	19.1	34.9
23	75.01	69.95	50.8	12.7	22.2	31.8	19.1	34.9
24	78.06	72.97	50.8	12.7	22.2	31.8	19.1	34.9
25	81.11	76.00	50.8	12.7	22.2	31.8	19.1	34.9
26	84.16	79.02	50.8	12.7	22.2	63.5	19.1	34.9
27	87.21	82.05	50.8	12.7	22.2	63.5	19.1	34.9
28	90.25	85.07	50.8	12.7	22.2	63.5	19.1	34.9
30	96.34	91.12	50.8	12.7	22.2	63.5	19.1	34.9
32	102.42	97.18	50.8	15.9	22.2	63.5	19.1	34.9
35	111.55	106.26	50.8	15.9	22.2	63.5	19.1	34.9
36	114.59	109.29	57.2	15.9	22.2	63.5	19.1	34.9
40	126.74	121.40	57.2	15.1	25.4	63.5	19.1	34.9
42	132.82	127.46	57.2	15.1	25.4	63.5	19.1	34.9
45	141.93	136.55	57.2	15.1	25.4	63.5	19.1	34.9
48	151.04	145.64	57.2	15.1	25.4	63.5	19.1	34.9
54	169.25	163.82	57.2	15.1	25.4	63.5	19.1	34.9
60	187.46	182.00	57.2	18.3	25.4	63.5	19.1	34.9
70	217.81	212.30	57.2	18.3	25.4	88.9	19.1	38.1
72	223.87	218.37	57.2	18.3	25.4	88.9	19.1	38.1
80	248.14	242.61	57.2	18.3	25.4	88.9	19.1	38.1
84	260.28	254.74	57.2	18.3	25.4	88.9	19.1	38.1
96	296.67	291.11	57.2	18.3	25.4	88.9	25.4	38.1



# 链轮 SPROCKET ASA 40

1/2" × 5/16"  
12.7 × 7.94mm

配对滚子链条标准为DIN8188 ISO/R 606-ANSI B 29.1  
For Roller Chain Acc.to DIN8188 ISO/R 606-ANSI B 29.1

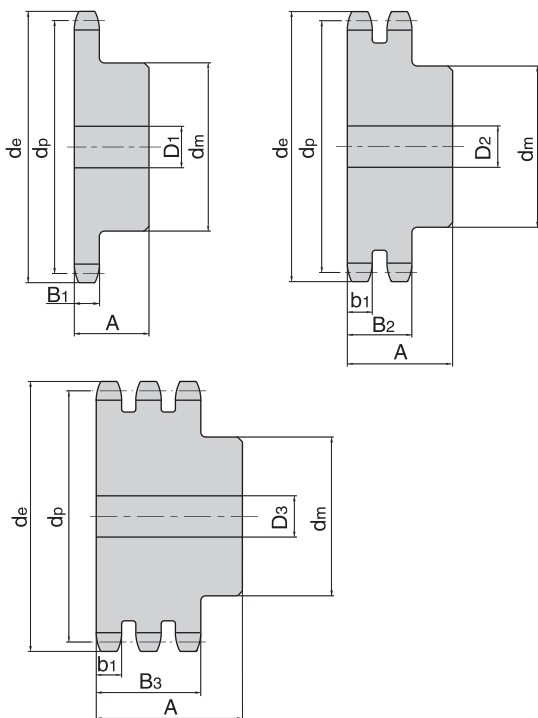


## 小链轮 PINION

	mm
齿侧倒角半径 Tooth Radius $r_3$	3.5
齿侧倒角宽 Radius Width C	1.6
齿宽 Tooth Width $B_1$	7.2
齿宽 Tooth Width $b_1$	7.0
齿宽 Tooth Width $B_2$	21.4
齿宽 Tooth Width $B_3$	35.8

## 链条 CHAIN

	mm
节距 Pitch	12.70
内节内宽 Internal Width	7.85
滚子直径 Roller Diameter	7.95

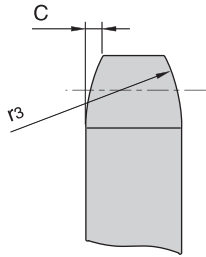


Z	de	dp	Simplex			Duplex			Triplex		
			dm	D1	A	dm	D2	A	dm	D3	A
8	38.28	33.19	24.6	12.7	11.1						
9	42.51	37.13	17.5	12.7	14.3						
10	46.71	41.10	31.8	12.7	38.1						
11	50.87	45.08	34.9	12.7	42.9	36.5	12.7	38.1	36.5	12.7	54.0
12	55.02	49.07	39.7	12.7	46.0	39.7	12.7	38.1	39.7	12.7	54.0
13	59.15	53.07	39.7	12.7	50.8	38.1	12.7	38.1	38.1	12.7	54.0
14	63.26	57.07	42.9	12.7	54.0	42.9	12.7	38.1	42.9	12.7	54.0
15	67.37	61.08	46.0	12.7	58.7	46.0	12.7	38.1	46.0	12.7	54.0
16	71.47	65.10	50.8	15.9	63.5	50.8	15.9	38.1	50.8	15.9	54.0
17	75.56	69.12	54.0	15.9	66.7	54.0	15.9	38.1	54.0	15.9	54.0
18	79.65	73.14	58.7	15.9	69.9	58.7	15.9	38.1	58.7	15.9	54.0
19	83.73	77.16	63.5	15.9	73.0	63.5	15.9	38.1	63.5	15.9	54.0
20	87.80	81.18	66.7	15.9	76.2	66.7	15.9	41.3	66.7	15.9	57.2
21	91.88	85.21	69.9	15.9	82.6	69.9	15.9	41.3	69.9	15.9	57.2
22	95.95	89.24	73.0	15.9	82.6	73.0	15.9	41.3	73.0	15.9	57.2
23	100.02	93.27	76.2	15.9	82.6	76.2	15.9	41.3	76.2	15.9	57.2
24	104.09	97.30	82.6	15.9	82.6	82.6	15.9	41.3	82.6	15.9	57.2
25	108.15	101.33	82.6	15.9	82.6	82.6	15.9	41.3	82.6	15.9	57.2
26	112.21	105.36	82.6	15.9	82.6	82.6	22.2	41.3	82.6	22.2	57.2
27	116.28	109.40	82.6	15.9	82.6	82.6	22.2	41.3	82.6	22.2	57.2
28	120.34	113.43	82.6	15.9	82.6	82.6	22.2	41.3	82.6	22.2	57.2
29	124.39	117.46	82.6	15.9	82.6	82.6	22.2	41.3	82.6	22.2	57.2
30	128.45	121.50	82.6	15.9	82.6	82.6	22.2	41.3	82.6	22.2	57.2
31	132.51	125.53	82.6	15.9	82.6	82.6	22.2	41.3	82.6	22.2	57.2
32	136.57	129.57	82.6	15.9	82.6	82.6	22.2	41.3	82.6	22.2	57.2
33	140.62	133.61	82.6	15.9	82.6	82.6	22.2	41.3	82.6	22.2	57.2
34	144.67	137.64	82.6	15.9	82.6	82.6	22.2	41.3	82.6	22.2	57.2
35	148.73	141.68	82.6	15.9	82.6	82.6	22.2	41.3	82.6	22.2	57.2
36	152.78	145.72	82.6	15.9	95.3	82.6	23.8	41.3	82.6	23.8	85.7
37	156.83	149.75	82.6	15.9	95.3	82.6	23.8	44.5	82.6	23.8	85.7
38	160.89	153.79	82.6	15.9	95.3	82.6	23.8	44.5	82.6	23.8	85.7
39	164.94	157.83	82.6	15.9	95.3	95.3	23.8	44.5	95.3	23.8	85.7
40	168.99	161.87	88.9	19.1	95.3	95.3	23.8	44.5	95.3	23.8	85.7
41	173.04	165.91	88.9	19.1	95.3	95.3	23.8	44.5	95.3	23.8	85.7
42	177.09	169.94	88.9	19.1	95.3	95.3	23.8	44.5	95.3	23.8	85.7
43	181.14	173.98	88.9	19.1	95.3	95.3	23.8	44.5	95.3	23.8	85.7
44	185.19	178.02	88.9	19.1	95.3	95.3	23.8	44.5	95.3	23.8	85.7
45	189.24	182.06	88.9	19.1	95.3	95.3	23.8	44.5	95.3	23.8	85.7
46	193.29	186.10	88.9	19.1	95.3	95.3	23.8	44.5	95.3	23.8	85.7
47	197.34	190.14	88.9	19.1	95.3	95.3	23.8	44.5	95.3	23.8	85.7
48	201.38	194.18	88.9	19.1	95.3	95.3	23.8	44.5	95.3	23.8	85.7
49	205.43	198.22	88.9	19.1	95.3	95.3	23.8	44.5	95.3	23.8	85.7
50	209.48	202.26	88.9	19.1	95.3	95.3	23.8	44.5	95.3	23.8	85.7
51	213.53	206.30	88.9	19.1	95.3	95.3	23.8	44.5	95.3	23.8	85.7
52	217.58	210.34	88.9	19.1	95.3	95.3	23.8	44.5	95.3	23.8	85.7
53	221.62	214.38	88.9	19.1	95.3	95.3	23.8	44.5	95.3	23.8	85.7
54	225.67	218.42	88.9	19.1	95.3	95.3	23.8	44.5	95.3	23.8	85.7
55	229.72	222.46	88.9	19.1	95.3	95.3	23.8	44.5	95.3	23.8	85.7
56	233.76	226.50	88.9	19.1	95.3	95.3	23.8	44.5	95.3	23.8	85.7
57	237.81	230.54	88.9	19.1	95.3	95.3	23.8	44.5	95.3	23.8	85.7
58	241.86	234.58	88.9	19.1	95.3	95.3	23.8	44.5	95.3	23.8	85.7
59	245.90	238.62	88.9	19.1	95.3	95.3	23.8	44.5	95.3	23.8	85.7
60	249.95	242.66	88.9	19.1	95.3	95.3	23.8	44.5	95.3	23.8	85.7
70	290.41	283.07	101.6	19.1	108.0	108.0	30.2	54.0	108.0	30.2	66.7
72	298.50	291.15	101.6	19.1	108.0	108.0	30.2	54.0	108.0	30.2	66.7
80	330.86	323.49	101.6	19.1	108.0	108.0	30.2	54.0	108.0	30.2	69.9
84	347.03	339.65	101.6	19.1	108.0	108.0	30.2	54.0	108.0	30.2	69.9
96	395.56	388.15	101.6	25.4	108.0	108.0	30.2	54.0	108.0	30.2	69.9

# 链轮 SPROCKET ASA 41

**3/8" × 1/4"**  
**12.7 × 6.38mm**

配对滚子链条标准为DIN8188 ISO/R 606-ANSI B 29.1  
For Roller Chain Acc.to DIN8188 ISO/R 606-ANSI B 29.1

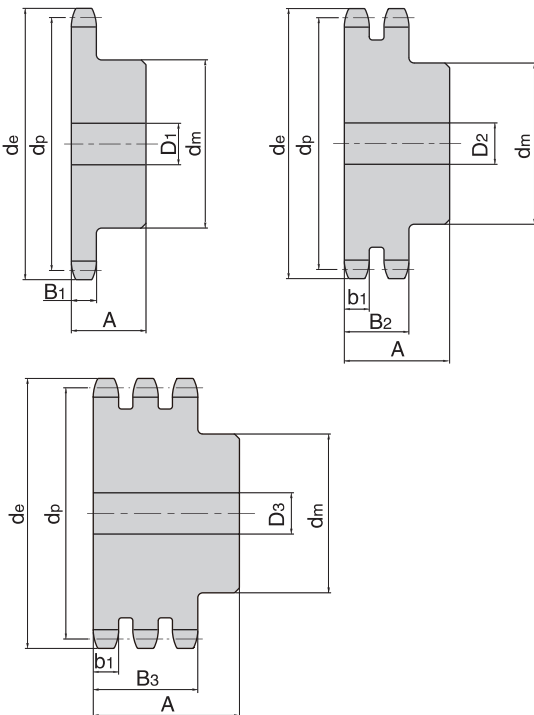


## 小链轮 PINION

	mm
齿侧倒角半径 Tooth Radius $r_3$	13.0
齿侧倒角宽 Radius Width C	1.4
齿宽 Tooth Width $B_1$	5.9

## 链条 CHAIN

	mm
节距 Pitch	12.70
内节内宽 Internal Width	6.25
滚子直径 Roller Diameter	7.77



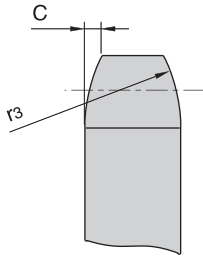
Z	de	dp	Simplex		
			dm	D1	A
6	29.62	25.40	16.7	9.5	22.2
7	33.99	29.27	19.1	9.5	22.2
8	38.28	33.19	25.0	12.7	22.2
9	42.51	37.13	28.6	12.7	22.2
10	46.71	41.10	31.8	12.7	22.2
11	50.87	45.08	36.5	12.7	22.2
12	55.02	49.07	39.7	12.7	22.2
13	59.15	53.07	39.7	12.7	22.2
14	63.26	57.07	44.5	12.7	22.2
15	67.37	61.08	48.4	12.7	22.2
16	71.47	65.10	52.4	15.9	22.2
17	75.56	69.12	56.8	15.9	25.4
18	79.65	73.14	60.3	15.9	25.4
19	83.73	77.16	62.7	15.9	25.4
20	87.80	81.18	69.9	15.9	25.4
21	91.88	85.21	76.2	15.9	25.4
22	95.95	89.24	81.0	15.9	25.4
23	100.02	93.27	82.6	15.9	25.4
24	104.09	97.30	82.6	15.9	25.4
25	108.15	101.33	82.6	15.9	25.4
26	112.21	105.36	82.6	15.9	25.4
27	116.28	109.40	82.6	15.9	25.4
28	120.34	113.43	82.6	15.9	25.4
29	124.39	117.46	82.6	15.9	25.4
30	128.45	121.50	82.6	15.9	25.4
31	132.51	125.53	82.6	15.9	25.4
32	136.57	129.57	82.6	15.9	25.4
33	140.62	133.61	82.6	15.9	25.4
34	144.67	137.64	82.6	15.9	25.4
35	148.73	141.68	82.6	15.9	25.4
36	152.78	145.72	82.6	15.9	27.0
37	156.83	149.75	82.6	15.9	27.0
38	160.89	153.79	82.6	15.9	27.0
39	164.94	157.83	82.6	15.9	27.0
40	168.99	161.87	82.6	19.1	27.0
41	173.04	165.91	88.9	19.1	27.0
42	177.09	169.94	88.9	19.1	27.0
43	181.14	173.98	88.9	19.1	27.0
44	185.19	178.02	88.9	19.1	27.0
45	189.24	182.06	88.9	19.1	27.0
46	193.29	186.10	88.9	19.1	27.0
47	197.34	190.14	88.9	19.1	27.0
48	201.38	194.18	88.9	19.1	27.0
49	205.43	198.22	88.9	19.1	27.0
50	209.48	202.26	88.9	19.1	27.0
51	213.53	206.30	88.9	19.1	27.0
52	217.58	210.34	88.9	19.1	27.0
53	221.62	214.38	88.9	19.1	27.0
54	225.67	218.42	88.9	19.1	27.0
55	229.72	222.46	88.9	19.1	27.0
56	233.76	226.50	88.9	19.1	27.0
57	237.81	230.54	88.9	19.1	27.0
58	241.86	234.58	88.9	19.1	27.0
59	245.90	238.62	88.9	19.1	27.0
60	249.95	242.66	88.9	19.1	27.0
70	290.41	283.07	101.6	19.1	30.2
72	298.50	291.15	101.6	19.1	30.2
80	330.86	323.49	101.6	19.1	30.2
84	347.03	339.65	101.6	19.1	30.2
96	395.56	388.15	101.6	25.4	30.2



# 链轮 SPROCKET ASA 50

5/8" × 3/8"  
15.875 × 9.52mm

配对滚子链条标准为DIN8188 ISO/R 606-ANSI B 29.1  
For Roller Chain Acc.to DIN8188 ISO/R 606-ANSI B 29.1

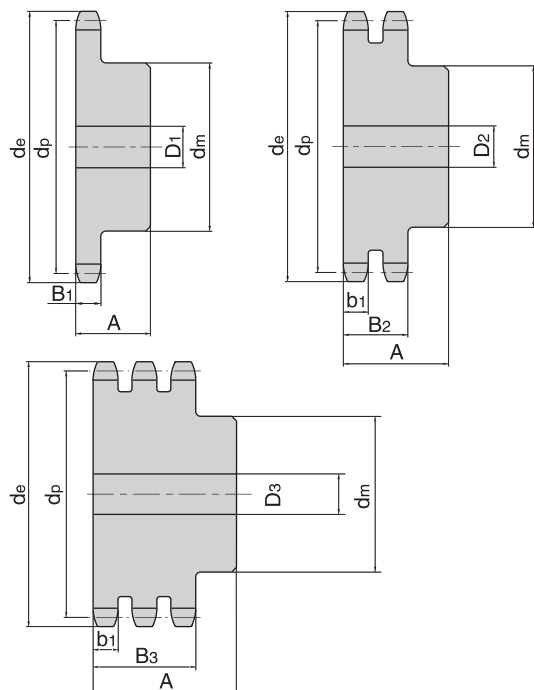


## 小链轮 PINION

	mm
齿侧倒角半径 Tooth Radius $r_3$	17.0
齿侧倒角宽 Radius Width C	2.0
齿宽 Tooth Width $B_1$	8.7
齿宽 Tooth Width $b_1$	8.4
齿宽 Tooth Width $B_2$	26.5
齿宽 Tooth Width $B_3$	44.6

## 链条 CHAIN

	mm
节距 Pitch	15.875
内节内宽 Internal Width	9.400
滚子直径 Roller Diameter	10.160

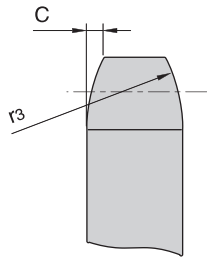


Z	de	dp	Simplex			Duplex			Triplex		
			dm	D1	A	dm	D2	A	dm	D3	A
8	47.85	41.48	28.58	15.88	25.40						
9	53.14	46.42	34.93	15.88	25.40						
10	58.38	51.37	39.69	15.88	25.40						
11	63.59	56.35	44.20	15.88	25.40	37.31	15.88	44.45	37.31	15.88	63.50
12	68.77	61.34	50.40	15.88	25.40	42.86	15.88	44.45	42.86	15.88	63.50
13	73.93	66.33	47.63	15.88	25.40	47.63	15.88	44.45	47.63	15.88	63.50
14	79.08	71.34	28.58	15.88	25.40	52.39	15.88	44.45	52.39	15.88	63.50
15	84.21	76.35	34.93	15.88	25.40	58.74	19.05	44.45	58.74	19.05	63.50
16	89.33	81.37	63.50	15.88	25.40	63.50	19.05	44.45	63.50	19.05	63.50
17	94.45	86.39	68.26	15.88	25.40	68.26	19.05	44.45	68.26	19.05	63.50
18	99.56	91.42	73.03	15.88	25.40	74.61	19.05	44.45	74.61	19.05	63.50
19	104.66	96.45	76.20	19.05	25.40	79.38	25.40	44.45	79.38	25.40	63.50
20	109.76	101.48	76.20	19.05	25.40	82.55	25.40	44.45	92.08	25.40	66.68
21	114.85	106.51	76.20	19.05	25.40	88.90	25.40	44.45	92.08	25.40	66.68
22	119.94	111.55	76.20	19.05	25.40	90.49	25.40	47.63	90.49	25.40	66.68
23	125.02	116.59	76.20	19.05	25.40	92.08	25.40	47.63	92.08	25.40	66.68
24	130.11	121.62	76.20	19.05	31.75	92.08	25.40	47.63	92.08	25.40	66.68
25	135.19	126.66	76.20	19.05	31.75	92.08	25.40	47.63	92.08	25.40	66.68
26	140.27	131.70	76.20	19.05	31.75	95.25	25.40	47.63	95.25	25.40	66.68
27	145.34	136.74	76.20	19.05	31.75	95.25	25.40	47.63	95.25	25.40	66.68
28	150.42	141.79	76.20	19.05	31.75	95.25	25.40	47.63	95.25	25.40	66.68
29	155.49	146.83	76.20	19.05	31.75	95.25	25.40	47.63	95.25	25.40	66.68
30	160.57	151.87	82.55	19.05	31.75	95.25	25.40	47.63	95.25	25.40	66.68
31	165.64	156.92	82.55	19.05	31.75	95.25	25.40	47.63	95.25	25.40	66.68
32	170.71	161.96	82.55	19.05	31.75	95.25	25.40	47.63	95.25	25.40	66.68
33	175.78	167.01	82.55	19.05	31.75	95.25	25.40	47.63	95.25	25.40	66.68
34	180.84	172.05	82.55	19.05	31.75	95.25	25.40	47.63	95.25	25.40	66.68
35	185.91	177.10	82.55	19.05	31.75	95.25	25.40	47.63	95.25	25.40	66.68
36	190.98	182.15	82.55	19.05	31.75	101.60	30.16	53.98	101.60	30.16	69.85
37	196.04	187.19	82.55	19.05	31.75	101.60	30.16	53.98	101.60	30.16	69.85
38	201.11	192.24	82.55	19.05	31.75	101.60	30.16	53.98	101.60	30.16	69.85
39	206.17	197.29	82.55	19.05	31.75	101.60	30.16	53.98	101.60	30.16	69.85
40	211.24	202.33	82.55	19.05	31.75	101.60	30.16	53.98	101.60	30.16	69.85
41	216.30	207.38	82.55	19.05	31.75	101.60	30.16	53.98	101.60	30.16	69.85
42	221.36	212.43	82.55	19.05	31.75	101.60	30.16	53.98	101.60	30.16	69.85
43	226.42	217.48	82.55	19.05	31.75	101.60	30.16	53.98	101.60	30.16	69.85
44	231.49	222.53	82.55	19.05	31.75	101.60	30.16	53.98	101.60	30.16	69.85
45	236.55	227.58	95.25	19.05	31.75	101.60	30.16	53.98	101.60	30.16	69.85
46	241.61	232.63	95.25	19.05	31.75	101.60	30.16	60.33	101.60	30.16	69.85
47	246.67	237.68	95.25	19.05	31.75	101.60	30.16	60.33	101.60	30.16	69.85
48	251.73	242.73	95.25	25.40	31.75	107.95	30.16	60.33	101.60	30.16	79.38
49	256.79	247.78	95.25	25.40	31.75	107.95	30.16	60.33	101.60	30.16	79.38
50	261.85	252.82	95.25	25.40	31.75	107.95	30.16	60.33	101.60	30.16	79.38
51	266.91	257.87	95.25	25.40	31.75	107.95	30.16	60.33	101.60	30.16	79.38
52	271.97	262.92	95.25	25.40	31.75	107.95	30.16	60.33	101.60	30.16	79.38
53	277.03	267.97	95.25	25.40	31.75	107.95	30.16	60.33	101.60	30.16	79.38
54	282.09	273.03	95.25	25.40	31.75	107.95	30.16	60.33	101.60	30.16	79.38
55	287.15	278.08	95.25	25.40	31.75	107.95	33.34	60.33	101.60	33.34	79.38
56	292.21	283.13	95.25	25.40	31.75	107.95	33.34	60.33	101.60	33.34	79.38
57	297.26	288.18	95.25	25.40	31.75	107.95	33.34	60.33	101.60	33.34	79.38
58	302.32	293.23	95.25	25.40	31.75	107.95	33.34	60.33	101.60	33.34	79.38
59	307.38	298.28	95.25	25.40	31.75	107.95	33.34	60.33	101.60	33.34	79.38
60	312.44	303.33	95.25	25.40	31.75	107.95	33.34	60.33	114.30	33.34	79.38
70	363.01	353.84	95.25	25.40	31.75	107.95	33.34	60.33	114.30	33.34	79.38
72	373.12	363.94	95.25	25.40	44.45	107.95	33.34	60.33	120.65	33.34	88.90
80	413.57	404.36	107.95	25.40	44.45				120.65	33.34	88.90
84	433.79	424.57	107.95	25.40	44.45				120.65	33.34	88.90
96	494.46	485.19	107.95	25.40	44.45				120.65	33.34	95.25

# 链轮 SPROCKET ASA 60

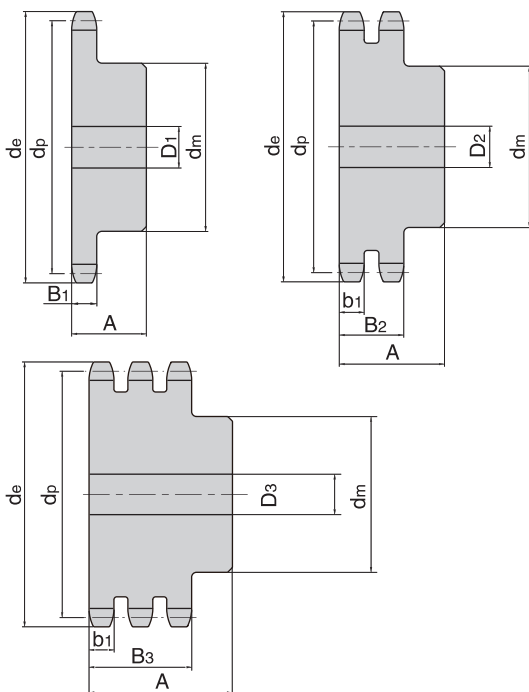
## 3/4" x 1/2" 19.05 x 12.7mm

配对滚子链条标准为 DIN8188 ISO/R 606-ANSI B 29.1  
For Roller Chain Acc.to DIN8188 ISO/R 606-ANSI B 29.1



小链轮 PINION	mm
齿侧倒角半径 Tooth Radius $r_3$	20.0
齿侧倒角宽 Radius Width C	2.4
齿宽 Tooth Width $B_1$	11.6
齿宽 Tooth Width $b_1$	11.3
齿宽 Tooth Width $B_2$	34.1
齿宽 Tooth Width $B_3$	56.9

链条 CHAIN	mm
节距 Pitch	19.05
内节内宽 Internal Width	12.57
滚子直径 Roller Diameter	11.91

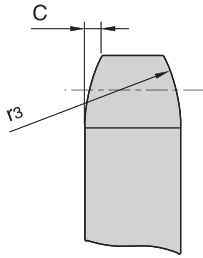


Z	$d_e$	$d_p$	Simplex			Duplex			Triplex		
			$d_m$	$D_1$	A	$d_m$	$D_2$	A	$d_m$	$D_3$	A
8	57.42	49.78	11.9	15.9	31.8						
9	63.77	55.70	14.3	19.1	31.8						
10	70.06	61.65	23.8	19.1	31.8						
11	76.31	67.62	1.6	19.1	31.8	46.0	25.4	54.0	46.0	25.4	76.2
12	82.53	73.60	9.5	19.1	31.8	54.0	25.4	54.0	54.0	25.4	76.2
13	88.72	79.60	8.7	19.1	31.8	57.2	25.4	54.0	57.2	25.4	76.2
14	94.89	85.61	14.3	19.1	31.8	63.5	25.4	54.0	63.5	25.4	76.2
15	101.05	91.63	22.2	19.1	31.8	71.4	25.4	54.0	71.4	25.4	76.2
16	107.20	97.65	1.6	19.1	31.8	76.2	25.4	54.0	76.2	25.4	76.2
17	113.34	103.67	6.4	19.1	31.8	82.6	25.4	54.0	82.6	25.4	76.2
18	119.47	109.70	88.9	19.1	31.8	88.9	25.4	54.0	88.9	25.4	76.2
19	125.59	115.74	88.9	19.1	31.8	93.7	25.4	54.0	93.7	25.4	76.2
20	131.71	121.78	98.4	19.1	31.8	95.3	25.4	54.0	95.3	25.4	76.2
21	137.82	127.82	101.6	19.1	31.8	104.8	25.4	54.0	104.8	25.4	76.2
22	143.93	133.86	101.6	19.1	31.8	108.0	25.4	54.0	108.0	25.4	76.2
23	150.03	139.90	101.6	19.1	31.8	108.0	25.4	54.0	108.0	25.4	76.2
24	156.13	145.95	101.6	19.1	31.8	108.0	25.4	54.0	108.0	25.4	76.2
25	162.23	151.99	101.6	19.1	31.8	108.0	25.4	54.0	108.0	25.4	76.2
26	168.32	158.04	101.6	19.1	31.8	108.0	25.4	54.0	108.0	25.4	76.2
27	174.41	164.09	101.6	19.1	31.8	108.0	25.4	54.0	108.0	25.4	76.2
28	180.50	170.14	101.6	19.1	31.8	108.0	25.4	54.0	108.0	25.4	76.2
29	186.59	176.19	101.6	19.1	31.8	108.0	25.4	54.0	108.0	25.4	76.2
30	192.68	182.25	101.6	19.1	31.8	108.0	25.4	54.0	108.0	25.4	76.2
31	198.76	188.30	101.6	19.1	31.8	108.0	25.4	54.0	108.0	25.4	76.2
32	204.85	194.35	101.6	19.1	31.8	114.3	31.8	60.3	108.0	25.4	76.2
33	210.93	200.41	101.6	25.4	31.8	114.3	31.8	60.3	108.0	25.4	76.2
34	217.01	206.46	101.6	25.4	31.8	114.3	31.8	60.3	108.0	25.4	76.2
35	223.09	212.52	101.6	25.4	31.8	114.3	31.8	60.3	114.3	31.8	82.6
36	229.17	218.57	101.6	25.4	31.8	114.3	31.8	60.3	114.3	31.8	82.6
37	235.25	224.63	108.0	25.4	31.8	114.3	31.8	60.3	114.3	31.8	82.6
38	241.33	230.69	108.0	25.4	31.8	114.3	31.8	60.3	114.3	31.8	82.6
39	247.41	236.74	108.0	25.4	31.8	114.3	31.8	60.3	114.3	31.8	82.6
40	253.48	242.80	108.0	25.4	31.8	120.7	31.8	69.9	114.3	31.8	82.6
41	259.56	248.86	108.0	25.4	31.8	120.7	31.8	69.9	114.3	31.8	82.6
42	265.63	254.92	108.0	25.4	31.8	120.7	31.8	69.9	120.7	31.8	98.4
43	271.71	260.98	108.0	23.8	31.8	120.7	31.8	69.9	120.7	31.8	98.4
44	277.78	267.03	108.0	23.8	31.8	120.7	31.8	69.9	120.7	31.8	98.4
45	283.86	273.09	108.0	23.8	31.8	120.7	31.8	69.9	120.7	31.8	98.4
46	289.93	279.15	108.0	23.8	31.8	120.7	31.8	69.9	120.7	31.8	98.4
47	296.00	285.21	108.0	23.8	31.8	120.7	31.8	69.9	120.7	31.8	98.4
48	302.08	291.27	108.0	23.8	31.8	120.7	31.8	69.9	120.7	31.8	98.4
49	308.15	297.33	108.0	23.8	31.8	120.7	31.8	69.9	120.7	31.8	98.4
50	314.22	303.39	108.0	23.8	31.8	120.7	31.8	69.9	120.7	31.8	98.4
51	320.29	309.45	108.0	23.8	31.8	120.7	31.8	69.9	120.7	31.8	98.4
52	326.36	315.51	108.0	23.8	31.8	120.7	31.8	69.9	120.7	31.8	88.9
53	332.44	321.57	108.0	23.8	31.8	120.7	31.8	69.9	120.7	31.8	88.9
54	338.51	327.63	108.0	23.8	44.5	120.7	31.8	69.9	120.7	31.8	88.9
55	344.58	333.69	108.0	31.8	44.5	120.7	31.8	69.9	120.7	31.8	88.9
56	350.65	339.75	108.0	31.8	44.5	120.7	31.8	69.9	120.7	31.8	88.9
57	356.72	345.81	108.0	31.8	44.5	120.7	31.8	69.9	120.7	31.8	88.9
58	362.79	351.87	108.0	31.8	44.5	120.7	31.8	69.9	120.7	31.8	88.9
59	368.86	357.93	108.0	31.8	44.5	120.7	31.8	69.9	120.7	31.8	88.9
60	374.93	363.99	108.0	31.8	44.5	120.7	31.8	69.9	120.7	31.8	88.9
70	435.61	424.61	108.0	31.8	44.5	127.0	31.8	76.2	127.0	31.8	88.9
72	447.75	436.73	108.0	31.8	50.8	127.0	31.8	76.2	127.0	31.8	88.9
80	496.28	485.23	108.0	31.8	50.8	127.0	31.8	76.2	139.7	38.1	88.9
84	520.55	509.48	120.7	31.8	50.8	127.0	31.8	76.2	139.7	38.1	88.9
96	593.35	582.23	127.0	31.8	57.2	139.7	31.8	88.9	139.7	38.1	101.6

# 链轮 SPROCKET ASA 80

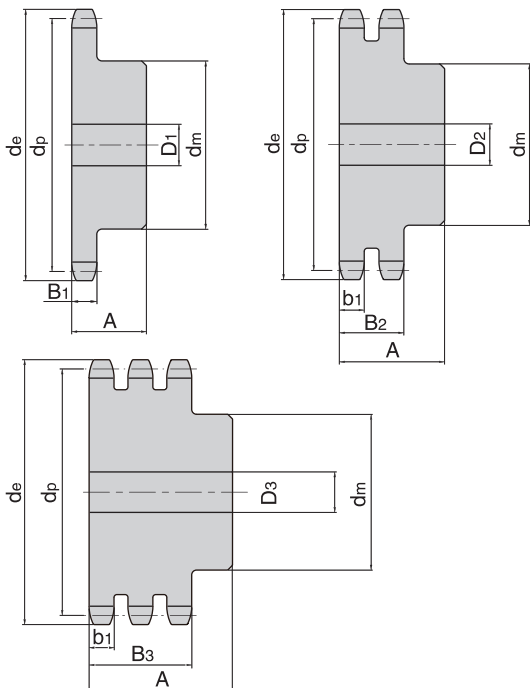
## 1" × 5/8" 25.4 × 15.88mm

配对滚子链条标准为DIN8188 ISO/R 606-ANSI B 29.1  
For Roller Chain Acc.to DIN8188 ISO/R 606-ANSI B 29.1



小链轮 PINION	mm
齿侧倒角半径 Tooth Radius $r_3$	16.0
齿侧倒角宽 Radius Width C	3.2
齿宽 Tooth Width $B_1$	14.6
齿宽 Tooth Width $b_1$	14.1
齿宽 Tooth Width $B_2$	43.4
齿宽 Tooth Width $B_3$	72.7

链条 CHAIN	mm
节距 Pitch	25.40
内节内宽 Internal Width	15.75
滚子直径 Roller Diameter	15.88

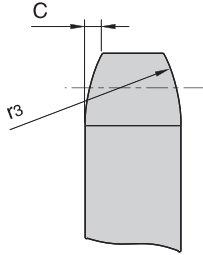


Z	de	dp	Simplex			Duplex			Triplex		
			dm	D1	A	dm	D2	A	dm	D3	A
8	76.56	66.37	49.2	25.4	41.3						
9	85.03	74.26	57.2	25.4	41.3						
10	93.41	82.20	65.1	25.4	41.3	65.1	25.4	63.5			
11	101.74	90.16	71.4	25.4	41.3	63.5	25.4	63.5	63.5	25.4	92.1
12	110.03	98.14	79.4	25.4	41.3	72.2	25.4	63.5	21.4	25.4	92.1
13	118.29	106.14	86.2	25.4	38.1	80.2	25.4	63.5	4.0	25.4	92.1
14	126.52	114.15	92.6	25.4	38.1	88.1	25.4	63.5	11.9	25.4	92.1
15	134.74	122.17	96.8	25.4	38.1	96.4	25.4	63.5	20.2	25.4	92.1
16	142.93	130.20	101.6	25.4	38.1	101.6	25.4	69.9	101.6	25.4	98.4
17	151.12	138.23	101.6	25.4	38.1	112.3	25.4	69.9	10.7	25.4	98.4
18	159.29	146.27	108.0	25.4	38.1	120.3	25.4	69.9	18.7	25.4	98.4
19	167.45	154.32	108.0	25.4	38.1	127.0	25.4	69.9	127.0	25.4	98.4
20	175.61	162.37	108.0	25.4	38.1	127.0	25.4	69.9	127.0	25.4	98.4
21	183.76	170.42	108.0	25.4	44.5	127.0	25.4	69.9	127.0	25.4	98.4
22	191.90	178.48	108.0	25.4	44.5	127.0	25.4	69.9	127.0	25.4	98.4
23	200.04	186.54	108.0	25.4	44.5	127.0	25.4	69.9	127.0	25.4	98.4
24	208.17	194.60	108.0	25.4	44.5	127.0	25.4	69.9	133.4	25.4	98.4
25	216.30	202.66	108.0	25.4	44.5	127.0	25.4	76.2	133.4	25.4	98.4
26	224.43	210.72	120.7	31.8	50.8	133.4	25.4	76.2	133.4	25.4	98.4
27	232.55	218.79	120.7	31.8	50.8						
28	240.67	226.86	120.7	31.8	50.8						
29	248.79	234.93	120.7	30.2	50.8						
30	256.90	243.00	120.7	30.2	50.8	146.1	25.4	76.2	146.1	31.8	108.0
31	265.02	251.07	120.7	30.2	50.8						
32	273.13	259.14	120.7	30.2	50.8	146.1	25.4	76.2			
33	281.24	267.21	120.7	30.2	50.8						
34	289.35	275.28	120.7	30.2	50.8						
35	297.46	283.36	120.7	30.2	50.8	146.1	25.4	76.2	146.1	31.8	108.0
36	305.56	291.43	120.7	30.2	50.8	146.1	31.8	79.4	146.1	31.8	108.0
37	313.67	299.51									
38	321.77	307.58	120.7	30.2	50.8						
39	329.88	315.66	120.7	30.2	50.8						
40	337.98	323.74	120.7	30.2	50.8						
41	346.08	331.81	120.7	31.8	50.8						
42	354.18	339.89	120.7	31.8	50.8	146.1	31.8	79.4	152.4	31.8	114.3
43	362.28	347.97									
44	370.38	356.05	120.7	31.8	50.8						
45	378.48	364.12	120.7	31.8	50.8	146.1	31.8	79.4	152.4	31.8	114.3
46	386.57	372.20	120.7	31.8	50.8						
47	394.67	380.28	120.7	31.8	50.8						
48	402.77	388.36	120.7	31.8	50.8						
49	410.87	396.44	120.7	31.8	50.8						
50	418.96	404.52	120.7	31.8	50.8						
51	427.06	412.60									
52	435.15	420.68				146.1	38.1	95.3	152.4	38.1	114.3
53	443.25	428.76									
54	451.34	436.84	133.4	31.8	50.8						
55	459.44	444.92									
56	467.53	453.00									
57	475.62	461.08									
58	483.72	469.16									
59	491.81	477.24									
60	499.90	485.33	133.4	31.8	50.8	146.1	38.1	95.3	158.8	38.1	120.7
70	580.81	566.15	158.8	38.1	88.9						
76	629.36	614.64	158.8	38.1	88.9	152.4	38.1	101.6	158.8	38.1	120.7
80	661.71	646.97	158.8	38.1	88.9						
84	694.07	679.30	158.8	38.1	88.9						
95	783.04	768.22	158.8	38.1	88.9	152.4	38.1	108.0	158.8	38.1	127.0
96	791.13	776.31	158.8	38.1	88.9						

# 链轮 SPROCKET ASA 100

**1"1/4 × 3/4"**  
**31.75 × 19.05mm**

配对滚子链条标准为DIN8188 ISO/R 606-ANSI B 29.1  
For Roller Chain Acc.to DIN8188 ISO/R 606-ANSI B 29.1



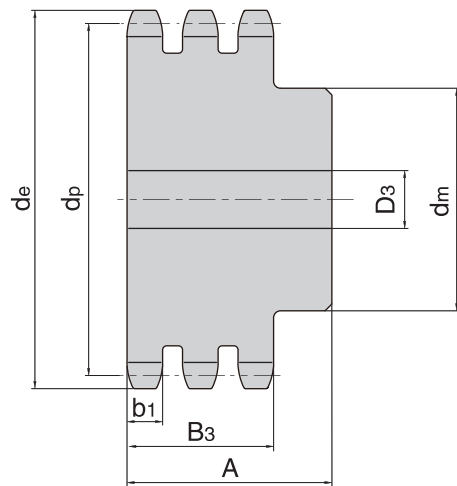
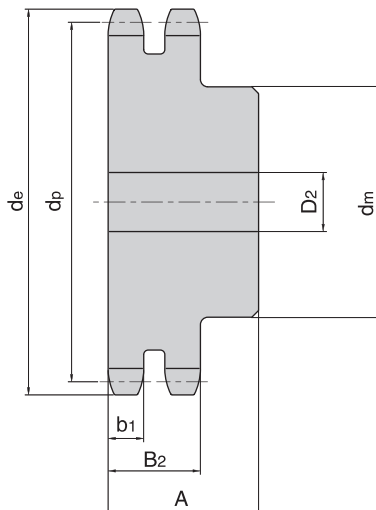
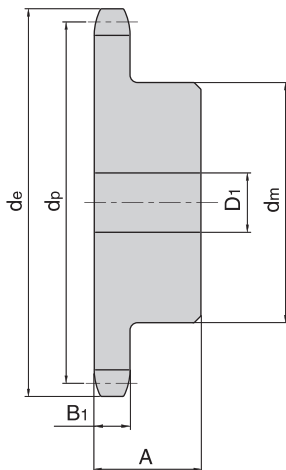
## 小链轮 PINION

	mm
齿侧倒角半径 Tooth Radius $r_3$	33.5
齿侧倒角宽 Radius Width C	4.0
齿宽 Tooth Width $B_1$	17.6
齿宽 Tooth Width $b_1$	17.1
齿宽 Tooth Width $B_2$	52.9

## 链条 CHAIN

	mm
节距 Pitch	31.75
内节内宽 Internal Width	18.90
滚子直径 Roller Diameter	19.05

Z	de	dp	Simplex			Duplex			Triplex		
			dm	D <sub>1</sub>	A	dm	D <sub>2</sub>	A	dm	D <sub>3</sub>	A
8	76.56	66.37	61.9	25.4	47.6					25.4	
9	106.28	92.83	71.4	25.4	47.6	60.3	25.4	73.0		28.6	
10	116.77	102.75	82.6	25.4	47.6	69.9	25.4	73.0		28.6	
11	127.18	112.70	90.5	25.4	47.6	79.4	25.4	73.0	79.4	28.6	108.0
12	137.54	122.67	101.6	25.4	47.6	85.7	28.6	73.0	85.7	31.8	108.0
13	147.86	132.67	98.4	25.4	41.3	20.6	28.6	73.0	96.8	31.8	108.0
14	158.16	142.68	106.4	31.8	41.3	4.8	28.6	73.0	106.4	31.8	108.0
15	168.42	152.71	114.3	31.8	44.5	15.9	31.8	79.4	117.5	31.8	114.3
16	178.67	162.75	114.3	33.3	44.5	127.0	31.8	79.4	127.0	31.8	114.3
17	188.90	172.79	114.3	33.3	44.5	133.4	31.8	79.4	133.4	31.8	114.3
18	199.11	182.84	114.3	33.3	44.5	133.4	31.8	79.4	133.4	31.8	120.7
19	209.32	192.90	114.3	33.3	50.8	139.7	31.8	85.7	139.7	31.8	120.7
20	219.51	202.96	114.3	33.3	50.8	139.7	31.8	85.7	139.7	31.8	120.7
21	229.70	213.03	114.3	33.3	50.8	139.7	31.8	85.7	139.7	31.8	120.7
22	239.88	223.10	114.3	33.3	50.8	139.7	31.8	85.7	139.7	31.8	120.7
23	250.05	233.17	114.3	31.8	50.8	146.1	31.8	85.7	139.7	38.1	120.7
24	260.22	243.25	114.3	31.8	50.8	146.1	31.8	85.7	146.1		120.7
25	270.38	253.32	114.3	31.8	50.8	146.1	31.8	85.7	146.1		120.7
26	280.53	263.41	127.0	31.8	50.8	146.1	38.1	85.7	146.1		120.7
27	290.69	273.49	127.0	31.8	50.8	146.1	38.1	85.7		38.1	
28	300.84	283.57	127.0	31.8	50.8	146.1	38.1	85.7			
29	310.99	293.66	127.0	31.8	50.8	146.1	38.1	85.7			
30	321.13	303.75	127.0	31.8	50.8	146.1	38.1	85.7	146.1		120.7
31											
32	341.41	323.92	127.0	31.8	50.8					38.1	
33											
34											
35	371.82	354.20	127.0	31.8	63.5	152.4	38.1	108.0	152.4		127.0
36	381.95	364.29	127.0	31.8	63.5						
37											
38	402.22	384.48	127.0	31.8	63.5						
39	412.34	394.57	127.0	31.8	63.5					38.1	
40	422.47	404.67	127.0	31.8	63.5						
42	442.72	424.86	127.0	31.8	63.5						
45	473.10	455.15	127.0	38.1	63.5	152.4	38.1	114.3	152.4	38.1	127.0
48	503.46	485.45	152.4	38.1	63.5						
54	564.18	546.05	152.4	38.1	82.6						
60	624.88	606.66	152.4	38.1	82.6	190.5	38.1	127.0	184.2		127.0

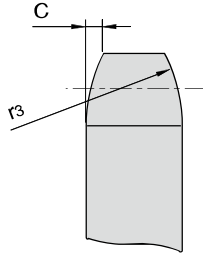




# 链轮 SPROCKET ASA 120

1"1/2 x 1"  
38.1 x 25.4mm

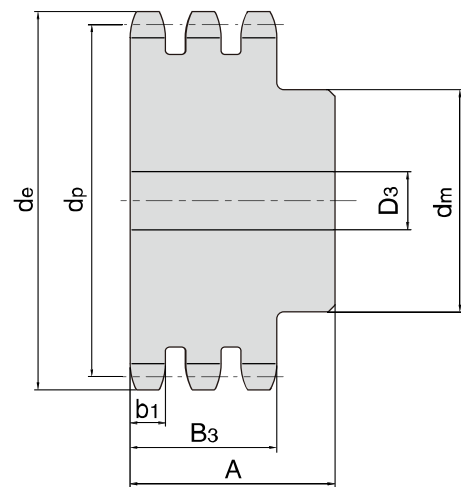
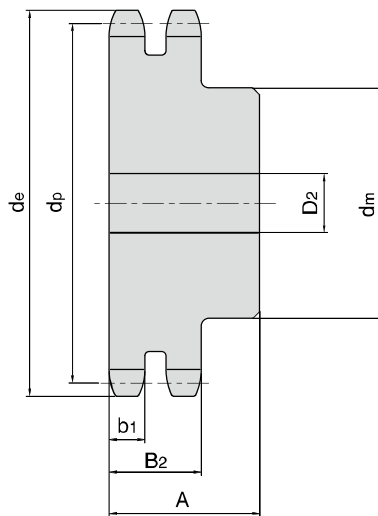
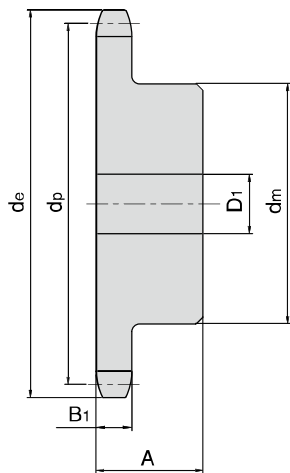
配对滚子链条标准为DIN8188 ISO/R 606-ANSI B 29,1  
For Roller Chain Acc.to DIN8188 ISO/R 606-ANSI B 29,1



小链轮 PINION	mm
齿侧倒角半径 Tooth Radius $r_3$	40.5
齿侧倒角宽 Radius Width C	4.8
齿宽 Tooth Width $B_1$	23.5
齿宽 Tooth Width $b_1$	22.9
齿宽 Tooth Width $B_2$	68.3

链条 CHAIN	mm
节距 Pitch	38.10
内节内宽 Internal Width	25.22
滚子直径 Roller Diameter	22.23

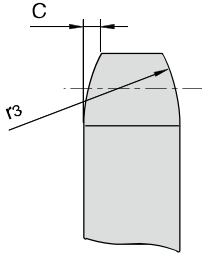
Z	de	dp	Simplex			Duplex			Triplex		
			dm	D1	A	dm	D2	A	dm	D3	A
9	127.54	111.40	85.7	34.9	57.2						
10	140.12	123.29	95.3	34.9	57.2						
11	152.62	135.23	90.5	34.9	54.0	90.5	38.1	95.3	90.5	38.1	139.7
12	165.05	147.21	104.8	34.9	54.0	103.2	38.1	95.3	103.2	38.1	139.7
13	177.44	159.20	115.9	34.9	57.2	114.3	38.1	95.3	114.3	38.1	139.7
14	189.79	171.22	120.7	34.9	57.2	127.0	38.1	95.3	127.0	38.1	146.1
15	202.11	183.25	120.7	31.8	60.3	133.4	38.1	95.3	139.7	38.1	146.1
16	214.40	195.29	133.4	31.8	60.3	133.4	38.1	95.3	139.7	38.1	146.1
17	226.68	207.35	133.4	31.8	60.3	133.4	38.1	95.3	139.7	38.1	146.1
18	238.94	219.41	133.4	31.8	60.3	133.4	38.1	95.3	165.1	55.6	146.1
19	251.18	231.48	133.4	31.8	60.3	133.4	38.1	95.3	165.1	55.6	146.1
20	263.41	243.55	133.4	31.8	60.3	139.7	38.1	95.3	165.1	55.6	146.1
21	275.64	255.63	133.4	31.8	60.3	139.7	38.1	95.3	165.1	55.6	146.1
22	287.85	267.72	133.4	31.8	60.3	146.1	38.1	101.6	165.1	55.6	146.1
23	300.06	279.80	133.4	31.8	60.3	165.1	38.1	101.6	165.1	55.6	146.1
24	312.26	291.90	133.4	31.8	60.3	165.1	38.1	101.6	165.1	55.6	146.1
25	324.45	303.99	133.4	31.8	60.3	165.1	38.1	101.6	165.1	55.6	146.1
26	336.64	316.09	152.4	38.1	63.5	165.1	38.1	101.6	165.1	55.6	146.1
27	348.83	328.19							165.1	55.6	146.1
28	361.01	340.29	152.4	38.1	63.5				165.1	55.6	146.1
29	373.18	352.39									
30	385.36	364.49	152.4	38.1	63.5	165.1	38.1	101.6	165.1	55.6	146.1
31	397.53	376.60									
32	409.70	388.71	152.4	38.1	63.5				165.1	55.6	146.1
33	421.86	400.82									
34	434.02	412.93									
35	446.19	425.04	152.4	38.1	63.5	190.5	38.1	152.4	190.5	74.6	152.4
36	458.34	437.15	152.4	38.1	63.5				190.5	74.6	152.4
37	470.50	449.26									
38	482.66	461.37									
39	494.81	473.49									
40	506.97	485.60	152.4	38.1	95.3				190.5	74.6	152.4
42	531.27	509.83	152.4	38.1	95.3				190.5	74.6	152.4
45	567.72	546.19	152.4	38.1	95.3	190.5	38.1	152.4	190.5	74.6	152.4
48	604.15	582.54	152.4	38.1	101.6				190.5	74.6	152.4
54	677.01	655.26	152.4	38.1	101.6				190.5	74.6	152.4
60	749.85	727.99	177.8	38.1	101.6	241.3	38.1	165.1			



# 链轮 SPROCKET ASA 140

**1"3/4 × 1"**  
**44.45 × 25.4mm**

配对滚子链条标准为 DIN8188 ISO/R 606-ANSI B 29.1  
For Roller Chain Acc.to DIN8188 ISO/R 606-ANSI B 29.1



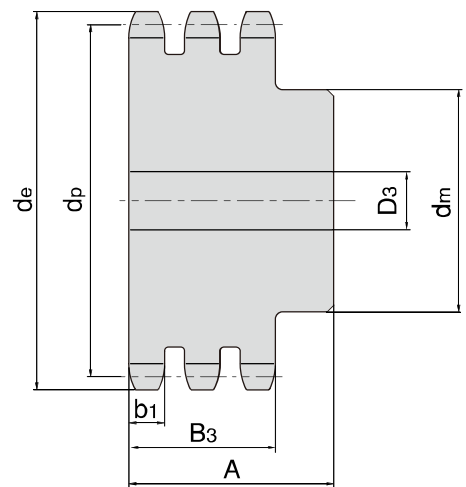
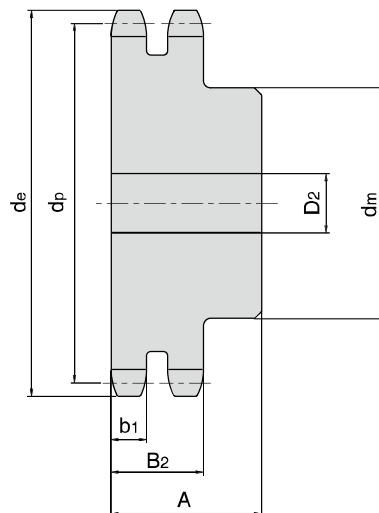
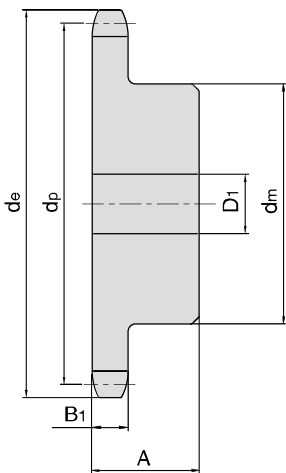
### 小链轮 PINION mm

齿侧倒角半径 Tooth Radius $r_3$	47.5
齿侧倒角宽 Radius Width C	5.8
齿宽 Tooth Width $B_1$	23.5
齿宽 Tooth Width $b_1$	22.9
齿宽 Tooth Width $B_2$	71.8

### 链条 CHAIN mm

节距 Pitch	44.45
内节内宽 Internal Width	25.22
滚子直径 Roller Diameter	25.40

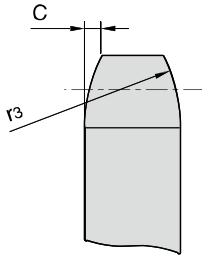
Z	$d_e$	$d_p$	Simplex			Duplex			Triplex		
			$d_m$	$D_1$	A	$d_m$	$D_2$	A	$d_m$	$D_3$	A
11	178.05	157.77	108.0	38.1	57.2				106.4	41.3	146.1
12	192.56	171.74	114.3	38.1	57.2				120.7	41.3	146.1
13	207.01	185.74	139.7	38.1	60.3	127.0	41.3	95.3	127.0	41.3	149.2
14	221.42	199.76	139.7	38.1	60.3	139.7	41.3	95.3	139.7	41.3	149.2
15	235.79	213.79	158.8	38.1	60.3	165.1	41.3	95.3	165.1	41.3	149.2
16	250.14	227.84	158.8	38.1	63.5	177.8	41.3	101.6	177.8	17.5	152.4
17	264.46	241.91	158.8	38.1	63.5	177.8	41.3	101.6	184.2	17.5	152.4
18	278.76	255.98	158.8	38.1	63.5	177.8	44.5	101.6	184.2	4.8	152.4
19	293.04	270.06	158.8	38.1	63.5	177.8	44.5	101.6	184.2	4.8	152.4
20	307.32	284.14	158.8	38.1	63.5	177.8	44.5	101.6	184.2	4.8	152.4
21	321.58	298.24	158.8	38.1	63.5	177.8	44.5	101.6	184.2	4.8	152.4
22	335.83	312.34	158.8	38.1	63.5	177.8	44.5	101.6	184.2	4.8	152.4
23	350.07	326.44	158.8	38.1	63.5	177.8	44.5	101.6	184.2	4.8	152.4
24	364.30	340.54	158.8	38.1	63.5	177.8	44.5	101.6	184.2	4.8	152.4
25	378.53	354.65	158.8	38.1	63.5	177.8	44.5	101.6	184.2	4.8	152.4
26	392.75	368.77	158.8	38.1	76.2	177.8	44.5	101.6	184.2	4.8	152.4
27	406.96	382.88	158.8	38.1	76.2						
28	421.17	397.00	158.8	38.1	76.2				184.2	4.8	152.4
29	435.38	411.12									
30	449.58	425.24	158.8	38.1	76.2				184.2	4.8	152.4
31	463.78	439.37									
32	477.98	453.49	158.8	38.1	76.2				184.2	23.8	158.8
33	492.17	467.62									
34	506.36	481.75									
35	520.55	495.88	177.8	38.1	101.6				184.2	23.8	158.8
36	534.74	510.01							203.2	23.8	158.8
37	548.92	524.14									
38	563.10	538.27									
39	577.28	552.40									
40	591.46	566.54	177.8	38.1	101.6				203.2	23.8	158.8
42	619.81	594.81									
45	662.33	637.22	177.8	38.1	101.6						
48	704.85	679.63	177.8	38.1	101.6						
54	789.85	764.47	177.8	38.1	101.6						
60	874.83	849.32	177.8	38.1	127.0						



# 链轮 SPROCKET ASA 160

## 2" x 1"1/4 50.8 x 31.75mm

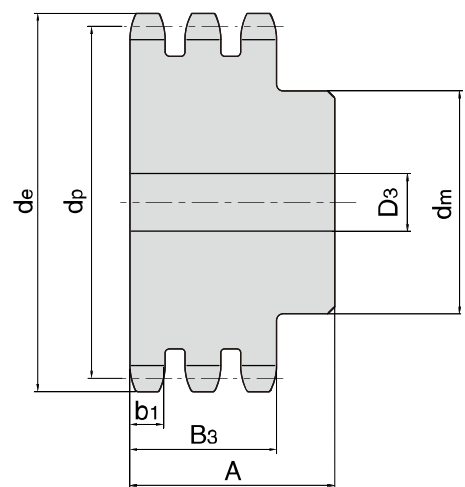
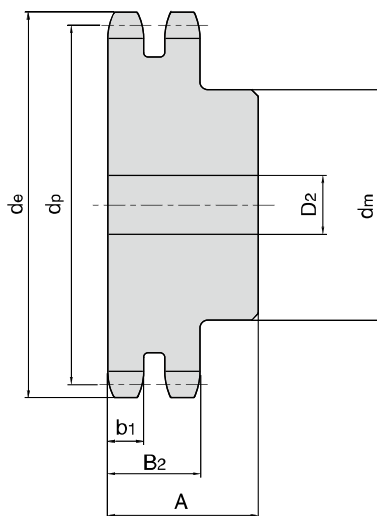
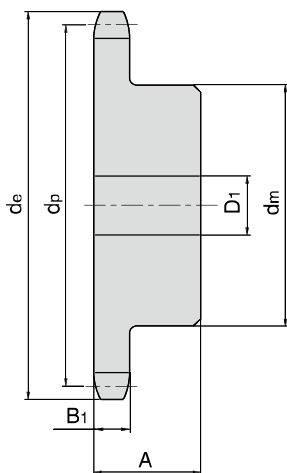
配对滚子链条标准为DIN8188 ISO/R 606-ANSI B 29.1  
For Roller Chain Acc.to DIN8188 ISO/R 606-ANSI B 29.1



<b>小链轮 PINION</b>	<b>mm</b>
齿侧倒角半径 Tooth Radius $r_3$	54.0
齿侧倒角宽 Radius Width C	7.0
齿宽 Tooth Width $B_1$	29.3

<b>链条 CHAIN</b>	<b>mm</b>
节距 Pitch	50.80
内节内宽 Internal Width	31.55
滚子直径 Roller Diameter	28.58

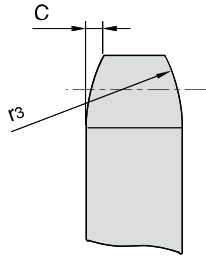
Z	$d_e$	$d_p$	Simplex			Duplex			Triplex		
			$d_m$	$D_1$	A	$d_m$	$D_2$	A	$d_m$	$D_3$	A
11	203.49	180.31	120.7	38.1	63.5				127.0	50.8	152.4
12	220.07	196.28	139.7	38.1	63.5				142.9	50.8	174.6
13	236.58	212.27	152.4	38.1	69.9	152.4	50.8	120.7	152.4	50.8	174.6
14	253.05	228.29	165.1	38.1	69.9	171.5	50.8	120.7	171.5	50.8	174.6
15	269.48	244.33	177.8	38.1	69.9	177.8	50.8	120.7	187.3	50.8	174.6
16	285.87	260.39	177.8	38.1	69.9	177.8	50.8	120.7	165.1	55.6	179.4
17	302.24	276.46	177.8	38.1	69.9	177.8	50.8	120.7	165.1	55.6	179.4
18	318.58	292.55	177.8	38.1	69.9	177.8	50.8	120.7	177.8	55.6	179.4
19	334.91	308.64	177.8	38.1	69.9	177.8	50.8	120.7	177.8	55.6	179.4
20	351.22	324.74	177.8	38.1	69.9	177.8	50.8	120.7	177.8	55.6	179.4
21	367.52	340.84	177.8	38.1	69.9	190.5	50.8	120.7	177.8	55.6	179.4
22	383.80	356.96	177.8	38.1	69.9	190.5	50.8	120.7	177.8	55.6	179.4
23	400.08	373.07	177.8	38.1	69.9	190.5	50.8	120.7	177.8	55.6	179.4
24	416.34	389.19	177.8	38.1	76.2	190.5	50.8	120.7	203.2	55.6	179.4
25	432.60	405.32	177.8	38.1	76.2	190.5	50.8	120.7	203.2	55.6	179.4
26	448.86	421.45	177.8	38.1	76.2	190.5	50.8	120.7	203.2	55.6	179.4
27	465.10	437.58	177.8	38.1	76.2						
28	481.34	453.72	177.8	38.1	76.2				203.2	55.6	179.4
29	497.58	469.85									
30	513.81	485.99	177.8	38.1	76.2				203.2	74.6	184.2
31	530.04	502.13									
32	546.26	518.28							203.2	74.6	184.2
33	562.48	534.42									
34	578.70	550.57									
35	594.91	566.72	203.2	38.1	114.3				203.2	74.6	184.2
36	611.13	582.86							203.2	74.6	184.2
37	627.34	599.01									
38	643.54	615.17									
39	659.75	631.32									
40	675.96	647.47	203.2	38.1	114.3				228.6	74.6	190.5
42	708.36	679.78									
45	756.95	728.25	203.2	38.1	127.0				228.6	74.6	190.5
48	805.54	776.72	203.2	38.1	127.0				228.6	74.6	190.5
54	902.68	873.68	203.2	38.1	127.0				228.6	74.6	203.2
60	999.80	970.65	203.2	38.1	127.0						



## 链轮 PLATEWHEEL ASA 25

**1/4" × 1/8"**  
**6.35 × 3.18mm**

配对滚子链条标准为DIN8188 ISO/R 606-ANSI B 29.1  
For Roller Chain Acc.to DIN8188 ISO/R 606-ANSI B 29.1

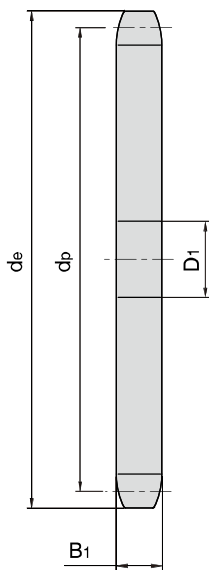


### 小链轮 PINION mm

齿侧倒角半径 Tooth Radius $r_3$	6.0
齿侧倒角宽 Radius Width C	0.6
齿宽 Tooth Width $B_1$	2.9

### 链条 CHAIN mm

节距 Pitch	6.35
内节内宽 Internal Width	3.18
滚子直径 Roller Diameter	3.30



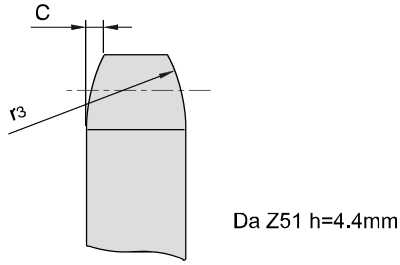
Z	de	dp	S	D	T
			D1	D1	D1
9	21.26	18.57			
10	23.35	20.55			
11	25.44	22.54			
12	27.51	24.53			
13	29.57	26.53			
14	31.63	28.54			
15	33.68	30.54			
16	35.73	32.55			
17	37.78	34.56			
18	39.82	36.57	6.4		
19	41.86	38.58	6.4		
20	43.90	40.59	6.4		
21	45.94	42.61	9.5		
22	47.98	44.62	9.5		
23	50.01	46.63	9.5		
24	52.04	48.65	9.5		
25	54.08	50.66	9.5		
26	56.11	52.68	9.5		
27	58.14	54.70	9.5		
28	60.17	56.71	9.5		
30	64.23	60.75	9.5		
32	68.28	64.78	9.5		
35	74.36	70.84	9.5		
36	76.39	72.86	9.5		
40	84.49	80.93	12.7		
42	88.54	84.97	12.7		
45	94.62	91.03	12.7		
48	100.69	97.09	12.7		
54	112.84	109.21	12.7		
60	124.98	121.33	12.7		
70	145.20	141.54	12.7		
72	149.25	145.58	12.7		



# 链轮 PLATEWHEEL ASA 35

**3/8" × 3/16"**  
**9.525 × 4.77mm**

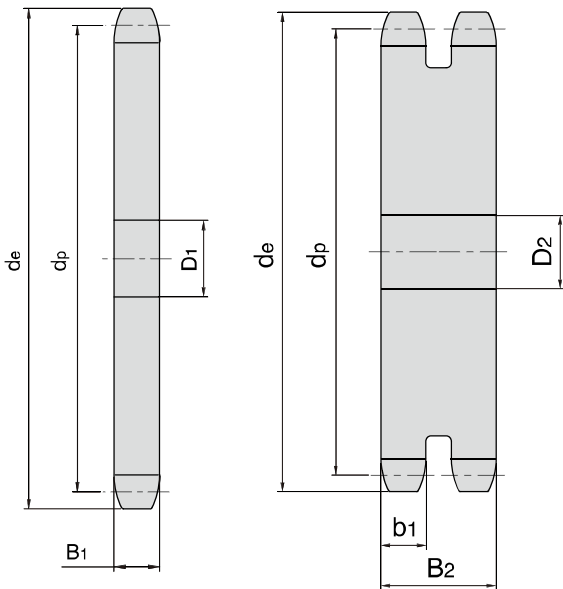
配对滚子链条标准为DIN8188 ISO/R 606-ANSI B 29.1  
For Roller Chain Acc.to DIN8188 ISO/R 606-ANSI B 29.1



小链轮 PINION	mm
齿侧倒角半径 Tooth Radius $r_3$	10.0
齿侧倒角宽 Radius Width $C$	1.2
齿宽 Tooth Width $B_1$	4.3
齿宽 Tooth Width $b_1$	4.1
齿宽 Tooth Width $B_2$	14.3

链条 CHAIN	mm
节距 Pitch	9.525
内节内宽 Internal Width	4.77
滚子直径 Roller Diameter	5.08

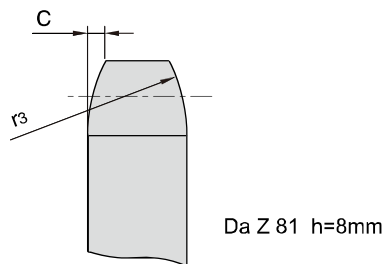
Z	$d_e$	$d_p$	S	D	T
			$D_1$	$D_1$	$D_1$
9	31.88	27.85			
10	35.03	30.82			
11	38.15	33.81			
12	41.26	36.80			
13	44.36	39.80			
14	47.45	42.80			
15	50.53	45.81	12.7		
16	53.60	48.82	12.7		
17	56.67	51.84	12.7		
18	59.73	54.85	12.7		
19	62.80	57.87	12.7		
20	65.85	60.89	12.7		
21	68.91	63.91	12.7		
22	71.96	66.93	12.7		
23	75.01	69.95	12.7		
24	78.06	72.97	12.7		
25	81.11	76.00	12.7		
26	84.16	79.02	12.7		
27	87.21	82.05	12.7		
28	90.25	85.07	12.7		
30	96.34	91.12	12.7		
32	102.42	97.18	15.9		
35	111.55	106.26	15.9		
36	114.59	109.29	15.9		
40	126.74	121.40	15.1		
42	132.82	127.46	15.1		
45	141.93	136.55	15.1		
48	151.04	145.64	15.1		
54	169.25	163.82	15.1		
60	187.46	182.00	18.3		
70	217.81	212.30	18.3		
72	223.87	218.37	18.3		
80	248.14	242.61	18.3		
84	260.28	254.74	18.3		
96	296.67	291.11	18.3		



# 链轮 PLATEWHEEL ASA 40

**1/2" × 5/16"**  
**12.7 × 7.94mm**

配对滚子链条标准为DIN8188 ISO/R 606-ANSI B 29.1  
For Roller Chain Acc.to DIN8188 ISO/R 606-ANSI B 29.1

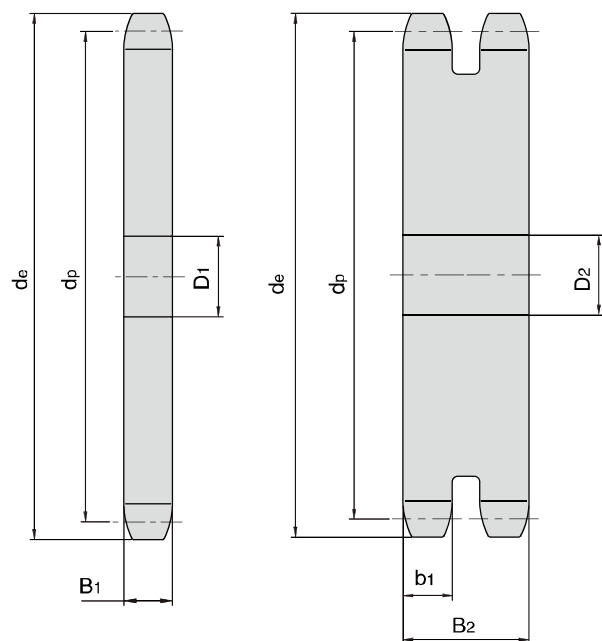


## 小链轮 PINION

	mm
齿侧倒角半径 Tooth Radius $r_3$	13.5
齿侧倒角宽 Radius Width $C$	1.6
齿宽 Tooth Width $B_1$	7.2
齿宽 Tooth Width $b_1$	7.0
齿宽 Tooth Width $B_2$	21.4

## 链条 CHAIN

	mm
节距 Pitch	12.70
内节内宽 Internal Width	7.85
滚子直径 Roller Diameter	7.95

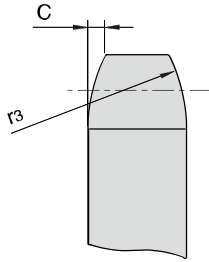


Z	$d_e$	$d_p$	S	D	T
			$D_1$	$D_1$	$D_1$
8	38.28	33.19			
9	42.51	37.13			
10	46.71	41.10			
11	50.87	45.08			
12	55.02	49.07	12.7		
13	59.15	53.07	12.7		
14	63.26	57.07	12.7		
15	67.37	61.08	15.9		
16	71.47	65.10	15.9		
17	75.56	69.12	15.9		
18	79.65	73.14	15.9		
19	83.73	77.16	15.9		
20	87.80	81.18	15.9		
21	91.88	85.21	15.9		
22	95.95	89.24	15.9		
23	100.02	93.27	15.9		
24	104.09	97.30	15.9		
25	108.15	101.33	15.9		
26	112.21	105.36	15.9		
27	116.28	109.40	15.9		
28	120.34	113.43	15.9		
29	124.39	117.46	15.1		
30	128.45	121.50	15.1		
31	132.51	125.53	15.1		
32	136.57	129.57	15.1		
33	140.62	133.61	15.1		
34	144.67	137.64	15.1		
35	148.73	141.68	15.1		
36	152.78	145.72	15.1		
37	156.83	149.75	15.1		
38	160.89	153.79	15.1		
39	164.94	157.83	15.1		
40	168.99	161.87	18.3		
41	173.04	165.91	18.3		
42	177.09	169.94	18.3		
43	181.14	173.98	18.3		
44	185.19	178.02	18.3		
45	189.24	182.06	18.3		
46	193.29	186.10	18.3		
47	197.34	190.14	18.3		
48	201.38	194.18	18.3		
49	205.43	198.22	18.3		
50	209.48	202.26	18.3		
51	213.53	206.30	18.3		
52	217.58	210.34	18.3		
53	221.62	214.38	18.3		
54	225.67	218.42	18.3		
55	229.72	222.46	18.3		
56	233.76	226.50	18.3		
57	237.81	230.54	18.3		
58	241.86	234.58	18.3		
59	245.90	238.62	18.3		
60	249.95	242.66	18.3		
70	290.41	283.07	18.3		
72	298.50	291.15	18.3		
80	330.86	323.49	18.3		
84	347.03	339.65	18.3		
96	395.56	388.15	23.8		

# 链轮 PLATEWHEEL ASA 41

1/2" × 1/4"  
12.7 × 6.38mm

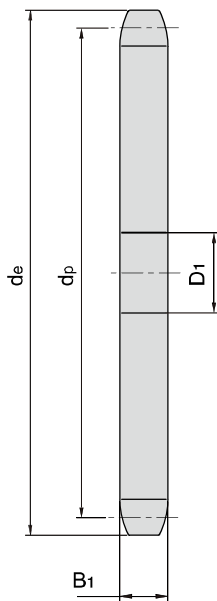
配对滚子链条标准为DIN8188 ISO/R 606-ANSI B 29.1  
For Roller Chain Acc.to DIN8188 ISO/R 606-ANSI B 29.1



Da Z 71 h=7mm  
Da Z 91 h=8mm

小链轮 PINION	mm
齿侧倒角半径 Tooth Radius $r_3$	13.0
齿侧倒角宽 Radius Width C	1.4
齿宽 Tooth Width $B_1$	5.9

链条 CHAIN	mm
节距 Pitch	12.70
内节内宽 Internal Width	6.25
滚子直径 Roller Diameter	7.77

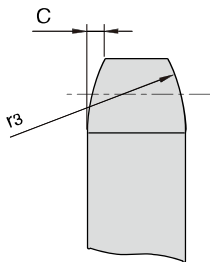


Z	de	dp	S	D	T
			D <sub>1</sub>	D <sub>1</sub>	D <sub>1</sub>
6	29.62	25.40	9.5		
7	33.99	29.27			
8	38.28	33.19			
9	42.51	37.13			
10	46.71	41.10			
11	50.87	45.08			
12	55.02	49.07			
13	59.15	53.07			
14	63.26	57.07			
15	67.37	61.08	15.9		
16	71.47	65.10	15.9		
17	75.56	69.12	15.9		
18	79.65	73.14	15.9		
19	83.73	77.16	15.9		
20	87.80	81.18	15.9		
21	91.88	85.21	15.9		
22	95.95	89.24	15.9		
23	100.02	93.27	15.9		
24	104.09	97.30	15.9		
25	108.15	101.33	15.9		
26	112.21	105.36	15.9		
27	116.28	109.40	15.9		
28	120.34	113.43	15.9		
30	128.45	121.50	15.9		
32	136.57	129.57	15.1		
35	148.73	141.68	15.1		
36	152.78	145.72	15.1		
40	168.99	161.87	18.3		
42	177.09	169.94	18.3		
45	189.24	182.06	18.3		
48	201.38	194.18	18.3		
54	225.67	218.42	18.3		
60	249.95	242.66	18.3		
70	290.41	283.07	18.3		
72	298.50	291.15	18.3		
80	330.86	323.49	18.3		
84	347.03	339.65	18.3		
96	395.56	388.15	23.8		

# 链轮 PLATEWHEEL ASA 50

**5/8" × 3/8"**  
**15.875 × 9.52mm**

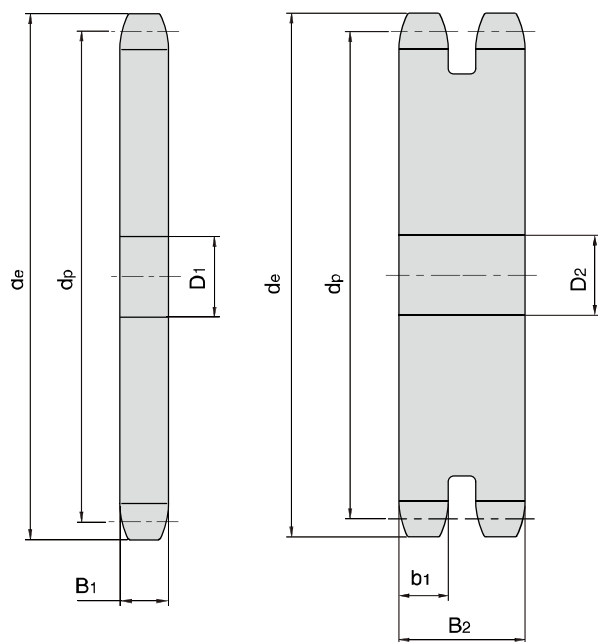
配对滚子链条标准为DIN8188 ISO/R 606-ANSI B 29.1  
For Roller Chain Acc.to DIN8188 ISO/R 606-ANSI B 29.1



Da Z 111 h=10mm

小链轮 PINION	mm
齿侧倒角半径 Tooth Radius $r_3$	17.0
齿侧倒角宽 Radius Width C	2.0
齿宽 Tooth Width $B_1$	8.7
齿宽 Tooth Width $b_1$	8.4
齿宽 Tooth Width $B_2$	26.5

链条 CHAIN	mm
节距 Pitch	5.875
内节内宽 Internal Width	9.400
滚子直径 Roller Diameter	10.160

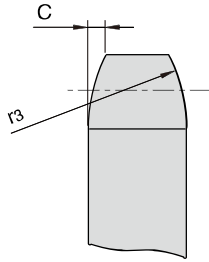


Z	de	dp	S	D	T
			D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>
8	47.85	41.48			
9	53.14	46.42			
10	58.38	51.37			
11	63.59	56.35	15.9		
12	68.77	61.34	15.9		
13	73.93	66.33	15.9		
14	79.08	71.34	15.9		
15	84.21	76.35	15.9		
16	89.33	81.37	15.9		
17	94.45	86.39	15.9		
18	99.56	91.42	15.9		
19	104.66	96.45	19.1		
20	109.76	101.48	19.1		
21	114.85	106.51	19.1		
22	119.94	111.55	19.1		
23	125.02	116.59	19.1		
24	130.11	121.62	18.3		
25	135.19	126.66	18.3		
26	140.27	131.70	18.3		
27	145.34	136.74	18.3		
28	150.42	141.79	18.3		
29	155.49	146.83	18.3		
30	160.57	151.87	18.3		
31	165.64	156.92	18.3		
32	170.71	161.96	18.3		
33	175.78	167.01	18.3		
34	180.84	172.05	18.3		
35	185.91	177.10	18.3		
36	190.98	182.15	18.3		
37	196.04	187.19	18.3		
38	201.11	192.24	18.3		
39	206.17	197.29	18.3		
40	211.24	202.33	18.3		
41	216.30	207.38	18.3		
42	221.36	212.43	18.3		
43	226.42	217.48	18.3		
44	231.49	222.53	18.3		
45	236.55	227.58	18.3		
46	241.61	232.63	23.8		
47	246.67	237.68	23.8		
48	251.73	242.73	23.8		
49	256.79	247.78	23.8		
50	261.85	252.82	23.8		
51	266.91	257.87	23.8		
52	271.97	262.92	23.8		
53	277.03	267.97	23.8		
54	282.09	273.03	23.8		
55	287.15	278.08	23.8		
56	292.21	283.13	23.8		
57	297.26	288.18	23.8		
58	302.32	293.23	23.8		
59	307.38	298.28	23.8		
60	312.44	303.33	23.8		
70	363.01	353.84	23.8		
72	373.12	363.94	23.8		
80	413.57	404.36	23.8		
84	433.79	424.57	23.8		
96	494.46	485.19	23.8		

# 链轮 PLATEWHEEL ASA 60

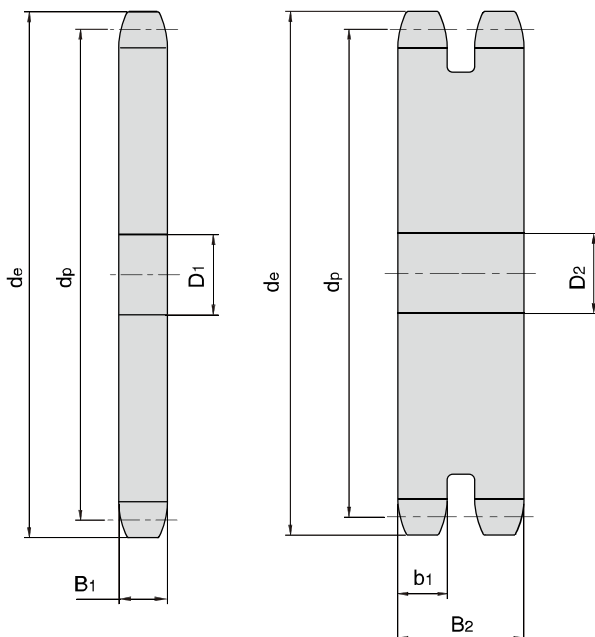
**3/4" × 1/2"**  
**19.05 × 12.7mm**

配对滚子链条标准为DIN8188 ISO/R 606-ANSI B 29.1  
For Roller Chain Acc.to DIN8188 ISO/R 606-ANSI B 29.1



小链轮 PINION	mm
齿侧倒角半径 Tooth Radius $r_3$	20.0
齿侧倒角宽 Radius Width C	2.4
齿宽 Tooth Width $B_1$	11.6
齿宽 Tooth Width $b_1$	11.3
齿宽 Tooth Width $B_2$	34.1

链条 CHAIN	mm
节距 Pitch	19.05
内节内宽 Internal Width	12.57
滚子直径 Roller Diameter	11.91



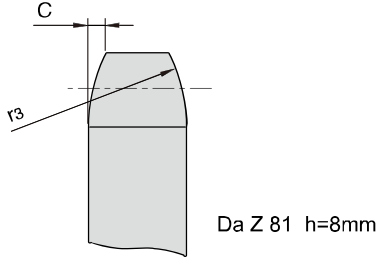
Z	de	dp	S	D	T
			D1	D2	D3
8	57.42	49.78			
9	63.77	55.70			
10	70.06	61.65	19.1		
11	76.31	67.62	19.1		
12	82.53	73.60	19.1		
13	88.72	79.60	19.1		
14	94.89	85.61	19.1		
15	101.05	91.63	19.1		
16	107.20	97.65	19.1		
17	113.34	103.67	19.1		
18	119.47	109.70	19.1		
19	125.59	115.74	19.1		
20	131.71	121.78	19.1		
21	137.82	127.82	19.1		
22	143.93	133.86	19.1		
23	150.03	139.90	19.1		
24	156.13	145.95	18.3		
25	162.23	151.99	18.3		
26	168.32	158.04	18.3		
27	174.41	164.09	18.3		
28	180.50	170.14	18.3		
29	186.59	176.19	18.3		
30	192.68	182.25	18.3		
31	198.76	188.30	18.3		
32	204.85	194.35	18.3		
33	210.93	200.41	23.8		
34	217.01	206.46	23.8		
35	223.09	212.52	23.8		
36	229.17	218.57	23.8		
37	235.25	224.63	23.8		
38	241.33	230.69	23.8		
39	247.41	236.74	23.8		
40	253.48	242.80	23.8		
41	259.56	248.86	23.8		
42	265.63	254.92	23.8		
43	271.71	260.98	23.8		
44	277.78	267.03	23.8		
45	283.86	273.09	23.8		
46	289.93	279.15	23.8		
47	296.00	285.21	23.8		
48	302.08	291.27	23.8		
49	308.15	297.33	23.8		
50	314.22	303.39	23.8		
51	320.29	309.45	23.8		
52	326.36	315.51	23.8		
53	332.44	321.57	23.8		
54	338.51	327.63	23.8		
55	344.58	333.69	31.8		
56	350.65	339.75	31.8		
57	356.72	345.81	31.8		
58	362.79	351.87	31.8		
59	368.86	357.93	31.8		
60	374.93	363.99	31.8		
70	435.61	424.61	31.8		
72	447.75	436.73	31.8		
80	496.28	485.23	31.8		
84	520.55	509.48	31.8		
90	556.95	545.85	31.8		



# 链轮 PLATEWHEEL ASA 80

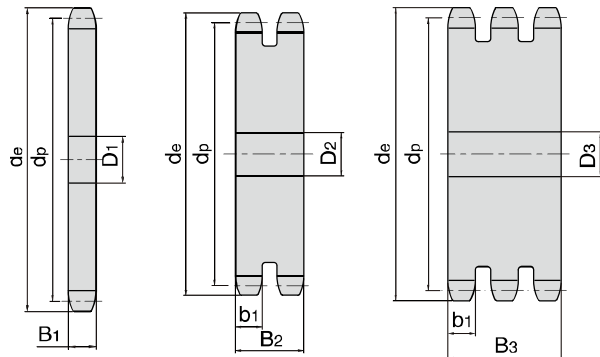
**1" × 5/8"**  
**25.4 × 15.88mm**

配对滚子链条标准为DIN8188 ISO/R 606-ANSI B 29.1  
For Roller Chain Acc.to DIN8188 ISO/R 606-ANSI B 29.1



小链轮 PINION	mm
齿侧倒角半径 Tooth Radius $r_3$	27.0
齿侧倒角宽 Radius Width $C$	3.2
齿宽 Tooth Width $B_1$	14.6
齿宽 Tooth Width $b_1$	14.1
齿宽 Tooth Width $B_2$	43.4
齿宽 Tooth Width $B_3$	72.7

链条 CHAIN	mm
节距 Pitch	25.40
内节内宽 Internal Width	15.75
滚子直径 Roller Diameter	15.88

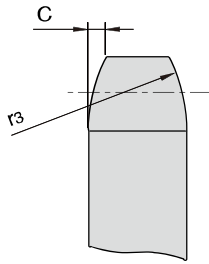


Z	$d_e$	$d_p$	S	D	T
			$D_1$	$D_2$	$D_3$
8	76.56	66.37	23.8		
9	85.03	74.26	23.8		
10	93.41	82.20	23.8		
11	101.74	90.16	23.8		
12	110.03	98.14	23.8		
13	118.29	106.14	23.8		
14	126.52	114.15	23.8		
15	134.74	122.17	23.8		
16	142.93	130.20	23.8		
17	151.12	138.23	23.8		
18	159.29	146.27	23.8		
19	167.45	154.32	23.8		
20	175.61	162.37	23.8		
21	183.76	170.42	23.8		
22	191.90	178.48	23.8		
23	200.04	186.54	23.8		
24	208.17	194.60	23.8		
25	216.30	202.66	23.8		
26	224.43	210.72	30.2		
27	232.55	218.79	30.2		
28	240.67	226.86	30.2		
29	248.79	234.93	30.2		
30	256.90	243.00	30.2		
31	265.02	251.07	30.2		
32	273.13	259.14	30.2		
33	281.24	267.21	30.2		
34	289.35	275.28	30.2		
35	297.46	283.36	30.2		
36	305.56	291.43	30.2		
37	313.67	299.51	30.2		
38	321.77	307.58	30.2		
39	329.88	315.66	30.2		
40	337.98	323.74	30.2		
41	346.08	331.81	31.8		
42	354.18	339.89	31.8		
43	362.28	347.97	31.8		
44	370.38	356.05	31.8		
45	378.48	364.12	31.8		
46	386.57	372.20	31.8		
47	394.67	380.28	31.8		
48	402.77	388.36	31.8		
49	410.87	396.44	31.8		
50	418.96	404.52	31.8		
51	427.06	412.60	31.8		
52	435.15	420.68	31.8		
53	443.25	428.76	31.8		
54	451.34	436.84	31.8		
55	459.44	444.92	31.8		
56	467.53	453.00	31.8		
57	475.62	461.08	31.8		
58	483.72	469.16	31.8		
59	491.81	477.24	31.8		
60	499.90	485.33	31.8		
65	540.36	525.73	31.8		
70	580.81	566.15	38.1		
72	597.00	582.31	38.1		
76	629.36	614.64	38.1		
80	661.71	646.97	38.1		
84	694.07	679.30	38.1		
90	742.60	727.80	38.1		
96	791.13	776.31	38.1		

# 链轮 PLATEWHEEL ASA 100

## 1"1/4 × 3/4" 31.75 × 19.05mm

配对滚子链条标准为DIN8188 ISO/R 606-ANSI B 29.1  
For Roller Chain Acc.to DIN8188 ISO/R 606-ANSI B 29.1

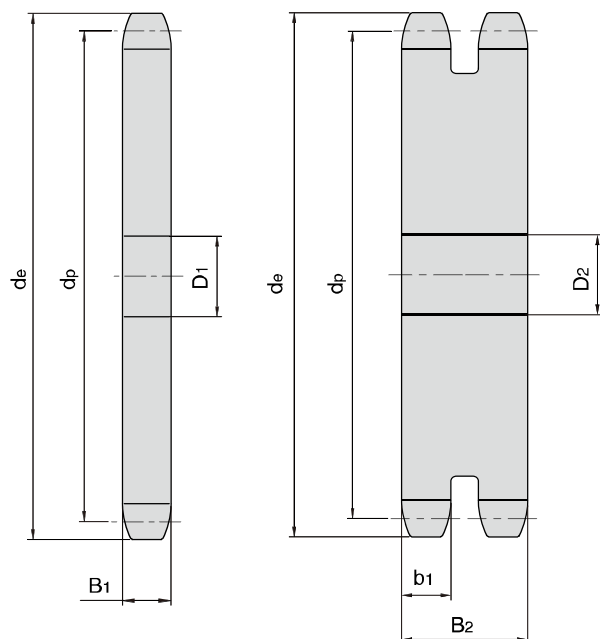


### 小链轮 PINION mm

齿侧倒角半径 Tooth Radius $r_3$	33.5
齿侧倒角宽 Radius Width C	4.0
齿宽 Tooth Width $B_1$	17.6
齿宽 Tooth Width $b_1$	17.1
齿宽 Tooth Width $B_2$	52.9

### 链条 CHAIN mm

节距 Pitch	31.75
内节内宽 Internal Width	18.90
滚子直径 Roller Diameter	19.05

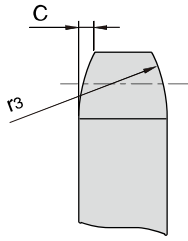


Z	de	dp	S	D	T
			D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>
8	95.70	82.97	25.4		
9	106.28	92.83	25.4		
10	116.77	102.75	25.4		
11	127.18	112.70	31.8		
12	137.54	122.67	31.8		
13	147.86	132.67	31.8		
14	158.16	142.68	31.8		
15	168.42	152.71	31.8		
16	178.67	162.75	31.8		
17	188.90	172.79	31.8		
18	199.11	182.84	31.8		
19	209.32	192.90	31.8		
20	219.51	202.96	31.8		
21	229.70	213.03	31.8		
22	239.88	223.10	31.8		
23	250.05	233.17	31.8		
24	260.22	243.25	31.8		
25	270.38	253.32	31.8		
26	280.53	263.41	31.8		
27	290.69	273.49	31.8		
28	300.84	283.57	31.8		
29	310.99	293.66	31.8		
30	321.13	303.75	31.8		
31	331.27	313.83	31.8		
32	341.41	323.92	31.8		
33	351.55	334.01	31.8		
34	361.69	344.10	31.8		
35	371.82	354.20	31.8		
36	381.95	364.29	31.8		
37	392.09	374.38	31.8		
38	402.22	384.48	31.8		
39	412.34	394.57	31.8		
40	422.47	404.67	31.8		
41	432.60	414.77	31.8		
42	442.72	424.86	31.8		
43	452.85	434.96	38.1		
44	462.97	445.06	38.1		
45	473.10	455.15	38.1		
46	483.22	465.25	38.1		
47	493.34	475.35	38.1		
48	503.46	485.45	38.1		
49	513.58	495.55	38.1		
50	523.70	505.65	38.1		
51	533.82	515.75	38.1		
52	543.94	525.85	38.1		
53	554.06	535.95	38.1		
54	564.18	546.05	38.1		
55	574.29	556.15	38.1		
56	584.41	566.25	38.1		
57	594.53	576.35	38.1		
58	604.64	586.45	38.1		
59	614.76	596.56	38.1		
60	624.88	606.66	38.1		
65	675.45	657.17	38.1		
70	726.02	707.68	38.1		
72	746.24	727.89	38.1		
76	786.69	768.30	38.1		
80	827.14	808.71	38.1		
84	867.59	849.13	38.1		
90	928.25	909.76	38.1		
96	988.91	970.38	38.1		

# 链轮 PLATEWHEEL ASA 120

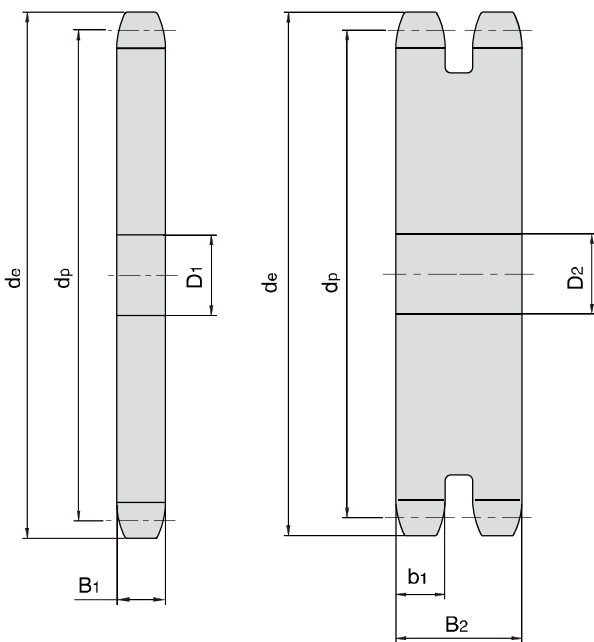
**1"1/2 × 1"**  
**38.1 × 25.4mm**

配对滚子链条标准为 DIN8188 ISO/R 606-ANSI B 29.1  
For Roller Chain Acc.to DIN8188 ISO/R 606-ANSI B 29.1



小链轮 PINION	mm
齿侧倒角半径 Tooth Radius $r_3$	40.5
齿侧倒角宽 Radius Width C	4.8
齿宽 Tooth Width $B_1$	23.5
齿宽 Tooth Width $b_1$	22.9
齿宽 Tooth Width $B_2$	68.3

链条 CHAIN	mm
节距 Pitch	38.10
内节内宽 Internal Width	25.22
滚子直径 Roller Diameter	22.23

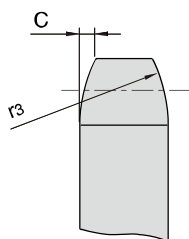


Z	de	dp	S	D	T
			D1	D2	D3
8	114.84	99.56	31.8		
9	127.54	111.40	31.8		
10	140.12	123.29	31.8		
11	152.62	135.23	31.8		
12	165.05	147.21	31.8		
13	177.44	159.20	31.8		
14	189.79	171.22	31.8		
15	202.11	183.25	31.8		
16	214.40	195.29	31.8		
17	226.68	207.35	31.8		
18	238.94	219.41	31.8		
19	251.18	231.48	31.8		
20	263.41	243.55	31.8		
21	275.64	255.63	31.8		
22	287.85	267.72	31.8		
23	300.06	279.80	31.8		
24	312.26	291.90	31.8		
25	324.45	303.99	31.8		
26	336.64	316.09	38.1		
27	348.83	328.19	38.1		
28	361.01	340.29	38.1		
30	385.36	364.49	38.1		
32	409.70	388.71	38.1		
35	446.19	425.04	38.1		
36	458.34	437.15	38.1		
40	506.97	485.60	38.1		
42	531.27	509.83	38.1		
45	567.72	546.19	38.1		
48	604.15	582.54	38.1		
54	677.01	655.26	38.1		
60	749.85	727.99	38.1		
70	871.22	849.22	38.1		
72	895.49	873.46	38.1		
80	992.57	970.46	38.1		
84	1041.10	1018.96	38.1		
96	1186.69	1164.46	38.1		

## 链轮 PLATEWHEEL ASA 140

### 1"3/4 × 1" 44.45 × 25.4mm

配对滚子链条标准为DIN8188 ISO/R 606-ANSI B 29.1  
For Roller Chain Acc.to DIN8188 ISO/R 606-ANSI B 29.1



#### 小链轮 PINION mm

齿侧倒角半径 Tooth Radius  $r_3$  47.5

齿侧倒角宽 Radius Width C 5.8

齿宽 Tooth Width  $B_1$  23.5

齿宽 Tooth Width  $b_1$  22.9

齿宽 Tooth Width  $B_2$  71.8

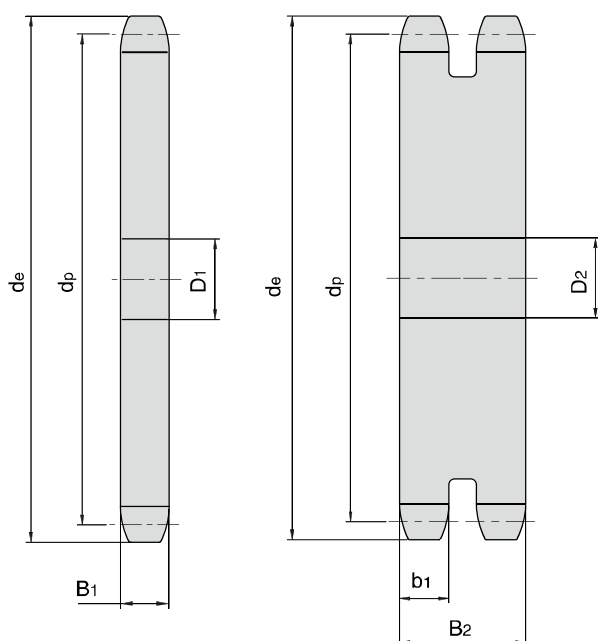
#### 链条 CHAIN mm

节距 Pitch 44.45

内节内宽 Internal Width 25.22

滚子直径 Roller Diameter 25.40

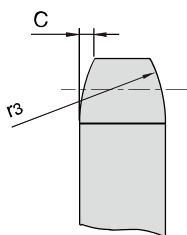
Z	$d_e$	$d_p$	S	D	T
			$D_1$	$D_2$	$D_3$
11	178.05	157.77	38.1		
12	192.56	171.74	38.1		
13	207.01	185.74	38.1		
14	221.42	199.76	38.1		
15	235.79	213.79	38.1		
16	250.14	227.84	38.1		
17	264.46	241.91	38.1		
18	278.76	255.98	38.1		
19	293.04	270.06	38.1		
20	307.32	284.14	38.1		
21	321.58	298.24	38.1		
22	335.83	312.34	38.1		
23	350.07	326.44	38.1		
24	364.30	340.54	38.1		
25	378.53	354.65	38.1		
26	392.75	368.77	38.1		
27	406.96	382.88	38.1		
28	421.17	397.00	38.1		
30	449.58	425.24	38.1		
32	477.98	453.49	38.1		
35	520.55	495.88	38.1		
36	534.74	510.01	38.1		
40	591.46	566.54	38.1		
42	619.81	594.81	38.1		
45	662.33	637.22	38.1		
48	704.85	679.63	38.1		
54	789.85	764.47	38.1		
60	874.83	849.32	38.1		
70	1016.43	990.75	38.1		
80	1158.00	1132.20	38.1		



## 链轮 PLATEWHEEL ASA 160

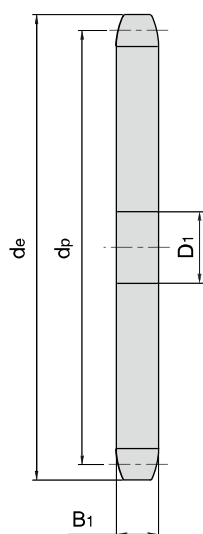
**2" × 1"1/4**  
**50.8 × 31.75mm**

配对滚子链条标准为DIN8188 ISO/R 606-ANSI B 29.1  
For Roller Chain Acc.to DIN8188 ISO/R 606-ANSI B 29.1



<b>小链轮 PINION</b>	<b>mm</b>
齿侧倒角半径 Tooth Radius $r_3$	54.0
齿侧倒角宽 Radius Width C	7.0
齿宽 Tooth Width $B_1$	29.3

<b>链条 CHAIN</b>	<b>mm</b>
节距 Pitch	50.80
内节内宽 Internal Width	31.55
滚子直径 Roller Diameter	28.58



Z	de	dp	S	D	T
			D <sub>1</sub>	D <sub>2</sub>	D <sub>3</sub>
11	203.49	180.31	38.1		
12	220.07	196.28	38.1		
13	236.58	212.27	38.1		
14	253.05	228.29	38.1		
15	269.48	244.33	38.1		
16	285.87	260.39	38.1		
17	302.24	276.46	38.1		
18	318.58	292.55	38.1		
19	334.91	308.64	38.1		
20	351.22	324.74	38.1		
21	367.52	340.84	38.1		
22	383.80	356.96	38.1		
23	400.08	373.07	38.1		
24	416.34	389.19	38.1		
25	432.60	405.32	38.1		
26	448.86	421.45	38.1		
27	465.10	437.58	38.1		
28	481.34	453.72	38.1		
30	513.81	485.99	38.1		
32	546.26	518.28	38.1		
35	594.91	566.72	38.1		
36	611.13	582.86	38.1		
40	675.96	647.47	38.1		
42	708.36	679.78	38.1		
45	756.95	728.25	38.1		
48	805.54	776.72	38.1		
54	902.68	873.68	38.1		
60	999.80	970.65	38.1		
70	1161.63	1132.29	38.1		
80	1323.43	1293.94	38.1		



## 杭州东华链条集团有限公司

HANGZHOU DONGHUA CHAIN GROUP CO.,LTD

地址：浙江省杭州余杭经济开发区昌达路1号

电话：0571-85048564/85048566

传真：0571-85048563

邮编：311102

网址：[www.dhchain.com](http://www.dhchain.com)

电子邮箱：[dee@dhchain.com](mailto:dee@dhchain.com)

Add:No.1 Changda Road, Economic&Technical  
Development Zone,Yuhang District, Hangzhou

Tel:+86-571-85048564 / 85048566

Fax:+86-571-85048563

Postcode:311102

Website: [www.dhchain.com](http://www.dhchain.com)

E-mail: [dee@dhchain.com](mailto:dee@dhchain.com)